



Operation Manual

PRODUCT NAME

Digital Gap Checker

MODEL / Series / Product Number

ISA3 series

SMC Corporation




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Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution", "Warning" or "Danger". They are all important notes for safety and must be followed in addition to International standards (ISO/IEC) ^{*1)} and other safety regulations.

- *1) ISO 4414: Pneumatic fluid power -- General rules relating to systems.
 ISO 4413: Hydraulic fluid power -- General rules relating to systems.
 IEC 60204-1: Safety of machinery -- Electrical equipment of machines. (Part 1: General requirements)
 ISO 10218-1992: Manipulating industrial robots -Safety.
 etc.

	Caution :	CAUTION indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
	Warning :	WARNING indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
	Danger :	DANGER indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.



Caution

The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. *2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



Caution

SMC products are not intended for use as instruments for legal metrology.

Products that SMC manufactures or sells are not measurement instruments that are qualified by pattern approval tests relating to the measurement laws of each country.

Therefore, SMC products cannot be used for business or certification ordained by the measurement laws of each country.

■ Important

In order to use this product safely, be sure to read and follow the instructions given in "Pressure switches/ Flow switches common precautions" which can be found under "Handling Precautions for SMC Products" on the SMC website, before use.

■ Operator

- ◆ This operation manual is intended for those who have knowledge of machinery using pneumatic equipment, and have sufficient knowledge of assembly, operation and maintenance of such equipment. Only those persons are allowed to perform assembly, operation and maintenance.
- ◆ Read and understand this operation manual carefully before assembling, operating or providing maintenance to the product.

■ Specific product precautions

Warning

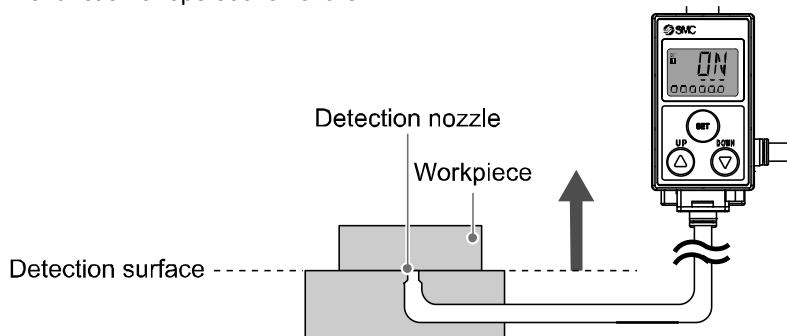
About this product

- **This product is not designed to be explosion proof.**
- **Do not use a fluid containing chemicals, synthetic oils including organic solvent, salt and corrosive gases.**
Otherwise damage to the product, malfunction and failure can result.
- **Writing time of input data to product is 1000000 times.**

Design

- **The product should be positioned higher than the detection nozzle.**

If the product is positioned lower than the detection nozzle, water or oil may enter the detection port, causing a malfunction or operational failure.



- **Do not use multiple detection nozzles with one air catch sensor.**

Correct measurement may not be possible. If multiple nozzles are to be used, please test them on the actual equipment. It is necessary for the user to verify correct operation.



Warning

Mounting/ Installation

- **If the entering of foreign material to the fluid is possible, install the filter (5 μ m or less) or the mist separator to the upstream side.**
- **If compressed air containing condensate is used, install the air dryer or the drain catch before the filter, and perform drainage regularly.**

If regular drainage is difficult, the use of a filter with an auto drain is recommended.

Piping

- **Eliminate any dust left in the piping by air blow before connecting the piping to the product.**

Otherwise it can cause damage to the product, malfunction or failure.

- **Hold the specified part of the body with a spanner.**

Holding other part with spanner will damage the product.

- **Perform function and leakage inspection after piping.**

Safety cannot be assured in the case of unexpected malfunction. Disconnect the power supply and stop the fluid supply if the equipment does not function properly or if there is leakage of fluid.

- **Do not use equipment or fittings that may leak or obstruct the air flow between the product and the detection nozzle.**

Wiring

- **The product is CE marked, but not immune to lightning strikes. Take measures against lightning strikes in the system.**

- **Limit of the cable tensile force is 50 N.**

Do not lift or carry the product by holding the cables.

- **If the lead wire can move, fix it near the body of the product.**

- **Keep wiring as short as possible to prevent interference from electromagnetic noise and surge voltage.**

Do not use a cable longer than 10 m.

Wire the DC (-) line (blue) as close as possible to the power supply.

Operating environment

- **Do not use the product in an environment where the product is constantly exposed to water or oil splashes.**

Otherwise it can cause failure or malfunction. Take measures such as using a cover.

- **Do not use in an atmosphere containing oil, corrosive gases, chemicals, sea water, or where there is direct contact with any of these.**

Even exposure for a short period of time, will have adverse effects including damage, failure, malfunction and hardening of the cable.

- **Do not use the product in the presence of a magnetic field.**

Otherwise malfunction can result.

- **Do not operate close to a heat source, or in a location exposed to radiant heat.**

Otherwise malfunction can result.

- **When the product is contained in a box for use, provide an exhaust port for constant release of pressure to atmosphere.**

If the pressure in the box is not atmospheric pressure, correct inspection will not be available and malfunction may result.



Warning

Usage

- **Do not short-circuit the load.**

When the load is short circuit, generated excess current lead to cause the damage of the product.

- **Do not press the setting buttons with a sharp pointed object.**

It may damage the setting buttons.

- **During the any setting, the product will switch the output according to the existing settings until the changes are complete.**

Confirm the output has no adverse effect on machinery and equipment before setting.

Stop the control system before setting if necessary.

- **Perform settings suitable for the operating conditions.**

Incorrect setting can cause operation failure.

For details of each setting, refer to each "Setting" page 26 of this manual.

- **Do not touch the LCD during operation.**

The display can vary due to static electricity.

Maintenance Service

- **Perform drainage regularly.**

If condensate enters the secondary side, it may cause malfunction of pneumatic equipment.

Features

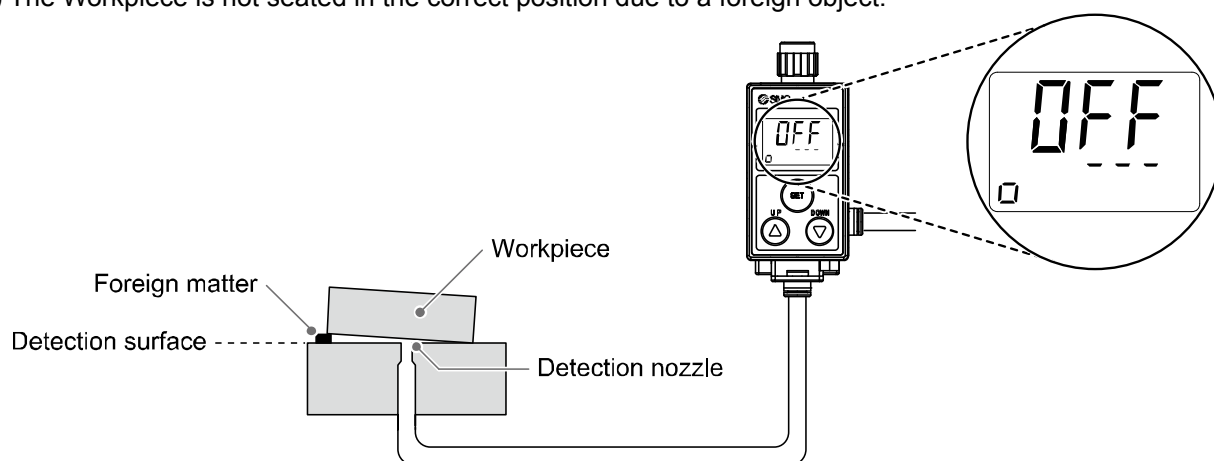
The Gap between the detection surface and the workpiece (0.02 mm to 0.15 mm, 0.05 mm to 0.30 mm) can be detected.

The Gap condition is indicated on the main screen in Green (ON) or Orange (OFF). *: Default setting.

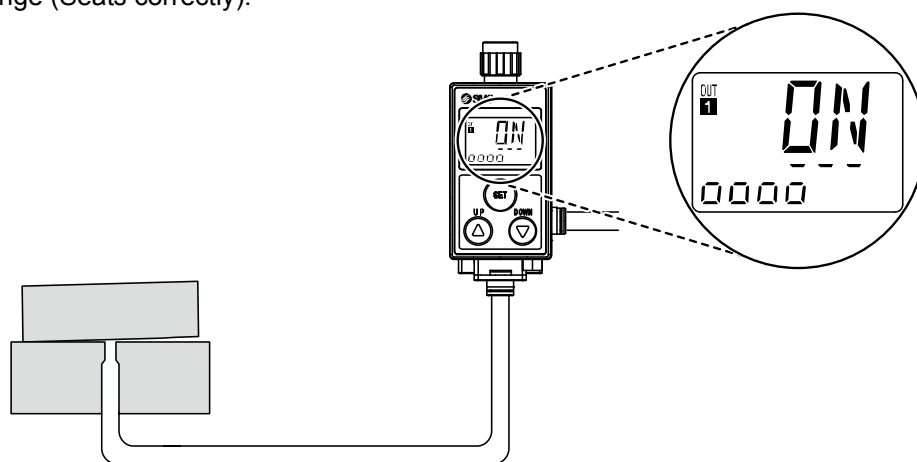
The sub screen indicates the distance between the detection surface and the workpiece using a level meter.

This product is a non-contact switch which will not scratch the workpiece.

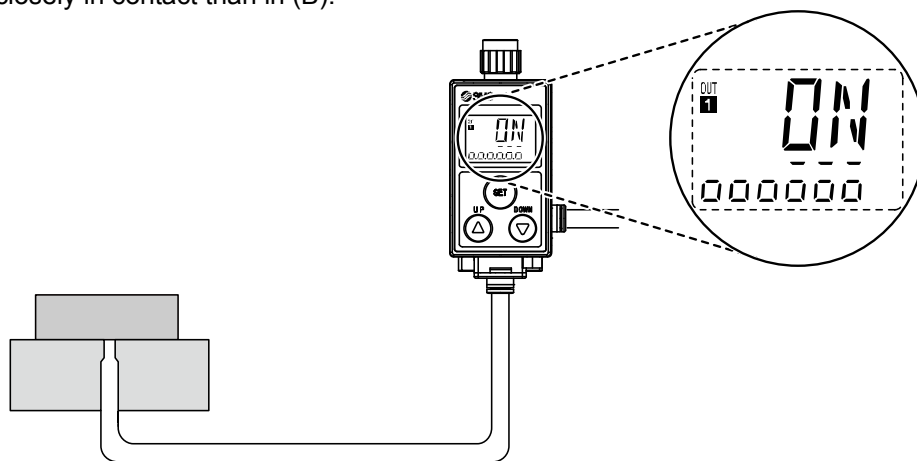
(A) The Workpiece is not seated in the correct position due to a foreign object.



(B) Within the acceptable range (Seats correctly).



(C) The Workpiece is more closely in contact than in (B).



Model Indication and How to Order

ISA3 - **G** **C** **N** - **M** **1** **□** **B**

Rated distance range •

G	0.02 to 0.15 mm
H	0.05 to 0.3 mm

Piping specifications •

C	Supply side: Rc1/8 Detection side: $\phi 6$ One-touch fitting
F	Supply side: G1/8 *1 Detection side: G1/8 *1

*1: ISO1179-1

Output specifications •

N	NPN output
P	PNP output

Unit specifications •

Nil	With unit conversion function *2
M	Fixed SI unit *3

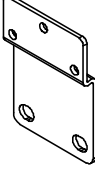
*2: The new Measurement Law prohibits the use of pressure switch with the unit conversion function in Japan.

*3: Fixed unit: kPa

Number of stations •

1	1 station
2	2 stations
3	3 stations
4	4 stations
5	5 stations
6	6 stations

Option 2 (Bracket) •



Nil	None (DIN rail mounting) *5
B	Bracket *6 *7 

*5: DIN rail must be ordered separately.

*6: At the factory, the options are not attached to the product, but packed together with it for shipment.

*7: About the number of brackets.
1 station: 1 piece is packed
More than 2 stations: 2 pieces is packed

Option 1 (Cable) •

Nil	Straight *4 
L	Right angle *4 
N	None

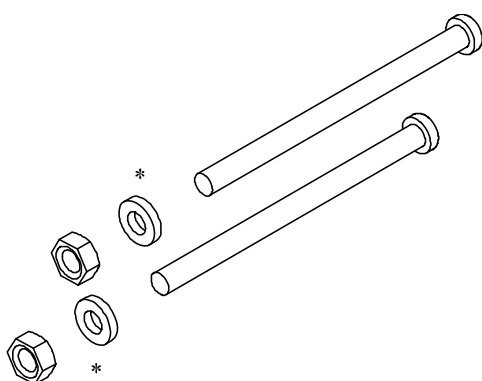
*4: At the factory, the options are not attached to the product, but packed together with it for shipment.

○ Option / Part number

Joint screws
(2 screws, 2 spacers *, 2 nuts)

ISA-16-□

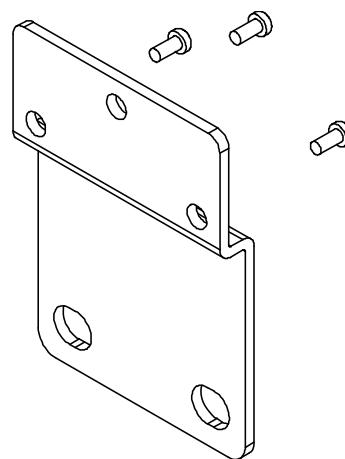
Number of stations	Part number
2	ISA-16-2
3	ISA-16-3
4 *	ISA-16-4
5	ISA-16-5
6 *	ISA-16-6



*: Spacers are included for 4 and 6 stations.

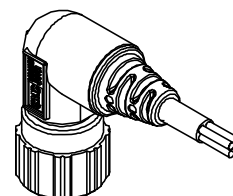
Bracket
(Nominal size: 3 x 8, 3 screws)

ISA-14



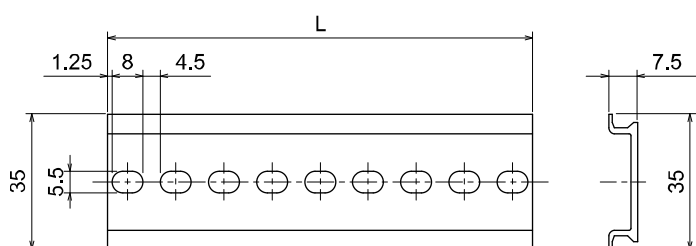
With connector cable
ZS-31-B

With connector cable
ZS-31-C



DIN rail

ISA-5-□



Part number	L	Number of stations
ISA-5-1	73.0	1
ISA-5-2	135.5	2
ISA-5-3	173.0	3
ISA-5-4	210.5	4
ISA-5-5	248.0	5
ISA-5-6	285.5	6

Threaded plug with seal

ISA-12-□

Piping type	Part number
Rc1/8	ISA-12-A
G1/8	ISA-12-C



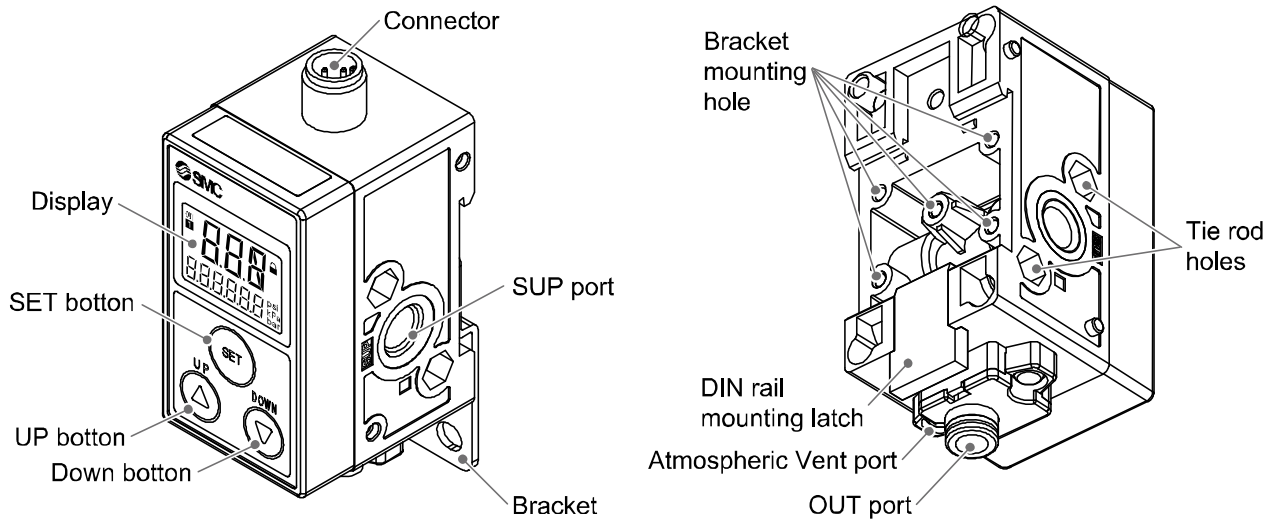
Seal for extra station *

ISA-15



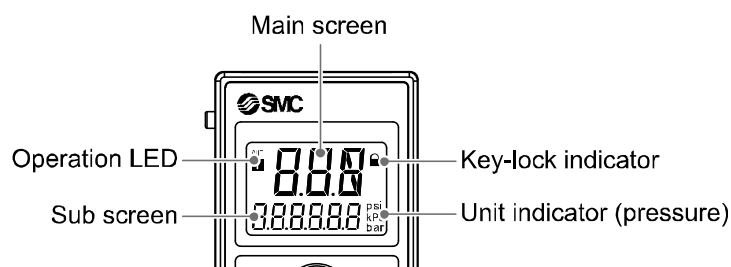
*: This is applicable in both piping specification C and F.

Summary of Product parts



Element	Description
Display	See below
UP button (▲ button)	Selects the mode and the display shown on the sub screen, or increases the switch point.
SET button (SET button)	Press this button to change the mode and to fix the settings.
DOWN button (▼ button)	Selects the mode and the display shown on the sub screen, or decreases the switch point.
Connector	Electrical connection.
SUP port (Supply port)	Port to supply pressure.
Bracket mounting hole	Used to attach the bracket to the product.
Tie rod holes	Used to connect additional products.
OUT port (Detection port)	Port to be connected to the detection nozzle.
Atmospheric vent port	Port to vent exhaust air to the atmosphere.
DIN rail mounting latch	Used to mount the product on a DIN rail.

Display



Element	Description
Main screen	ON/OFF, display value and error code are displayed. (2 colour display)
Operation LED	Indicates the switch output status. Turns ON (orange) when the switch output is ON.
Sub screen	Level meter, display value, switch point, pressure etc. are displayed.
Key-lock indicator	Turns ON when keys are locked.
Unit indicator (pressure)	When pressure is displayed on the sub screen, indicates the pressure unit currently selected.

Specification

Specifications

Model		ISA3-G	ISA3-H
Applicable fluid		Dry air (Filtered through a 5 µm filter)	
Rated distance range		0.02 to 0.15 mm	0.05 to 0.30 mm
Displayable/Settable range (Distance reference) *1		10 to 300	30 to 500
Minimum display/setting resolution (Distance reference) *1		1	
Rated pressure range		100 to 200 kPa	
Displayable range (Pressure value) *2		-22 to 220 kPa	
Withstand pressure		600 kPa	
Detection nozzle		φ1.5 *3	
Current flow		12 L/min or less	22 L/min or less
Power supply voltage		24 VDC ±10%, Ripple(p-p) 10% or less (with power supply polarity protection)	
Current consumption		25 mA or less	
Switch output		1 output (NPN or PNP)	
	Max. load current	10 mA	
	Max. applied voltage	26.4 V	
	Residual voltage	1 V or less (at 10 mA)	
	Short circuit protection	Provided	
Repeatability		0.010 mm or less	0.020 mm or less
Temperature characteristics (Reference: 25 °C)		0.015 mm or less	0.030 mm or less
Hysteresis		0 to variable (Default: 20)	
Display		2-screen display LCD Main screen: 3-digit, 7-segment 2-colour (Orange/Green) Sub screen: 6-digit, 7-segment 1-colour (White)	
Environment	Enclosure	IP67 equivalent	
	Operating temp. range	Operation: 0 to 50 °C, Storage: -20 to 70 °C (No condensation or freezing)	
	Operating humidity range	Operation, Storage: 35 to 85%RH (no condensation)	
	Withstand voltage	AC1000 V or more 50/60 Hz 1 minute, between terminals and housing	
	Insulation resistance	2 MΩ or more at 500 VDC, between terminals and housing	
Piping specification	Piping type C	Supply port: Rc1/8 Detection port: φ6 One-touch fitting	
	Piping type F	Supply port: G1/8 (ISO1179-1) Supply port: G1/8 (ISO1179-1)	
Cable		M12 Oil resistant cable with 4 pin pre-wired connector φ4 5 m Cable O.D.: 0.72 mm, insulation O.D.: 1.14 mm	
Weight		113 g (Cable not included, One-touch fitting)	
Standard		CE, RoHS	

*1: Refer to the Characteristics Curve on page 14 for the relationship between the display value and the detected distance.

*2: If hysteresis is set to 20 (Default setting), "Displayable/Settable range of G type" is limited to 280 and "Displayable/Settable range of H type" is limited to 480.

*3: The Pressure value will be indicated on the sub screen.

*4: Refer to page 18 for details of the detection nozzle.

■ Characteristics graph

○ Supply pressure dependence characteristics

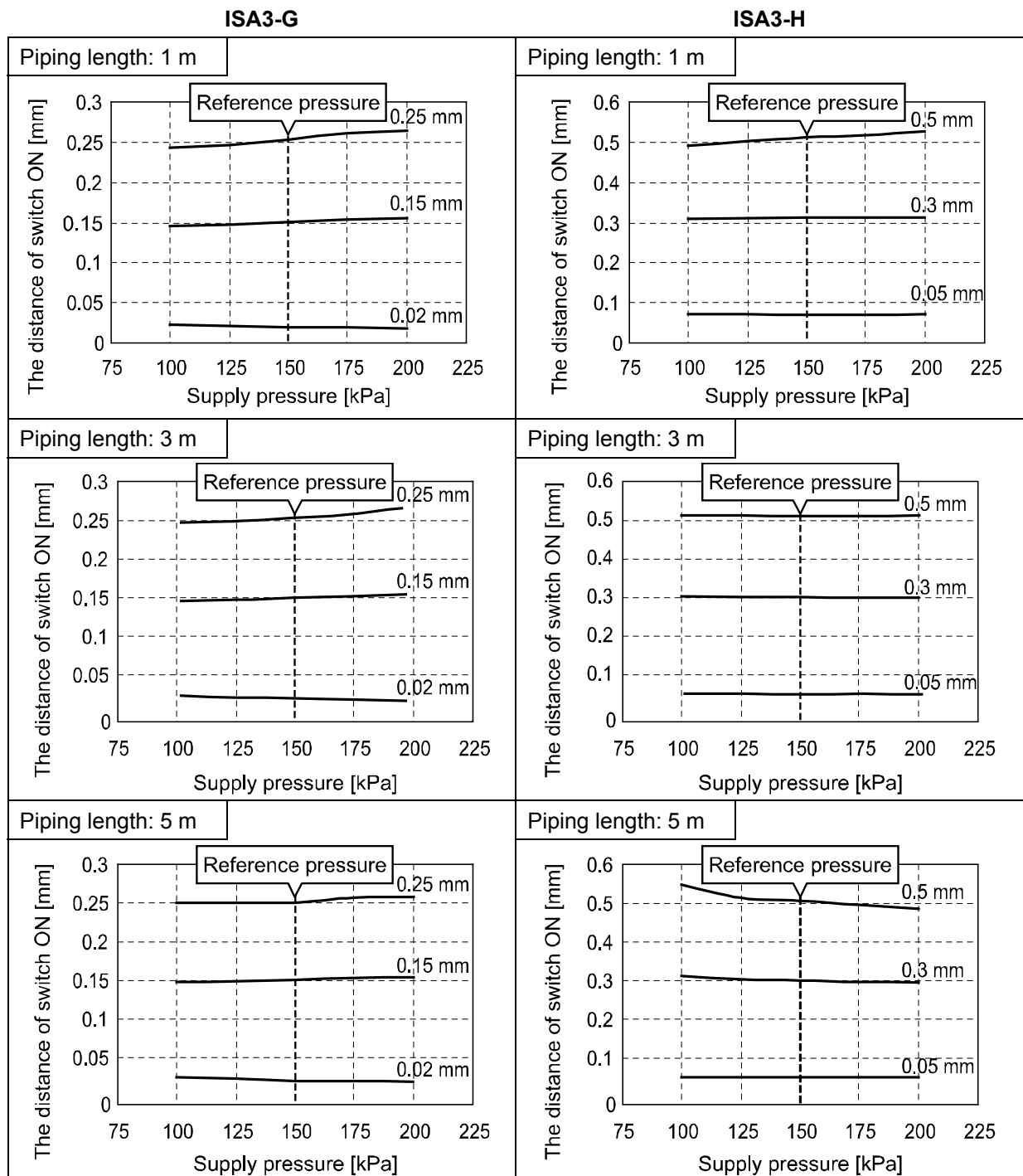
The detection distance for turning ON the output depends on the supply pressure.

The graphs below show the variation of the distance for the product to turn ON, for 3 types of gap, by changing the supply pressure (± 50 kPa) when the product is set to turn ON at 150 kPa supply pressure.

Test conditions	Detection nozzle: $\phi 1.5$	Piping: $\phi 6 \times \phi 4$ tube	Reference pressure: 150 kPa
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*: Use within the rated pressure range (100 kPa to 200 kPa).

It will be impossible to measure the gap when the operating pressure is less than 80 kPa or more than 220 kPa. And the output will be OFF.



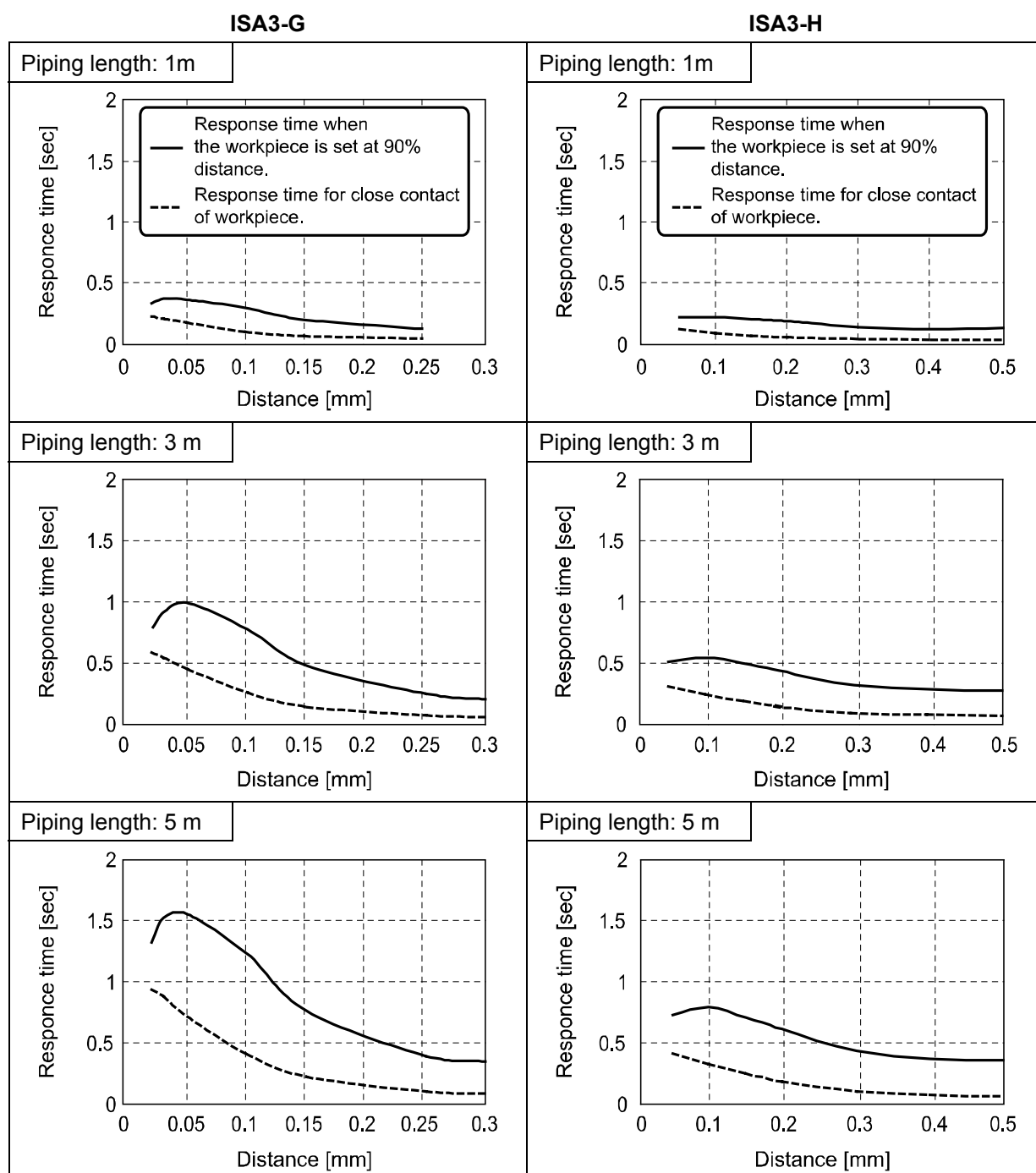
○ Response time

Response time is the elapsed time between the pressure supply and the turning ON of the switch output. The Response time varies depending on the piping length from the OUT port to the detection nozzle, and the seating condition of the workpiece.

The graphs below show the response time when the workpiece is approached at 90% distance and 0% distance (close contact). (*: The switch point is 100% distance)

(Example: When the switch point is set to 0.1 mm, the response time when the workpiece is at 0.09 mm and 0.00 mm are measured).

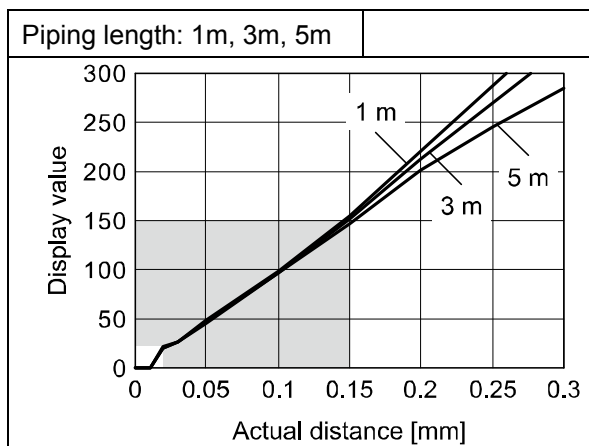
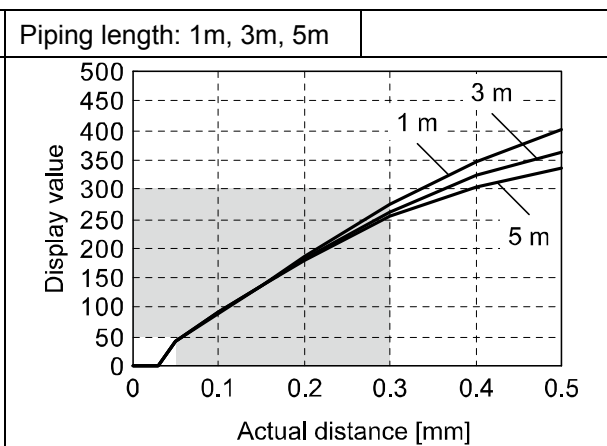
Test conditions	Detection nozzle: $\phi 1.5$	Piping: $\phi 6 \times \phi 4$ tube	Supply pressure: 200 kPa
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○ Relationship between the display value (switch point) and distance

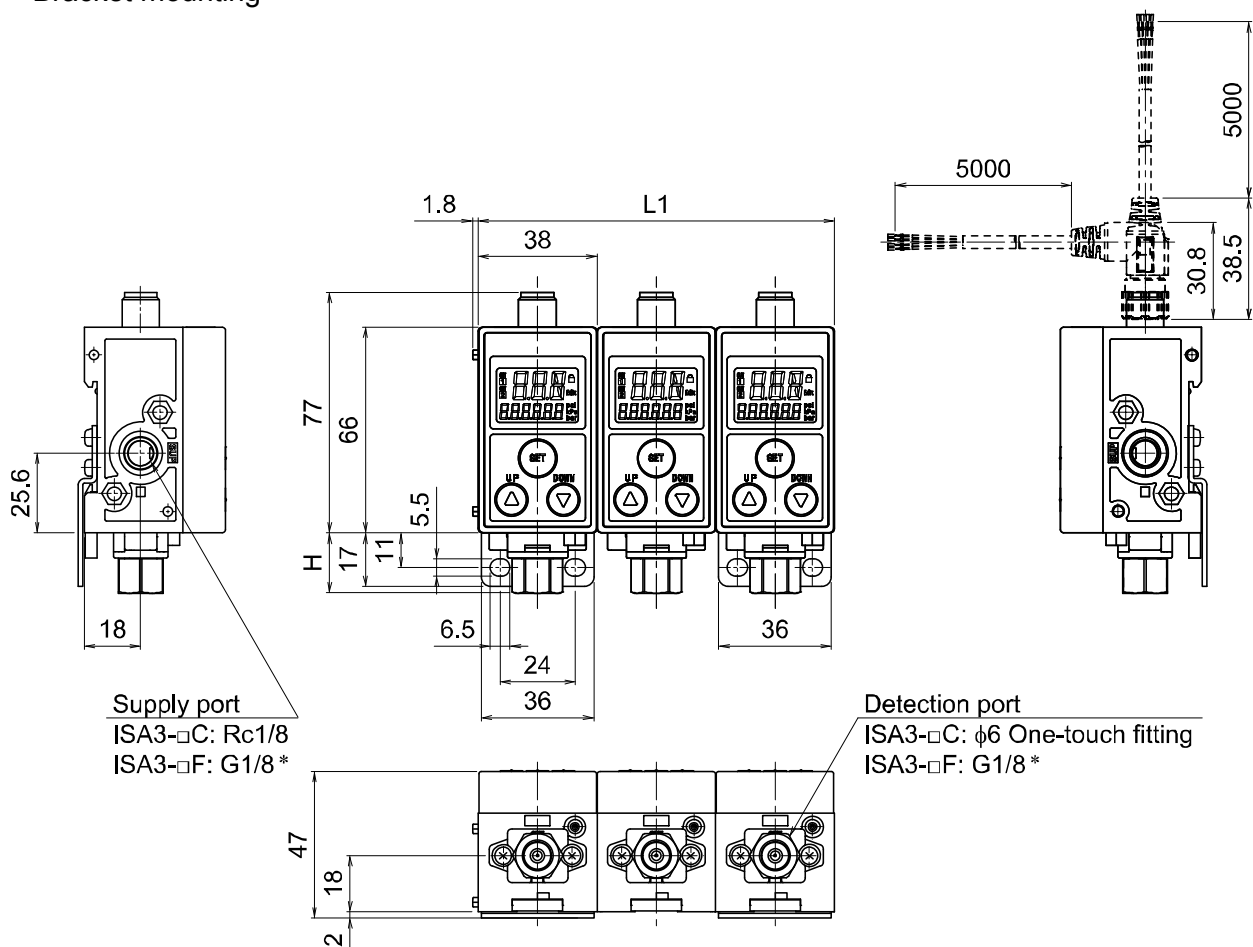
The graphs below show the relationship between [display value (switch point) on the sub screen] and [the actual distance between the detection surface and the workpiece].

Test conditions	Detection nozzle: $\phi 1.5$	Piping: $\phi 6 \times \phi 4$ tube	Supply pressure: 200 kPa
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ISA3-G

ISA3-H


■ Dimensions

• Bracket mounting

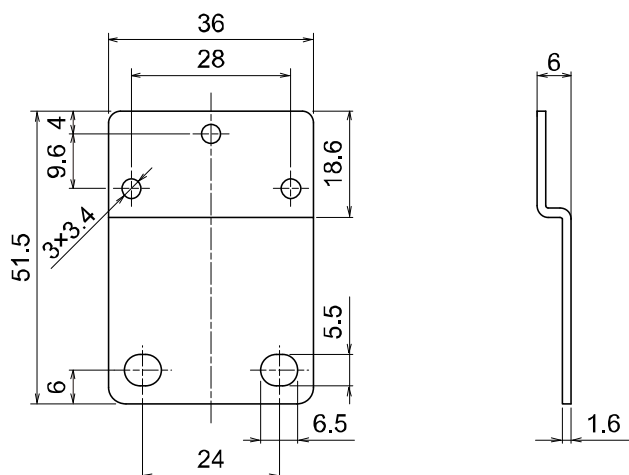


Number of stations	1	2	3	4	5	6
L1	38	76	114	152	190	228

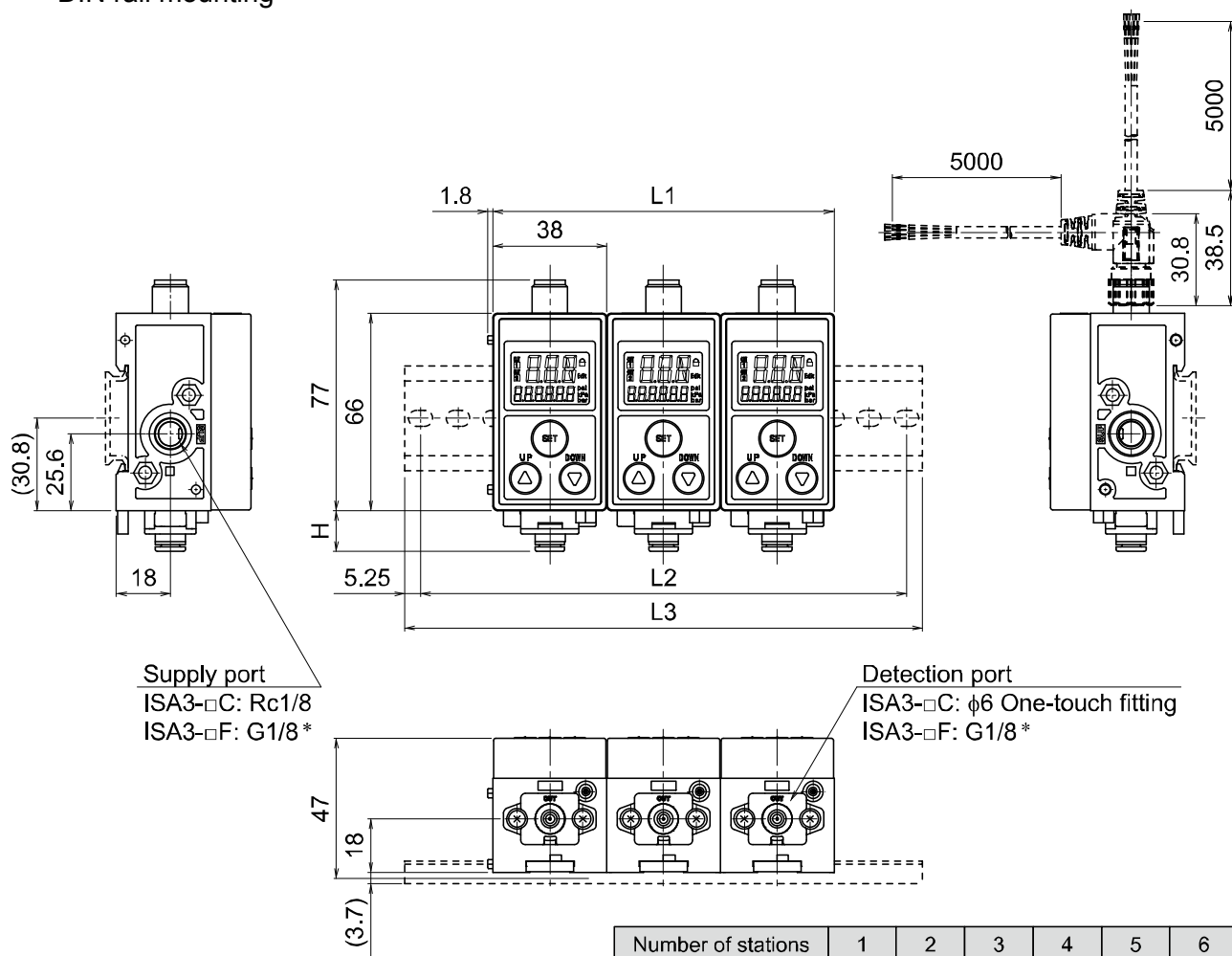
Piping specifications	C (One-touch fitting)	F (G-thread (screw))
H	13.6	19

*: ISO1179-1

• ISA-14 (bracket)



• DIN rail mounting



Number of stations	1	2	3	4	5	6
L1	38	76	114	152	190	228
L2	62.5	125	162.5	200	237.5	275
L3	73	135.5	173	210.5	248	285.5

Piping specifications	C (One-touch fitting)	F (G-thread (screw))
H	13.6	19

*: ISO1179-1

Mounting and Installation

Piping

○ SUP port (supply port)

- Use the correct tightening torque. Refer to the following table for the appropriate tightening torque.
- Insert the threaded plug with seal into an unused port. It is packed together with the product.

Nominal thread size	Proper tightening torque (Nm)
Rc1/8 • G1/8	7 to 9

○ OUT port (detection port)

- Use the correct tightening torque. Refer to the following table for the appropriate tightening torque.

Nominal thread size	Proper tightening torque (Nm)
G1/8	7 to 9

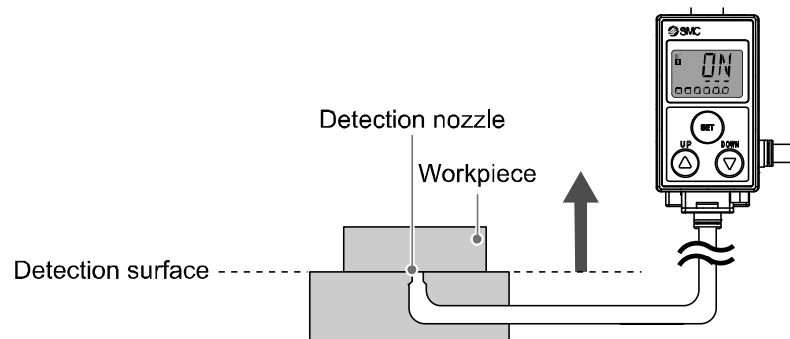
- For $\phi 6$ one-touch fitting, use tube with O.D. 6 mm, and I.D. 4 mm.



Caution

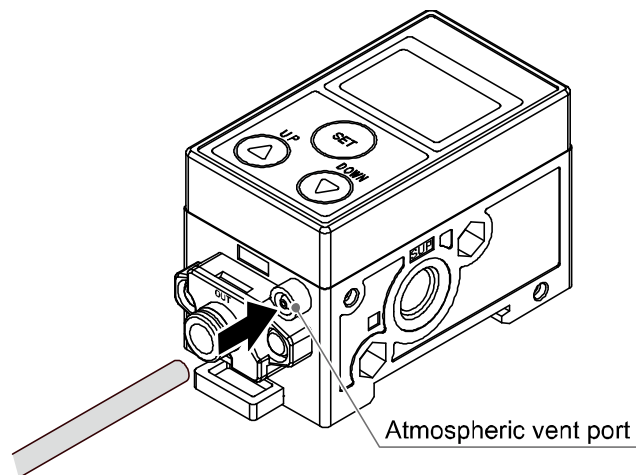
- Do not use equipment or fittings that may leak or obstruct the air flow between the product and the detection nozzle.
- The product should be positioned higher than the detection nozzle.

If the product is positioned lower than the detection nozzle, water or oil may enter the detection port, causing a malfunction or operational failure.



○ Atmospheric vent port

- Connect tubing (sold separately) to the atmospheric vent port if there is a possibility that the port could be blocked by water or dust.
- Recommended tube is TU0425 (material: polyurethane, O.D. $\phi 4$, I.D. $\phi 2.5$) made by SMC.
- The other end of the air tubing should be routed to a safe place to prevent it from being exposed to water or dust.
- Ensure the tubing has no sharp bends.



○ Detection Nozzle shape

The Nozzle shape must be similar to Figure 1.

Do not chamfer the nozzle as shown in Figure 2, as the characteristics will be affected.

Fig.1: Recommended nozzle shape

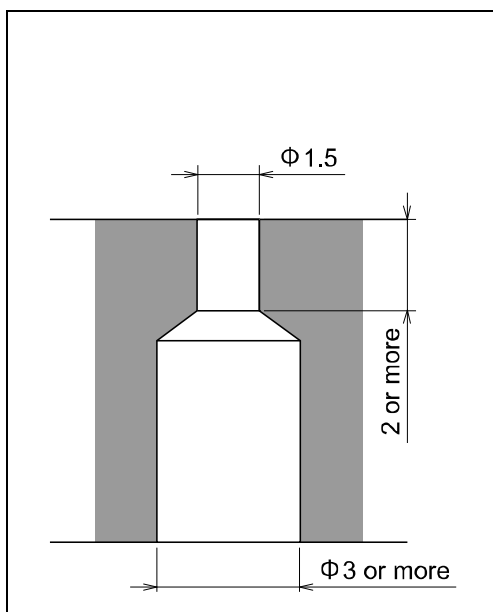
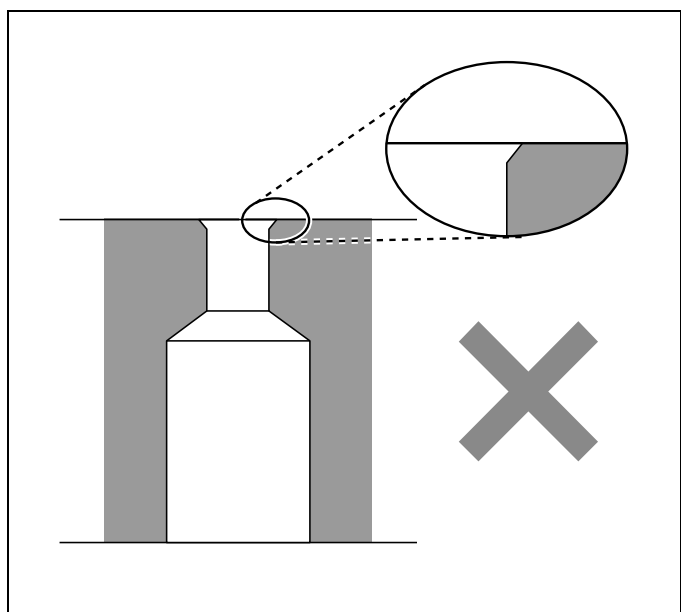


Fig.2: Unsuitable nozzle shape

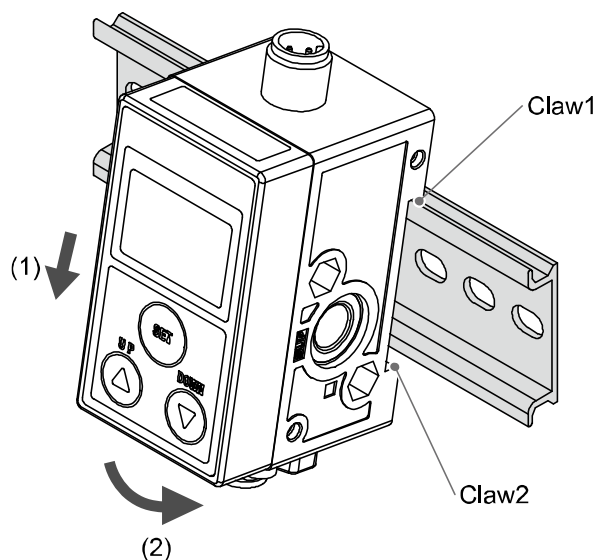


■ Installation

○ DIN rail

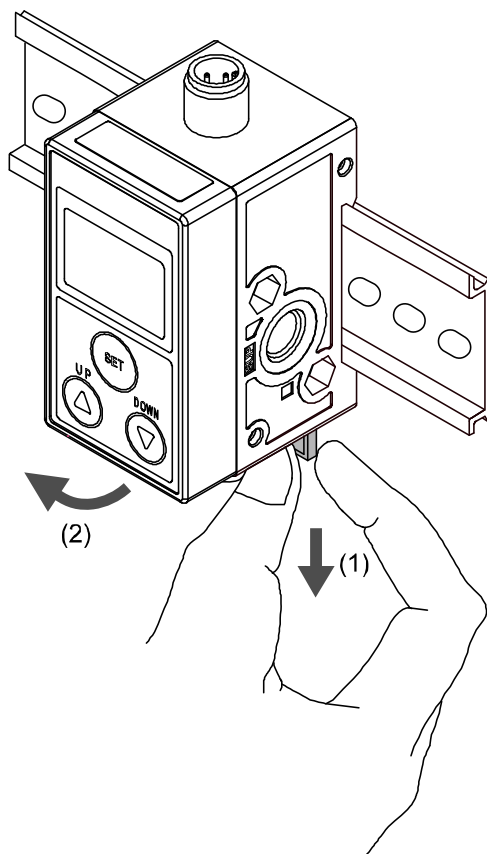
Mounting

- (1) Hook the claw part 1 to the DIN rail.
- (2) Push the claw part 2 down until it clicks.



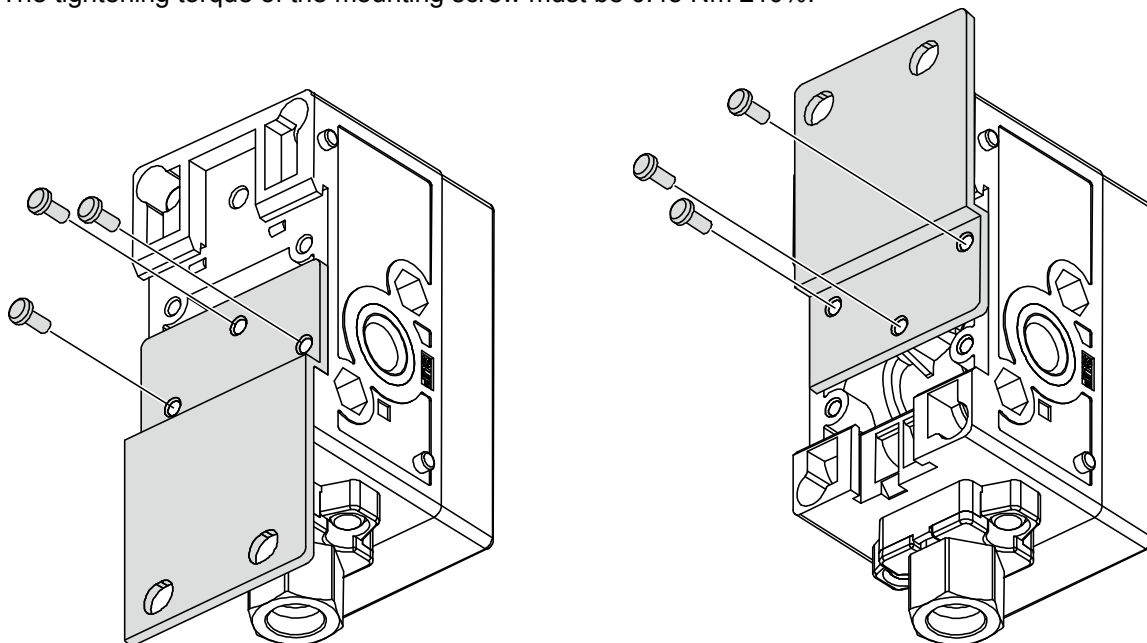
Removal

- (1) Pull the DIN rail mounting latch downward for unlocking.
- (2) Pull out the OUT port (detection port) side.

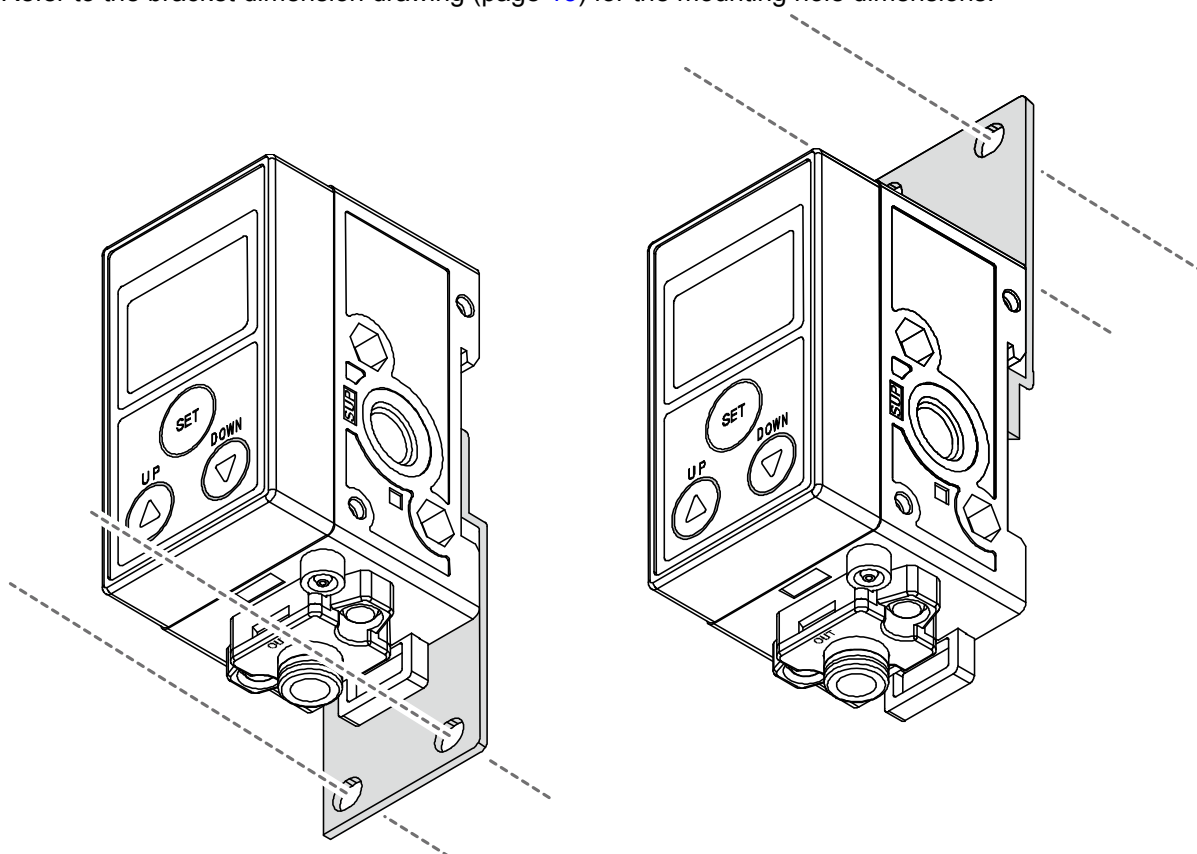


○Bracket

- Mount the bracket using the mounting screws supplied.
- The tightening torque of the mounting screw must be $0.45 \text{ Nm} \pm 10\%$.

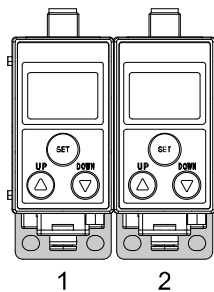


- When the product is mounted using the bracket, fix with M5 screws (2 pcs.) or equivalent.
- The Bracket thickness is approx. 1.6 mm.
- Refer to the bracket dimension drawing (page 15) for the mounting hole dimensions.

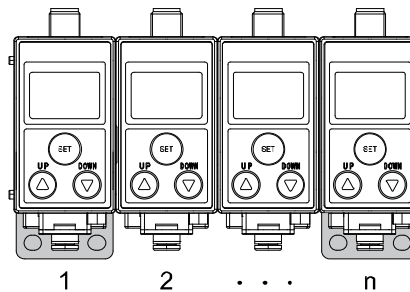


•Mounting position of the bracket

2 stations
(Mount to 1st. and 2nd. station)



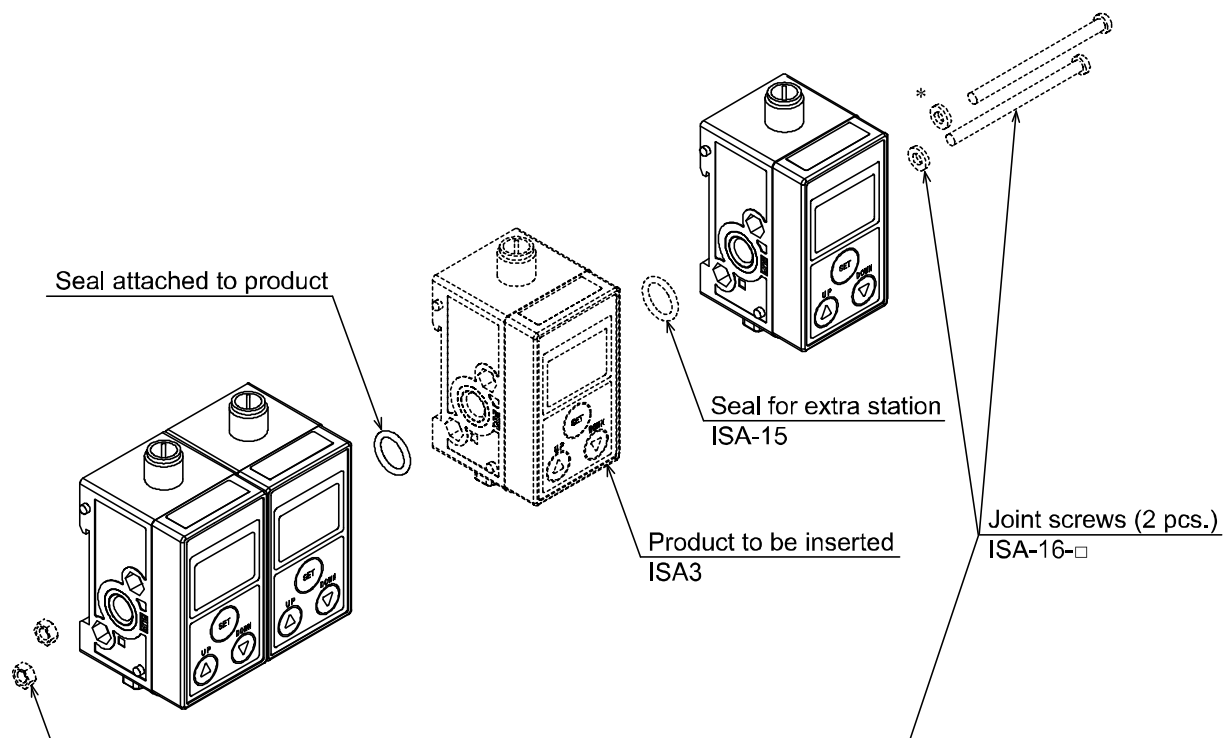
n stations
(Mount to 1st. and nth. station)



○ **Assembly procedure to increase/decrease the number of product.**

- Remove the joint screws (2 pcs.).
- Separate the products slowly so as not to lose the seals.
- Insert a gap checker and the seal for extra station (ISA-15) between the products to increase the number of stations.
Remove a gap checker and the seal from the products to decrease the number of stations.
- Connect the products using the joint screws. (Tightening torque: $0.75 \text{ Nm} \pm 10\%$)

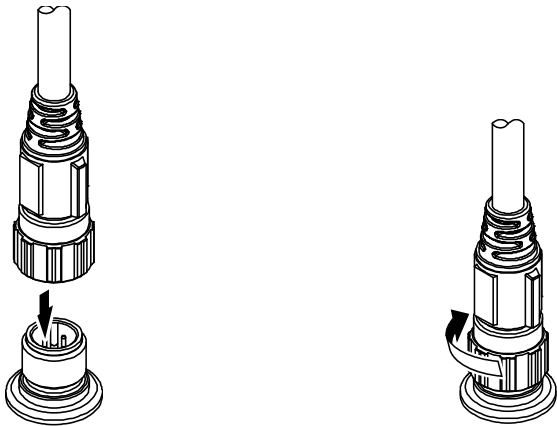
Assembly example to increase the number of stations



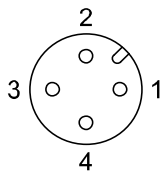
■Wiring

○Mounting and removal of connector

- Align the body connector key and the cable connector key groove to insert vertically.
- Turn the knurled part of the cable side connector clockwise.
- Connection is complete when the knurled part is fully tightened. Check that the connection is not loose.

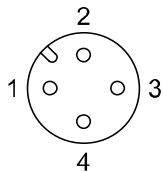


○Connector pin No. (Body side)



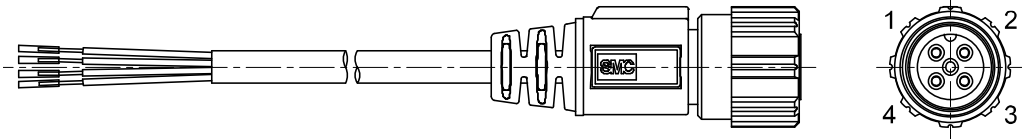
Connector pin No.	Description
1	DC(+)
2	N.C.
3	DC(-)
4	OUT1

○Connector pin No. (Cable side)

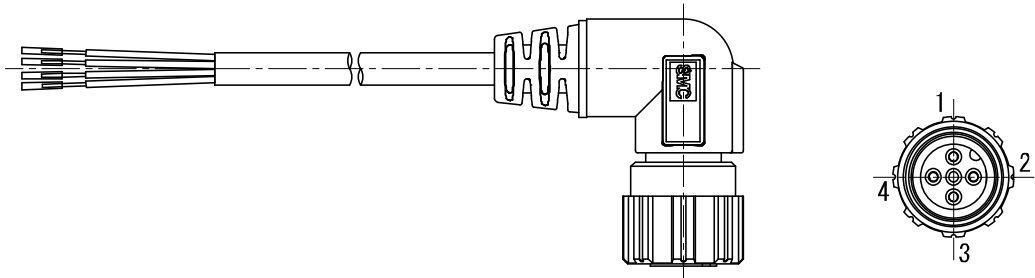


Connector pin No.	Description	Cable colour
1	DC(+)	Brown
2	N.C.	White
3	DC(-)	Blue
4	OUT1	Black

●ZS-31-B



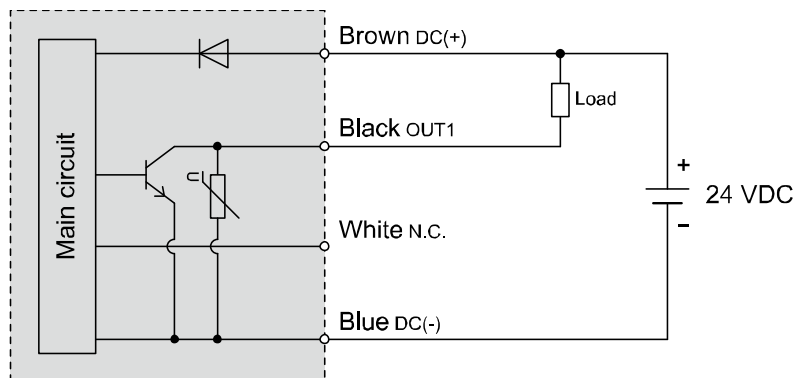
●ZS-31-C



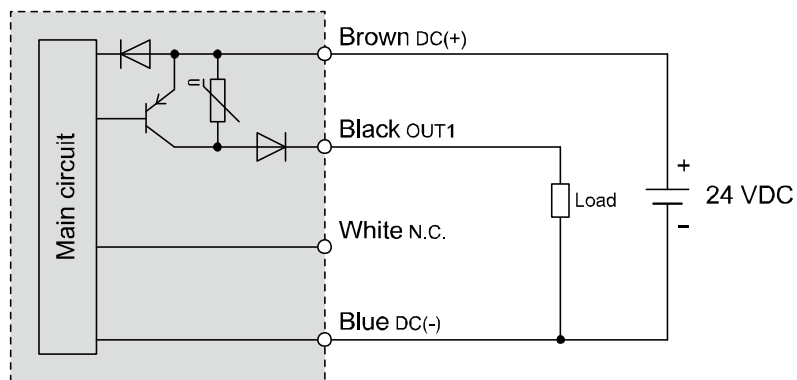
○ Internal circuit and wiring examples

Wire the product according to the circuit diagram below.

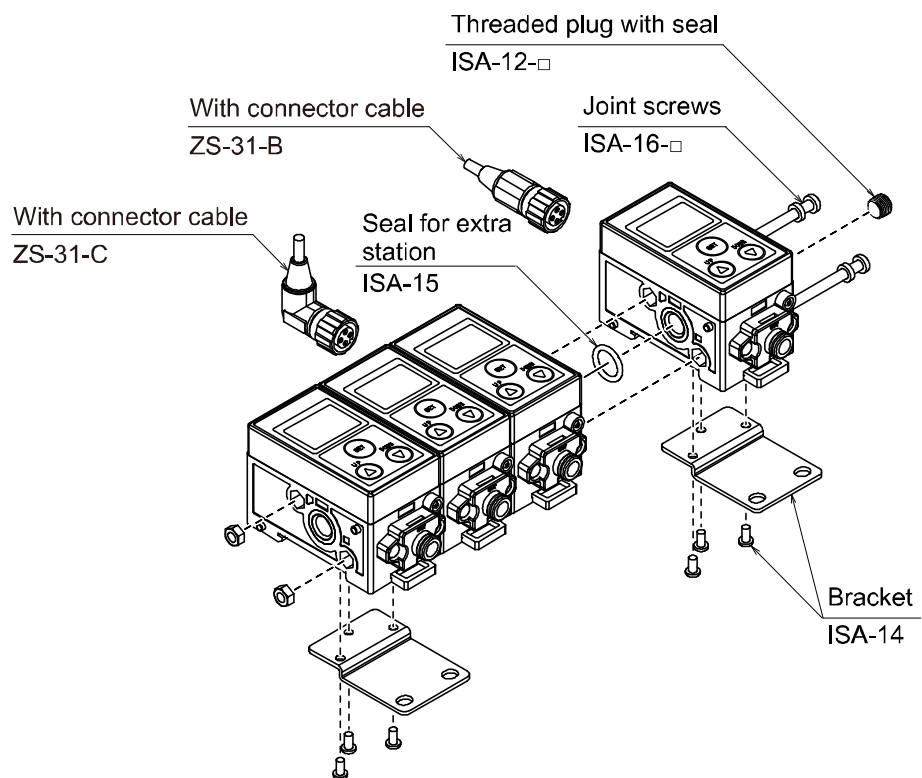
● ISA3-□□N



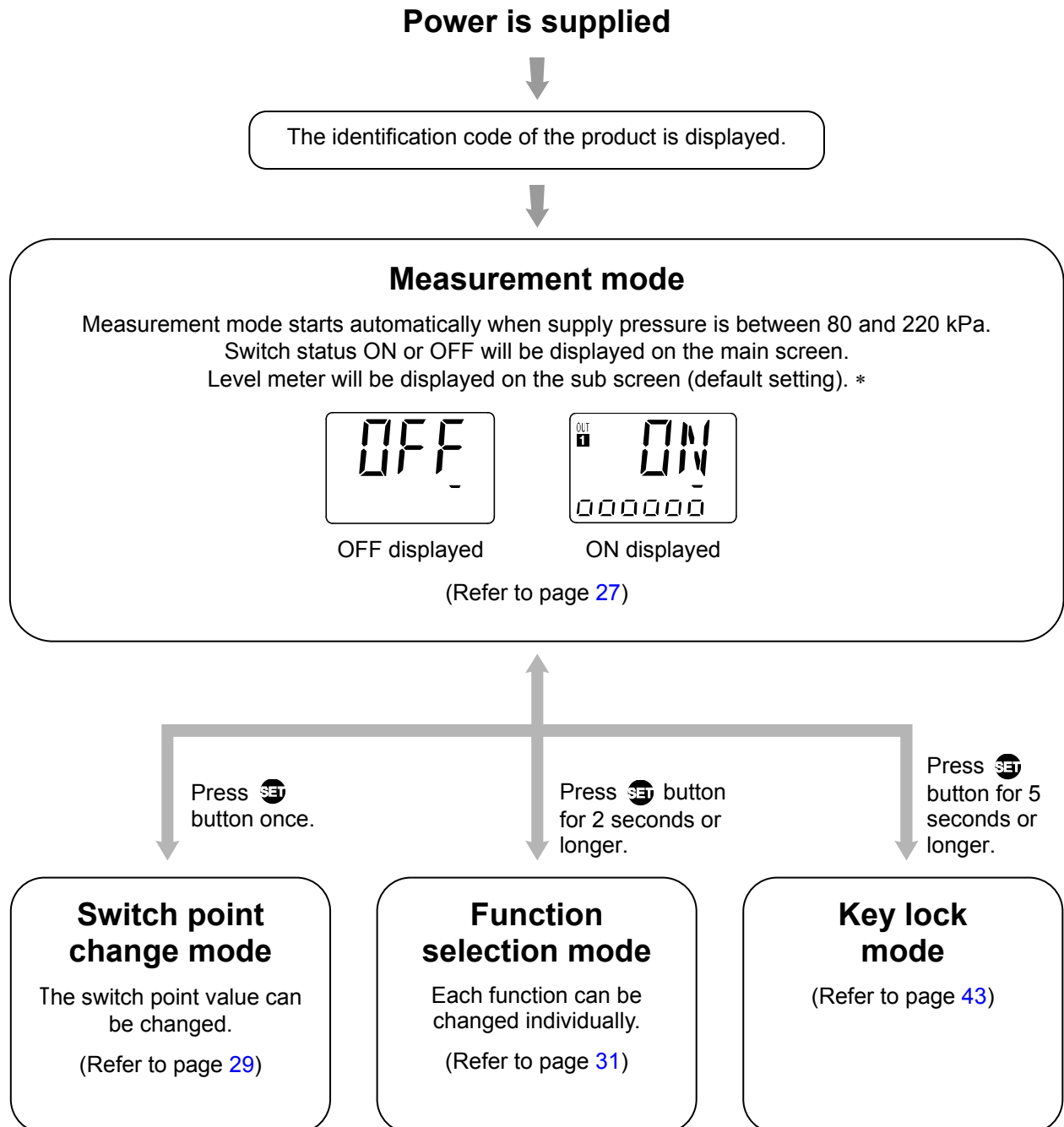
● ISA3-□□P



■ Part structure

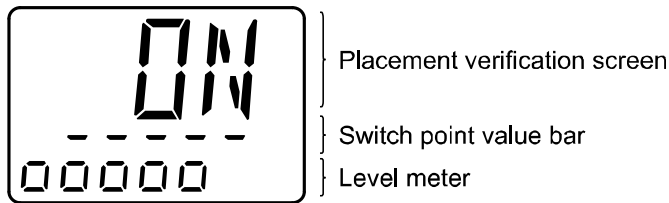


Outline of Setting



*: Parameters other than the level meter can be displayed, by selecting the parameter using function selection mode [F10].
 (Refer to page 37)

■ Measurement mode



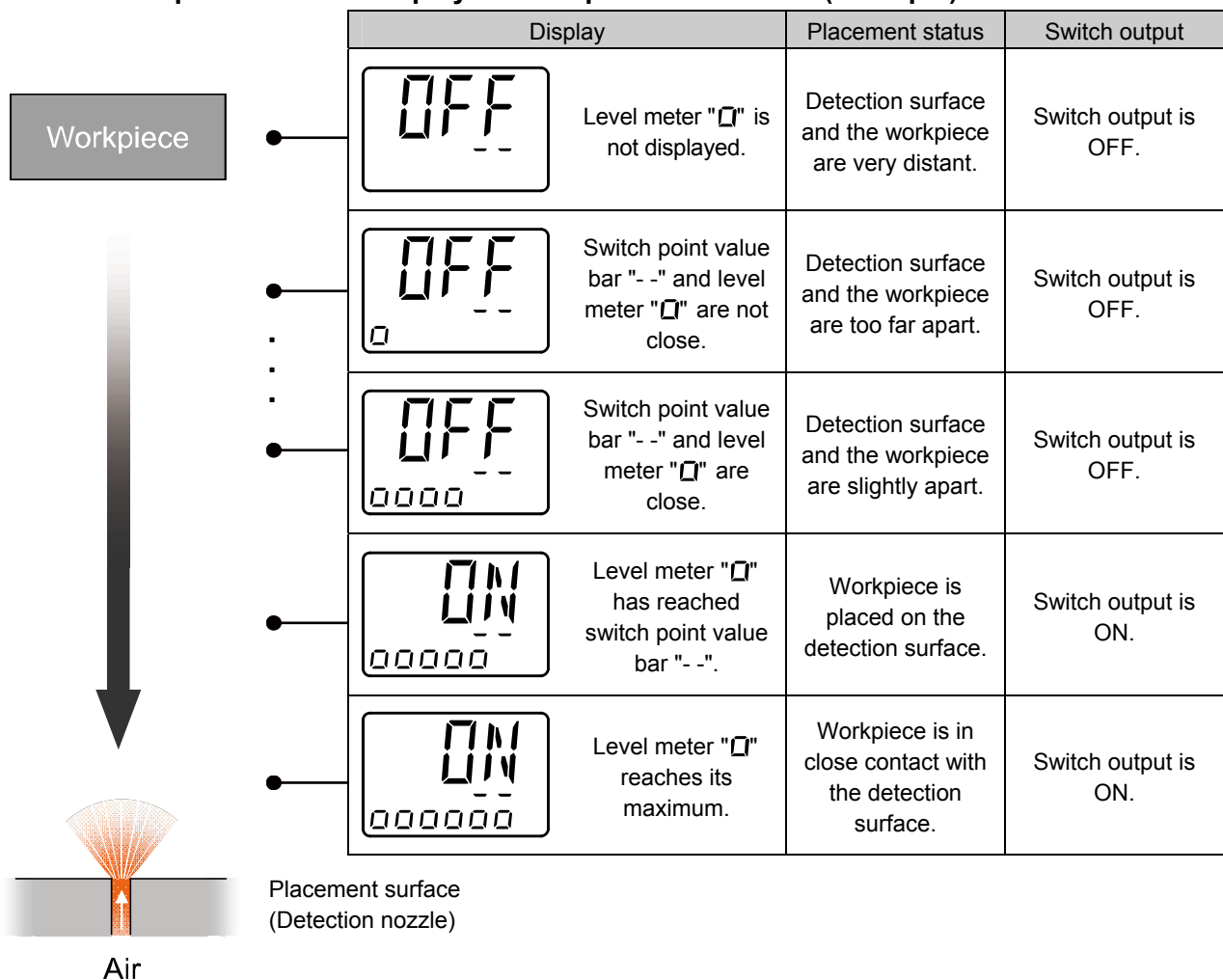
● Placement verification screen (Main screen)

The Placement condition is indicated by the switch output status (ON/OFF).

● Level meter (Sub screen)

Element	Description
Switch point value bar	A bar to indicate the switch point value which has been set, is automatically displayed. Refer to how to change the switch point value (page 29).
Level meter	The workpiece gap condition approaching the nozzle is indicated by the number of "□" displayed. This display is a reference only. It is not an accurate distance measurement.

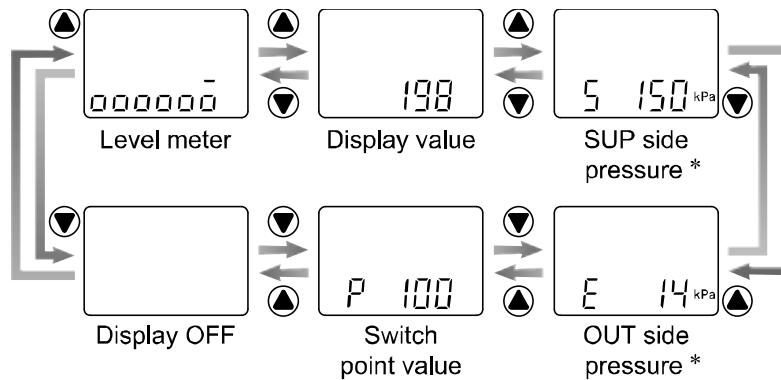
○ Relationship between the display and the placement status (Example)



○ Change of sub screen

In measurement mode, the display of the sub screen can be temporarily changed by pressing the \triangle or ∇ buttons

30 seconds after changing, the display will automatically return to the screen set in [F10] of function selection mode. (Refer to page 37)



- Level meter: Displays the measured distance (reference) by figure.
- Display value: Displays the measured distance (reference) by value.
- SUP side pressure: Displays the pressure value supplied to the SUP port (supply port). *
- OUT side pressure: Displays the pressure value supplied to the OUT port (detection port). *
- Switch point value: Displays the switch point value.
- Display OFF: Displays nothing

*: Zero-clear operation

When the SUP port pressure value or OUT port pressure value is indicated on the sub display, the display can be cleared to zero [0 kPa] by pressing the \triangle and ∇ button for 1 second or longer at atmospheric pressure.

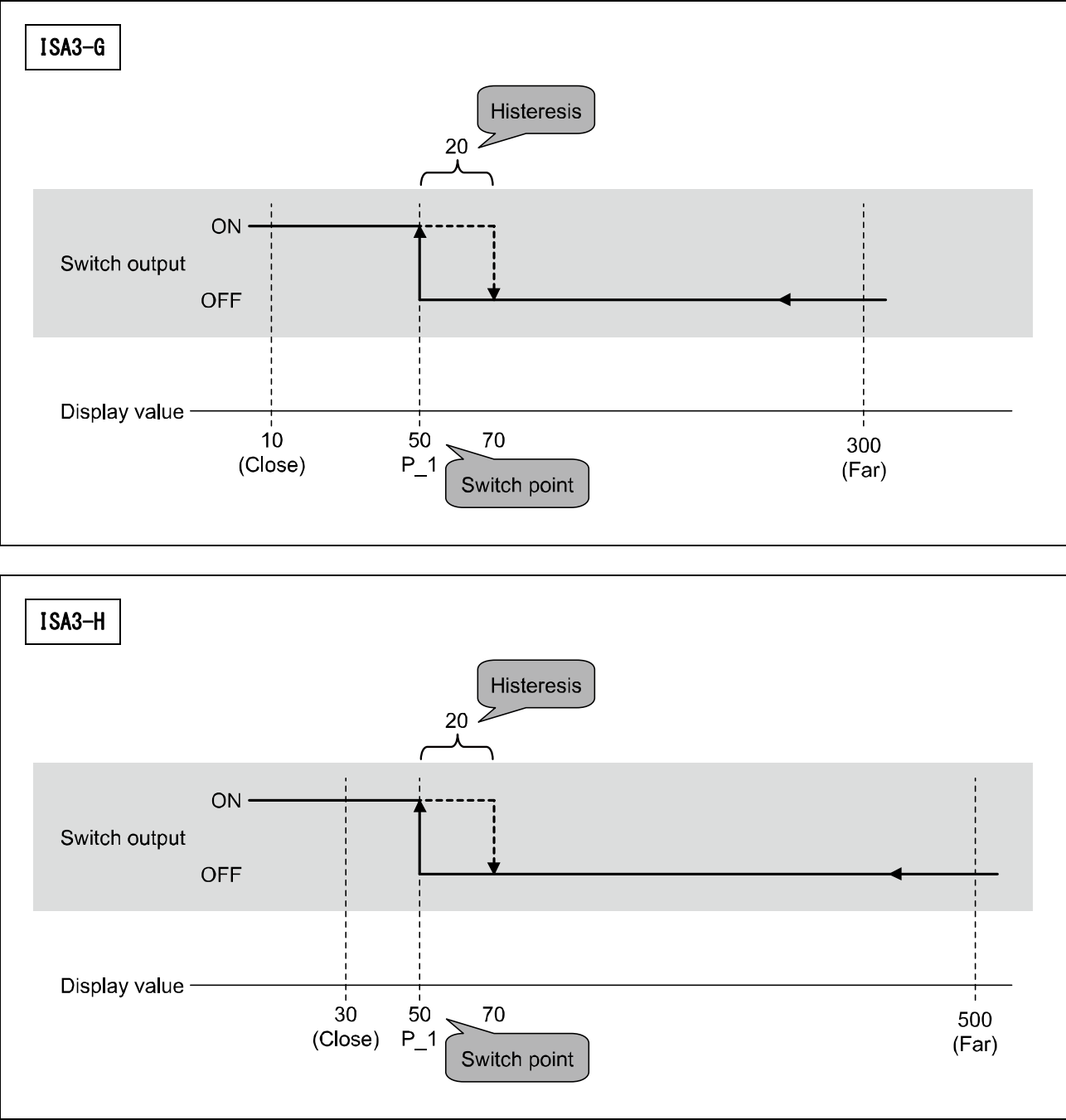
Switch Point Setting

■ Switch point change mode

The mode in which the switch point value can be changed.
To change the hysteresis etc., refer to the function selection mode on page 33.

■ Table of default settings

Refer to the figure below for the default settings.



The switch output turns ON when the display value is less than switch point. (Solid line in the chart)
The switch output turns OFF when the display value is greater than the switch point added to the hysteresis value. (Dashed line in the chart)

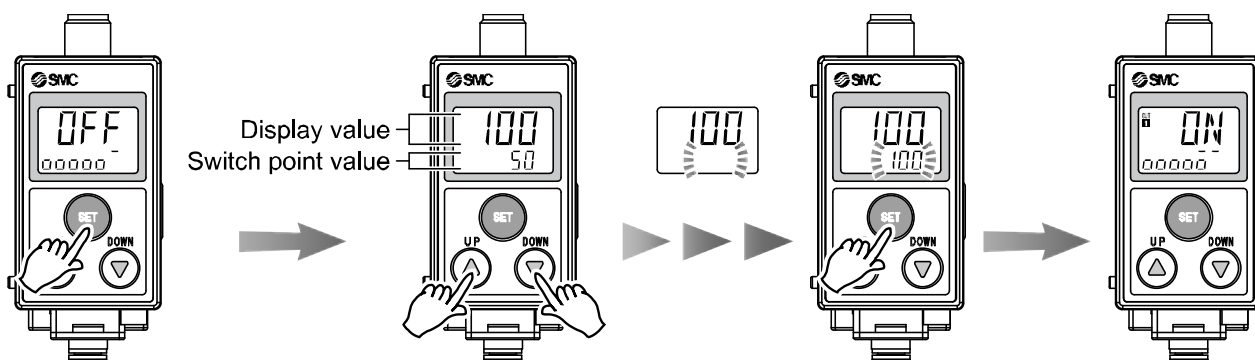
Refer to the following pages for how to change the settings.

■ Preparation before setting

- (1) Supply pressure to the product. (100 to 200 kPa)
- (2) Insert an acceptable clearance gauge between the detection surface and the workpiece.
Alternatively, place a sample workpiece (non-defective workpiece) on the detection nozzle.

■ Setting

- (1) Press the **SET** button while in measurement mode. The display value will be displayed in the main screen and the switch point in the sub screen.
- (2) Press the **▲** or **▼** buttons to adjust the switch point value.
*: Pressing the **▲** and **▼** buttons simultaneously for a minimum of 1 second, then releasing the buttons when the displayed switch point value disappears, will make the switch point the same as the current display value. (Snap shot function)
Then, it is possible to adjust the switch point value by pressing the **▲** or **▼** buttons.
- (3) Press the **SET** button to complete the switch point setting. The product will return to measurement mode.



Function Setting

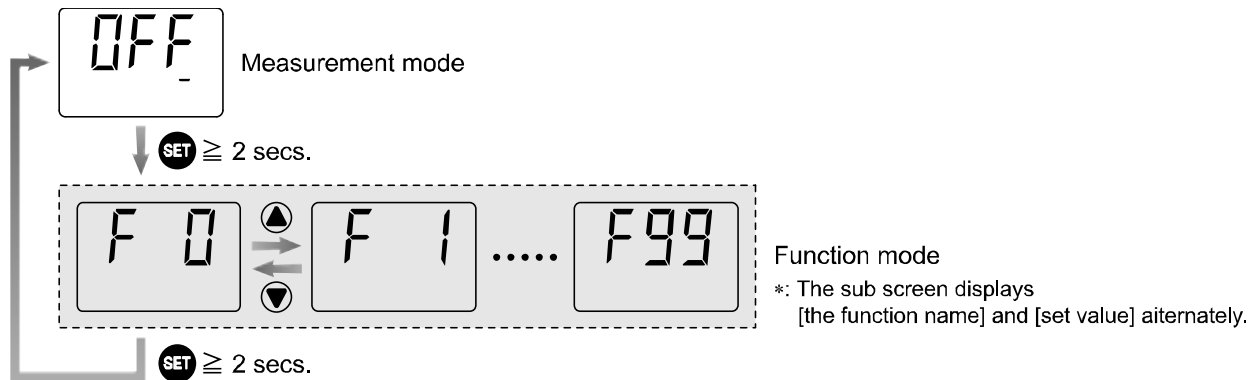
■ Function selection mode

In measurement mode, press the **SET** button for 2 seconds or longer to display [F 0].

Select to display the function to be changed, [F□□].

Press the **SET** button for 2 seconds or longer in function selection mode to return to measurement mode.

<Operation>



■ Table of default settings

Refer to the table below for the default settings.

Function number	Function		Default setting	Page
F 0 (Unit)	Unit selection *		[PA] kPa	Page 32
F 1 (oUt1)	OUT1 setting	Switch point	ISA3-G: [50.0] ISA3-H: [50.0]	Page 33
		Hysteresis	ISA3-G: [20.0] ISA3-H: [20.0]	
		Display colour	[SoG] Green when ON, Orange when OFF	
F 2 (oUt2)	(Not available)		[- - -]	Page 35
F 6 (FSt)	Display value compensation		[0.0] Compensated value: 0.0	Page 36
F10 (SUB)	Sub screen		[LEvEL] Level meter	Page 37
F80 (dSP)	Display OFF mode		[on] Normal operation mode	Page 38
F81 (Pin)	Security code		[oFF] Security code is not set	Page 39
F90 (ALL)	Setting of all functions		[oFF] Not set all items	Page 40
F98 (tEst)	Forced output		[normAL] Normal output	Page 41
F99 (ini)	Reset to default settings		[oFF] Not return to default settings	Page 42

*: This setting is only available for models with the unit selection function.

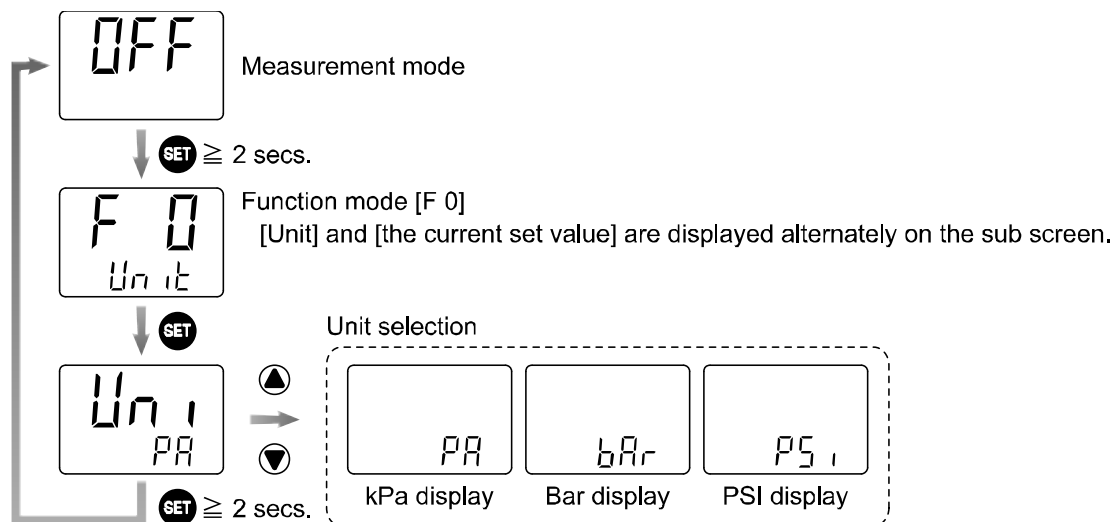
○[F 0] Unit selection for pressure value

Select the units for the pressure value to be indicated on the sub screen.

This setting is only available for models with the unit selection function. Units cannot be selected with the product number "-M".

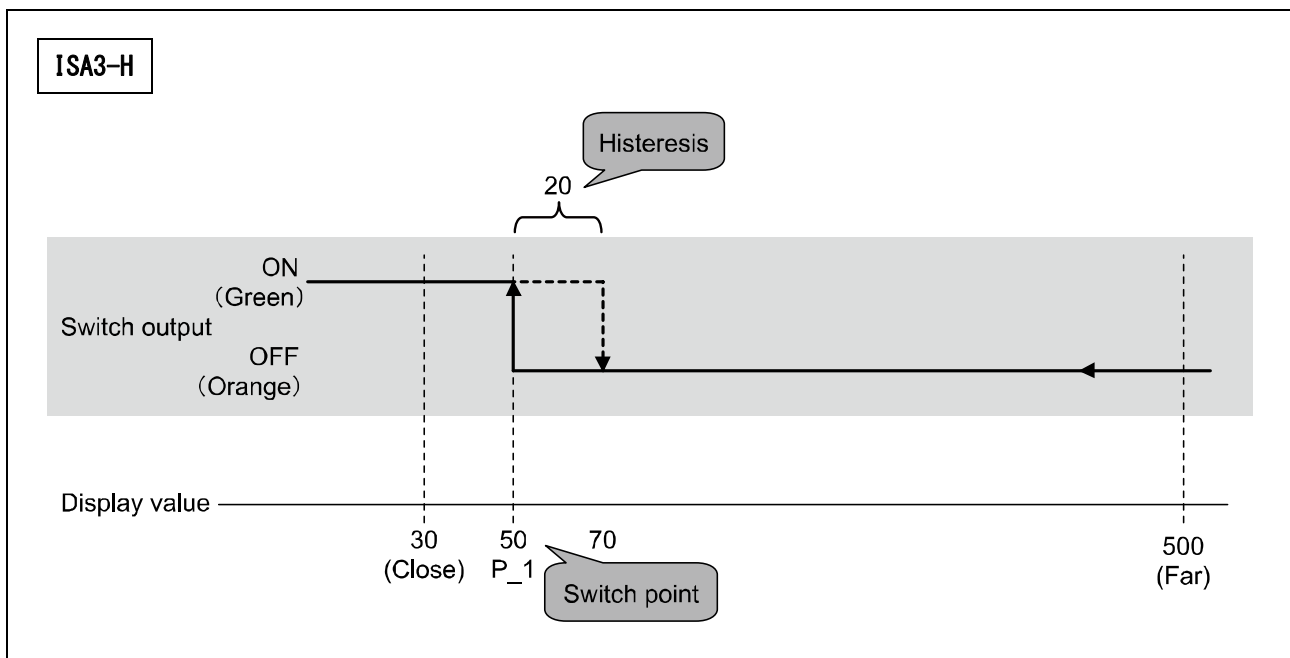
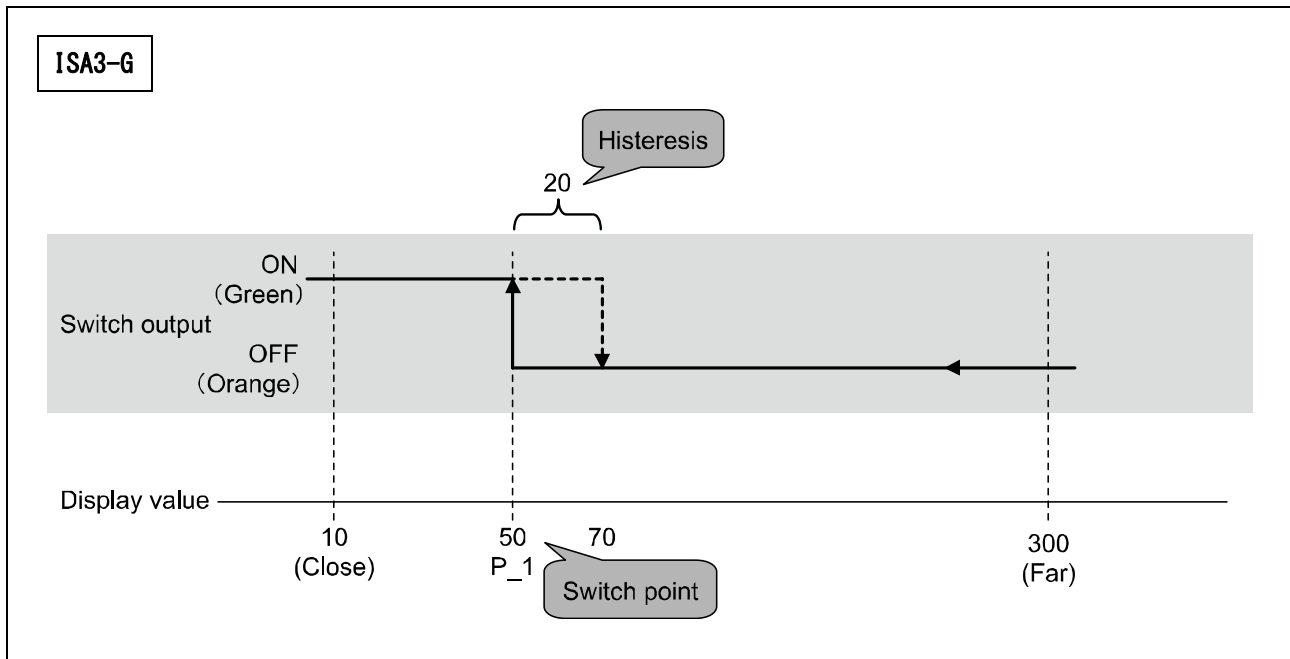
When models other than the unit selection type are used, "---" will be indicated on the sub screen.

<Operation>



○[F 1]Setting the switch point, hysteresis, display colour

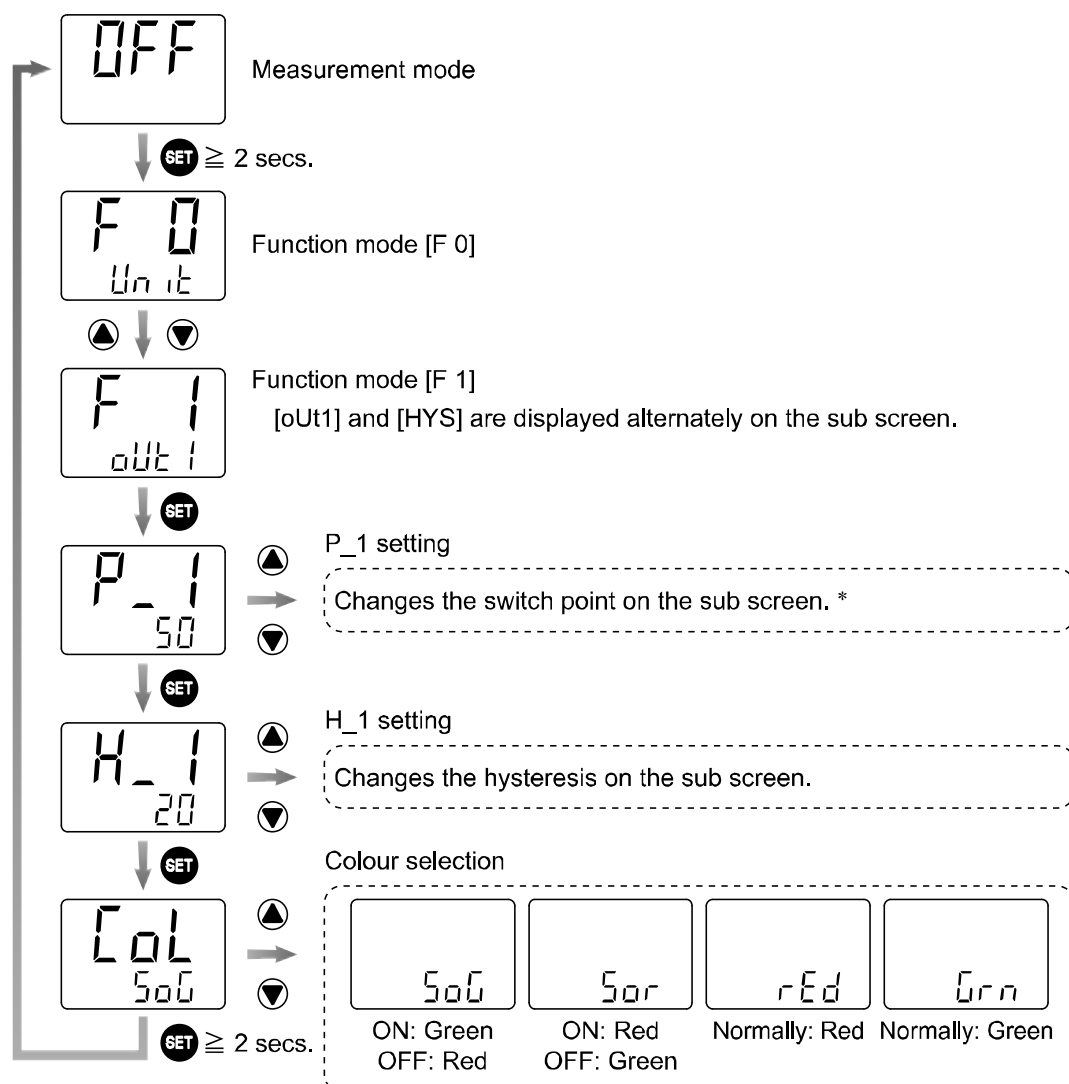
Setting the switch point (P_1), hysteresis (H_1), and display colour.
Refer to the figure below for the default settings.



The switch output turns ON when the display value is less than switch point. (Solid line in the chart)
The switch output turns OFF when the display value is greater than the switch point added to the hysteresis value. (Dashed line in the chart)

Refer to the following pages for how to change the settings.

<Operation>



*: The Detected value on the main screen can be converted to the switch point setting by pressing the UP and DOWN buttons simultaneously for 1 second or longer and releasing them (To reduce the setting operation).

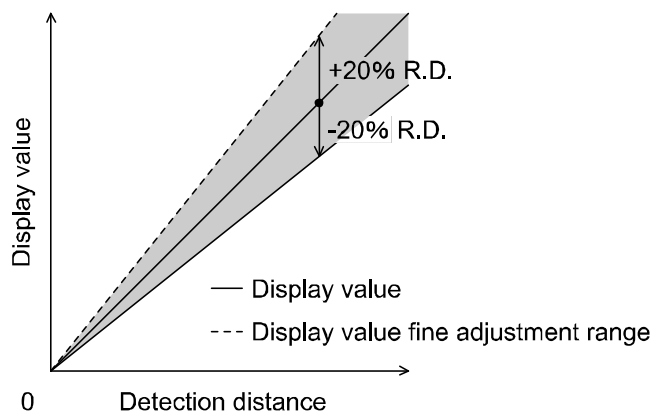
○[F 2]

Not available

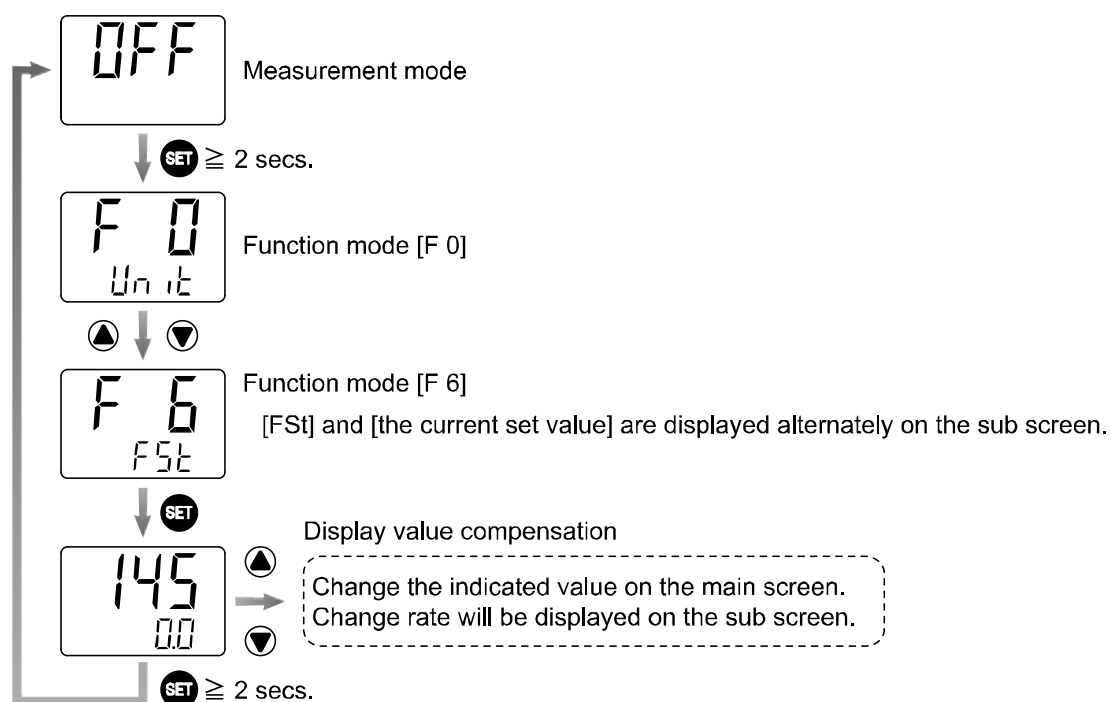
"---" will be indicated on the sub screen.

○ [F 6] Display value compensation

The display value can be corrected within $\pm 20\%$ R.D. of the display value, at the time of shipment.



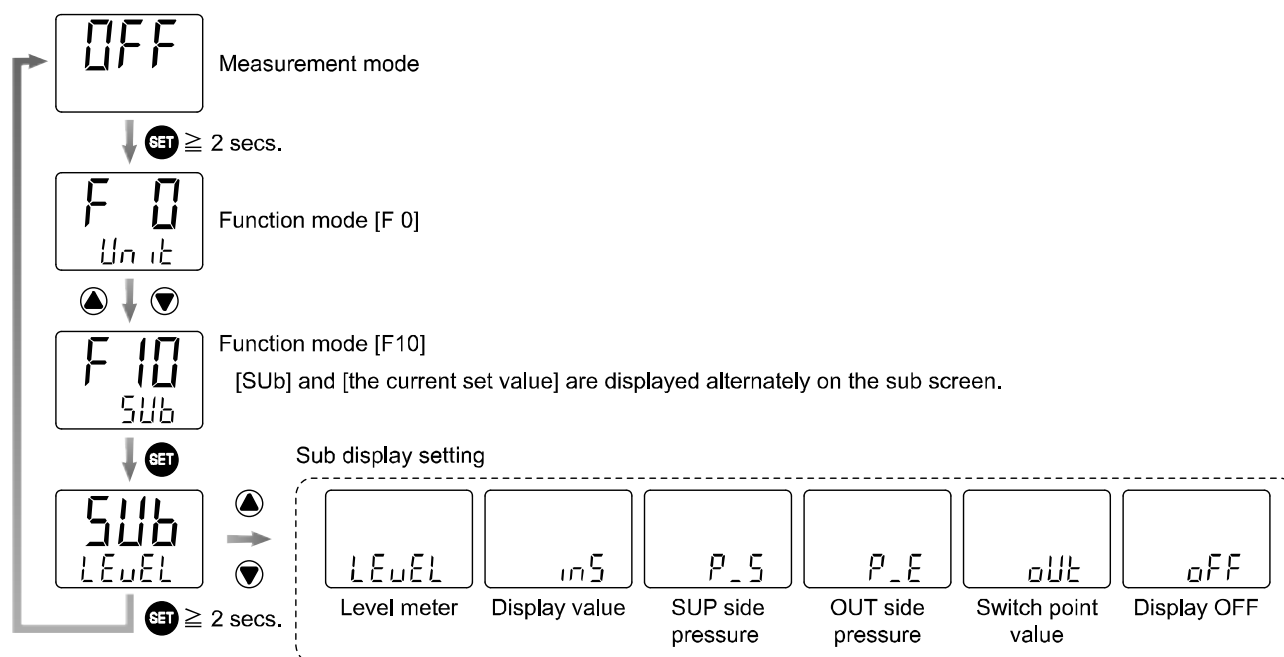
<Operation>



○ [F10] Sub screen setting

The sub screen indication during measurement mode can be selected from the following:
Level meter, display value, SUP pressure, OUT pressure, switch point and sub screen OFF can be selected.

<Operation>



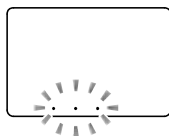
○[F80] Display OFF mode

The display can be turned OFF to reduce power consumption.

When no buttons have been pressed for 30 seconds, the display will shift to display OFF mode.

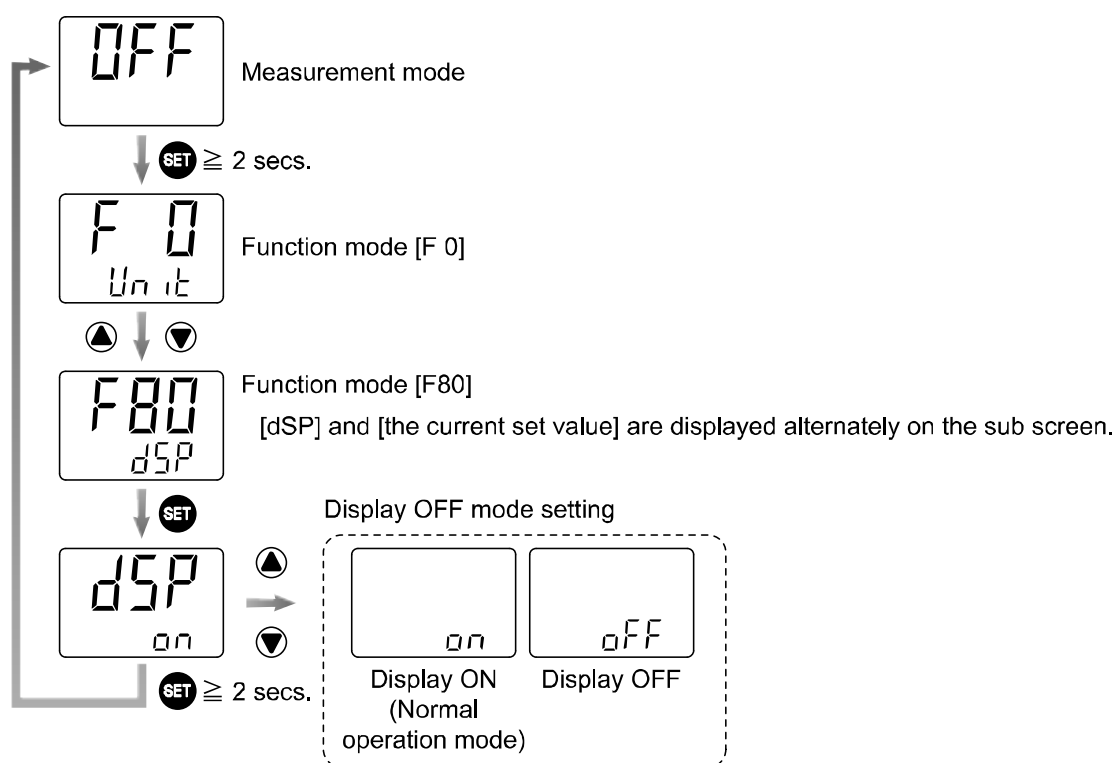
While the display is OFF, the decimal points of the sub screen will flash.

The default setting is "ON" (Normal operation mode).



Display OFF mode.

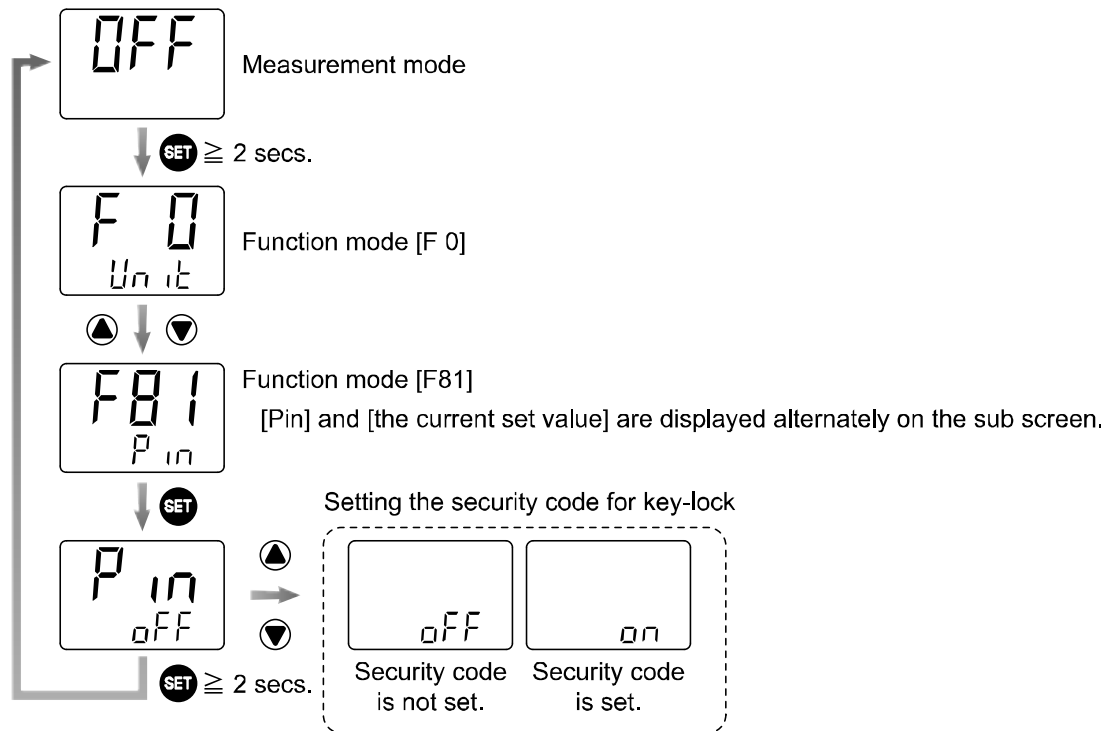
<Operation>



○[F81]Setting the security code for key-lock

A security code can be selected, which must be entered to unlock the keys.
 When the security code has been set, the code entry is required to unlock the keys.
 Refer to page 43 for key-lock and changing of the security code.
 In default setting, "security code is not set".

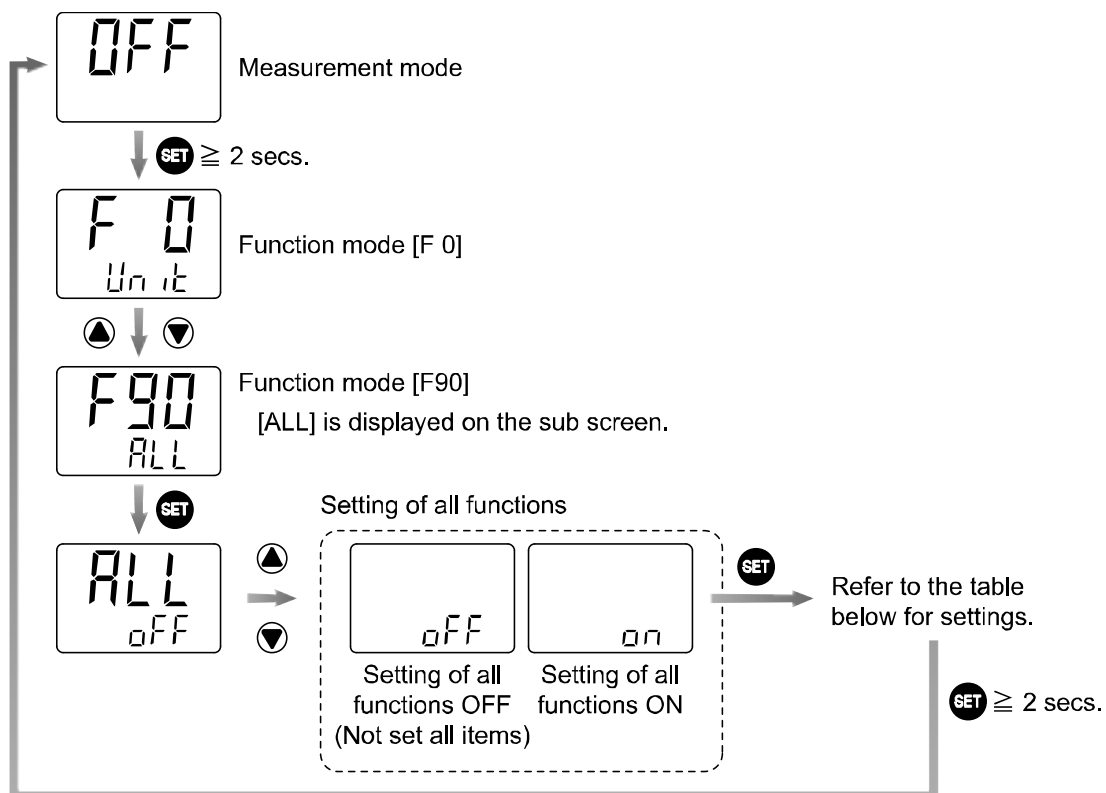
<Operation>



○[F90]Setting of all functions

The setting of all functions in function selection mode is available.

<Operation>



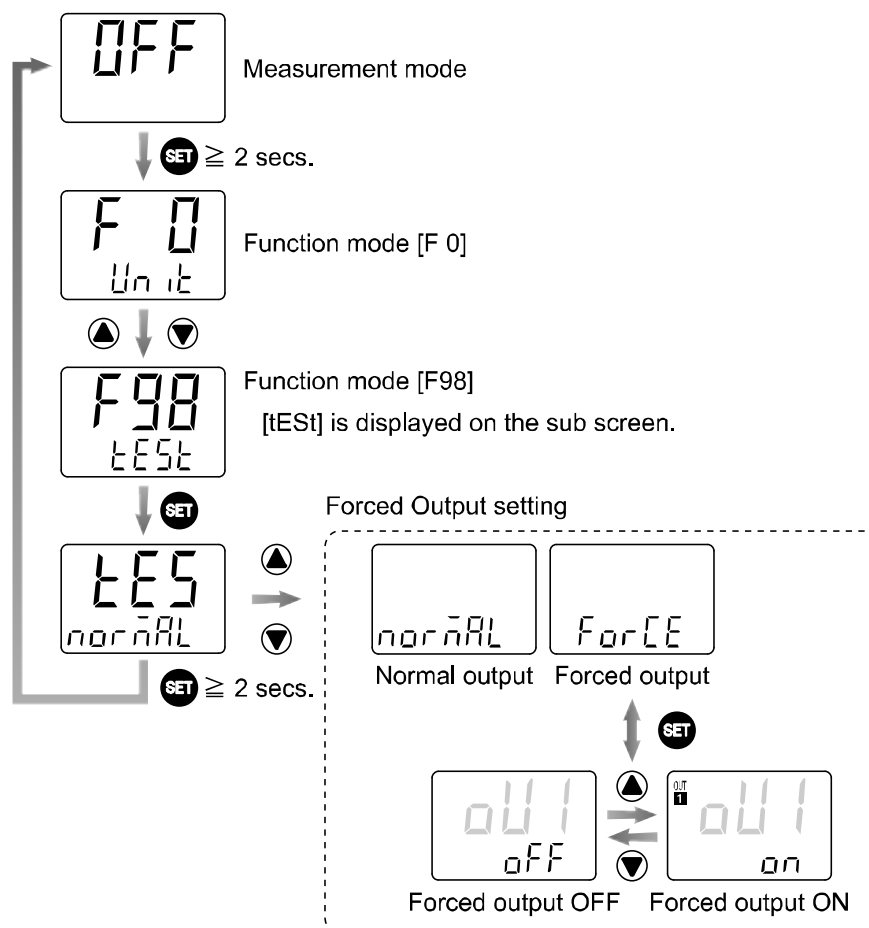
●Order of function settings

Order	Function	Applicable model
1	[Uni] Setting of pressure value units.	This setting is only available for models with the unit selection function.
2	[P_1] Switch point	All models
3	[H_1] Hysteresis	All models
4	[CoL] Setting display colour.	All models
5	[oU2]	*: Cannot be set. Press the SET button to proceed to the next function.
6	[] display value compensation	All models
7	[SUb] Sub screen	All models
8	[dSP] Display OFF mode	All models
9	[P in] Reset to default settings.	All models

○ [F98] Forced output

Forced output to test the product and the wiring.

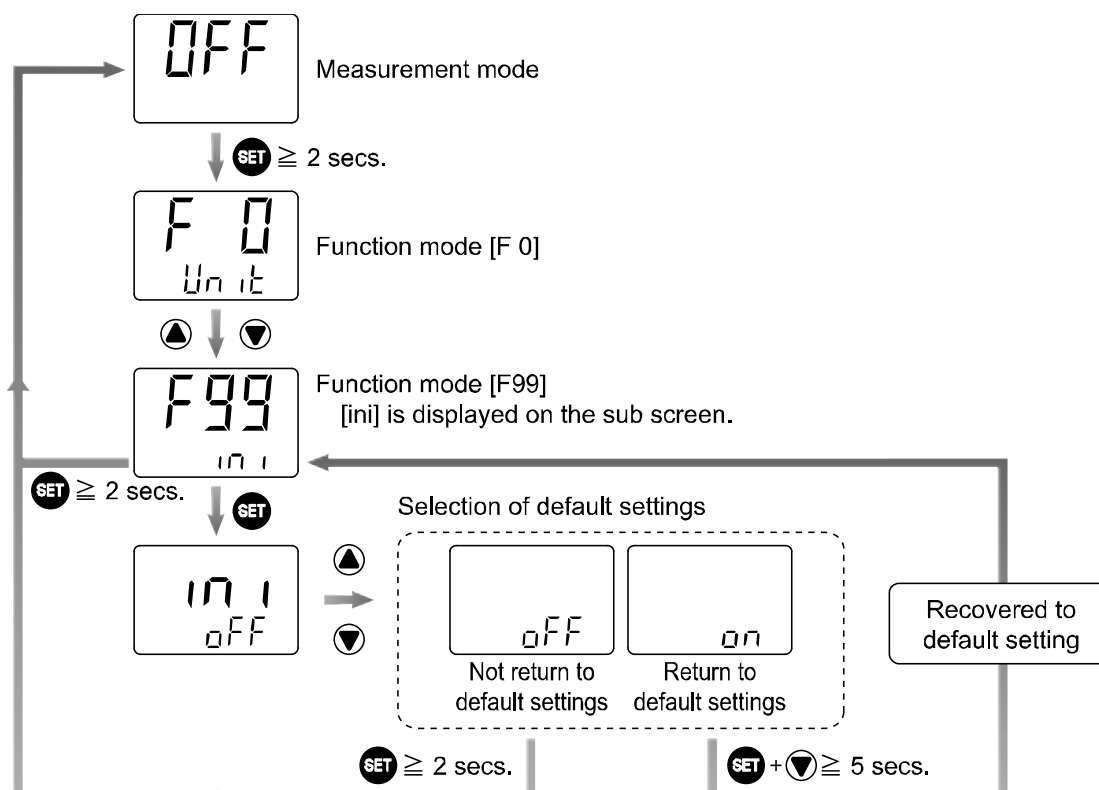
<Operation>



○[F99] Reset to default settings

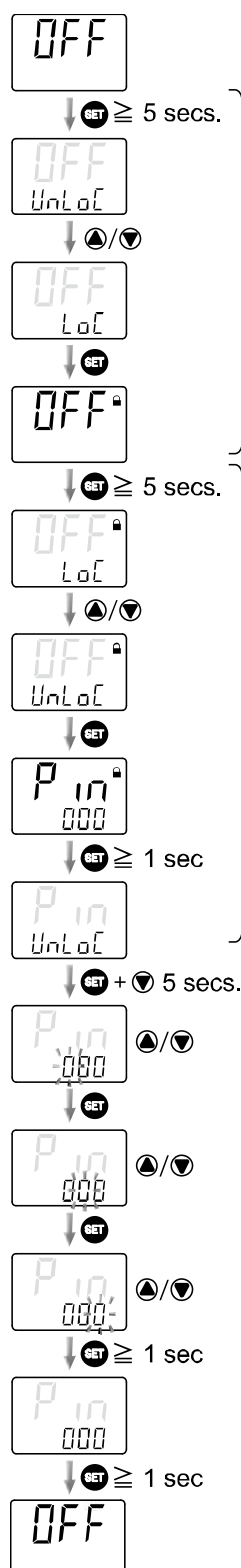
The product can be returned to its factory default settings.

<Operation>



Key lock (Setting security code)

<Operation>



- Select security code [on] in function selection mode [F81]

- Perform key-lock in measurement mode.

- Release the key-lock.

- The security code is requested. The default setting is [000]. Press the SET button for 1 second when the security code is [000].

- When the key-lock is released, [UnLoC] will be displayed. A new security code can be set by pressing the SET and Up/Down buttons simultaneously for 5 seconds or longer.

- Press the Up or Down button to change the "100" digit. When the required number is determined, press the SET button.

- Press the Up or Down button to change the "10" digit. When the required number is determined, press the SET button.

- Press the Up or Down button to change the "1" digit. When the required number is determined, press the SET button.

- The display will stop flashing. Check the new security code. Press the SET button for 1 second or longer when the new security code is confirmed.

- Return to measurement mode. The security code setting is complete.

*: If no key operation is performed for 30 seconds during input or change of the security code, the display will return to measurement mode with [LoC] status.

*: If the security code entered is wrong, [FAL] will be indicated on the sub screen. If an incorrect security code is entered 3 times, the display will return to measurement mode with [LoC] status.

Maintenance

Nozzle Cleaning

The OUT port orifice can be removed for cleaning by removing the retaining screw. Flush inside the orifice with air or wipe off foreign matter with a soft clean cloth. Correct detection may not be possible if the orifice is dirty or scratched.

- (1) Remove the screw at the side of the OUT port.
- (2) Pull the OUT port straight out to remove the orifice.



- (3) Remove the O-ring from the orifice for cleaning.



- (4) Clean the orifice.
- (5) Place the O-ring back into the orifice.
- (6) Insert the O-ring into the sensor unit holding the OUT port.
- (7) Tighten the screw (Tightening torque: 0.3 Nm).

*: If the orifice is taken out, perform set-up again.

Troubleshooting

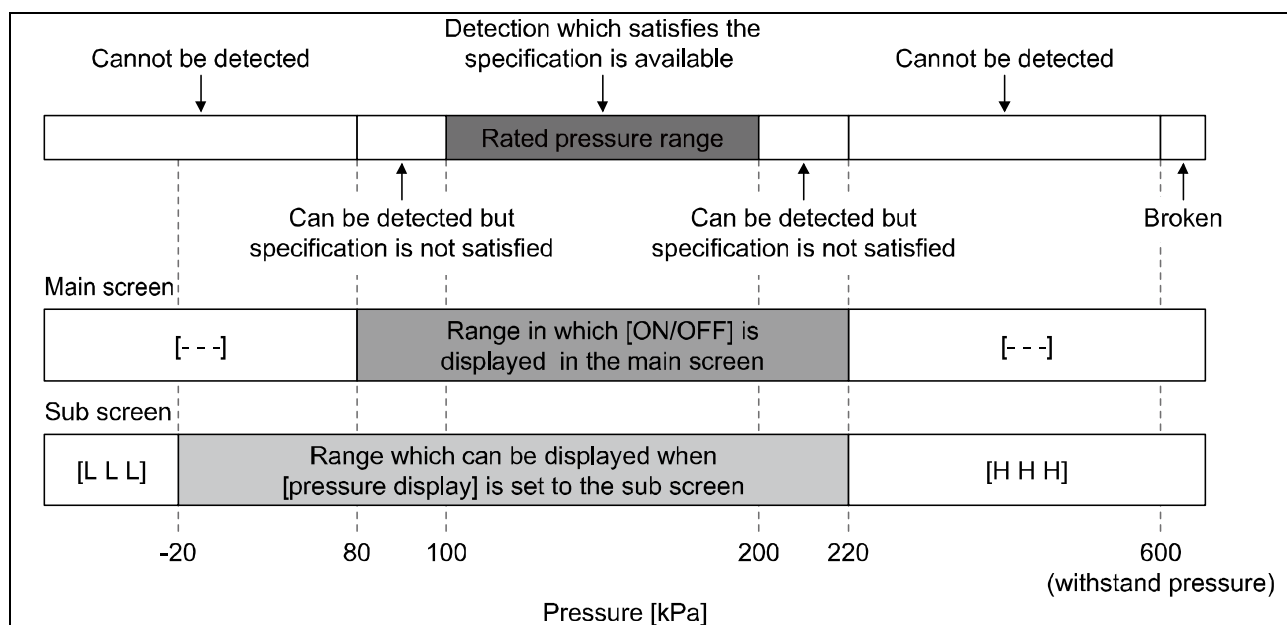
If an operation failure of the product occurs, please confirm the cause of the failure from the following table. If a cause applicable to the failure cannot be identified and normal operation can be recovered by replacement with a new product, this indicates that the product itself was faulty. Problems with the product may be due to the operating environment (installation etc). Please consult SMC.

●Cross-reference for troubleshooting

Fault	Possible cause	Countermeasures
Output does not turn ON.	Supply pressure error.	Supply rated pressure. (100 kPa to 200 kPa)
	Setting is not correct.	Perform setting correctly. (Refer to page 26)
	Air leakage.	Connect piping correctly and eliminate any air leakage.
Output stays ON. (Does not turn OFF)	Setting is not correct.	Perform setting correctly. (Refer to page 26)
	Clogged piping.	Apply pressure lower than the withstand pressure to eliminate the cause of clogging of piping.
The indicator LED operates correctly. Output does not turn ON.	Incorrect wiring.	Connect wires correctly. (Refer to page 23)
	Selected product is not correct.	Check if the output specification (NPN / PNP) is correct.
The Gap cannot be detected correctly.	Incorrect supply pressure.	Supply rated pressure. (100 kPa to 200 kPa)
	Nozzle shape is not correct.	Correct the nozzle shape. (Refer to page 18)
	Multiple detection nozzles are used.	Do not use multiple detection nozzles with one product. If multiple nozzles are to be used, please test them on the actual equipment. It is necessary for the user to verify correct operation.
	Equipment or fittings causing leakage or resistance are used.	Do not use equipment or fittings that may leak or obstruct the air flow between the product and the detection nozzle.
	The product is not higher than the detection nozzle.	The product should be positioned higher than the detection nozzle.

■ Error indication

Main screen	Name	Description	Measures
- - -	Supply pressure error	Displayed when supply pressure is not in the range 80 kPa to 220 kPa. Measurement is not possible.	Supply rated pressure. (100 kPa to 200 kPa) The product will return to measurement mode automatically.
- - -	Display value outside of the displayable range (Switch point setting mode)	The workpiece is outside the displayable range.	Move the workpiece closer to the detection nozzle.
Er 1	OUT1 over current error	The switch output (OUT1) load current has exceeded 80 mA.	Turn the power OFF and remove the cause of the over current. Then turn the power ON again.
Er 3	Zero clear error	Zero clear was performed in non-atmospheric pressure (Pressure outside of ± 14 kPa was supplied present.)	Perform zero clear at atmospheric pressure.
Er 0 Er 4 Er 9	System error	An internal data error has occurred.	Turn the power OFF and turn it ON again.
Sub screen	Name	Description	Measures
HHH	Supply pressure error (When pressure is displayed on the sub screen)	Pressure exceeding 220 kPa is supplied.	Keep the supply pressure within the display range of -20 kPa to 220 kPa.
LLL		Vacuum pressure (-20 kPa or less) is supplied.	



Revision history

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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