



## INSTALLATION INSTRUCTIONS FOR PART 99-5815

### APPLICATIONS

See application list inside

# Ford/Lincoln/Mercury 2004-2012 99-5815

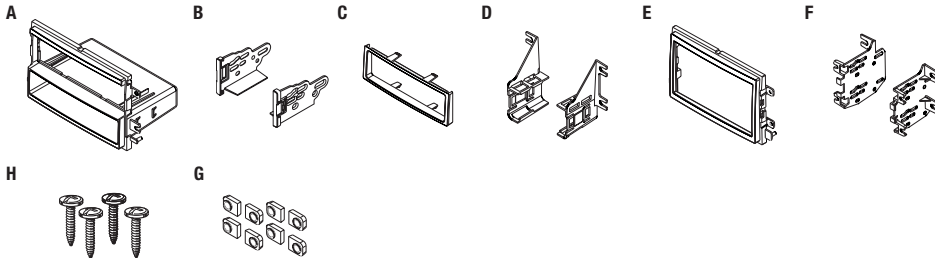
### KIT FEATURES

- DIN radio provision with pocket
- ISO mount radio provision with pocket
- Double DIN radio provision
- Stacked ISO mount unit provision



### KIT COMPONENTS

- A) Radio housing (DIN and ISO DIN) • B) ISO brackets • C) ISO trim plate • D) Side brackets • E) Radio housing (Double DIN and stacked ISO DIN) • F) Double DIN brackets • G) (4) Screws • H) (8) Spacers



### WIRING & ANTENNA CONNECTIONS (sold separately)

#### Wiring Harness:

- Please visit [www.metraonline.com](http://www.metraonline.com) for specific interface applications

#### Antenna Adapter:

- 40-CR10 - Chrysler antenna adapter 2002-up

### TOOLS REQUIRED

- Cutting tool • Panel removal tool
- Phillips screwdriver • Socket set

**CAUTION:** Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

**NOTE:** Refer to the instructions included with the aftermarket radio.



99-5815

## Applications

### Ford

500 .....	2005-2007
E-Series.....	2009-up
Edge .....	2007-2010
Expedition .....	2007-2012
Explorer .....	2006-2010
Explorer Sport Trac .....	2006-2010
F-150 .....	2004-2008
F-Series Super Duty .....	2005-up
Focus .....	2005-2007
Freestar .....	2004-2007
Freestyle .....	2005-2007
Fusion .....	2006-2009
Mustang .....	2005-2009
Taurus .....	2008-2009
Taurus X .....	2008-2009

### Lincoln

Navigator <i>with OE NAV</i> .....	2007-2012
Mark LT .....	2005-2008
MKX <i>with OE NAV</i> .....	2007-2009

### Mercury

Milan .....	2006-2009
Montego .....	2005-2007
Monterey .....	2004-2007
Mountaineer .....	2006-2010
Sable .....	2008-2009

## Table of Contents

### Dash Disassembly

– Ford F-150 2004-2008/Edge 2007-2009/ Expedition 2007-2012, Lincoln Mark LT 2005-2008 .....	3
– Ford Mustang 2005-2009.....	3
– Ford 500 2005-2007/Taurus 2008-2009, Mercury Montego 2005-2007/Sable 2008-2009 .....	3-4
– Ford Fusion 2006-2009/Mercury Milan 2006-2009 .....	4
– Ford Freestyle 2005-2007/Taurus X 2008-2009 .....	4
– Ford Freestar/Mercury Monterey 2004-2007 .....	4
– Ford Focus 2005-2007 .....	5
– Ford Explorer/Explorer Sport Trac, Mercury Mountaineer 2006-2010.....	5
– Ford E-Series 2009-up/F-Series Super Duty 2005-up .....	5
– Lincoln Navigator <i>with OE NAV</i> 2007-2012 .....	6
– Lincoln MKX <i>with OE NAV</i> 2007-2009 .....	6

### Kit Assembly

– DIN radio provision with pocket .....	6-7
– ISO mount radio provision with pocket.....	7-9
– Double DIN radio provision.....	8-9
– Stacked ISO mount units provision.....	9-10

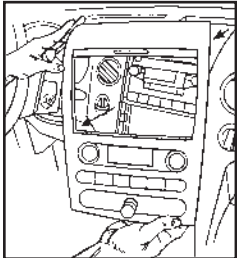


## Dash Disassembly 99-5815

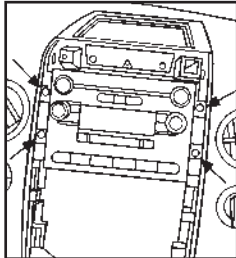
### Ford F-150 2004-2008/ Edge 2007-2009/ Expedition 2007-2012, Lincoln Mark LT 2005-2008

1. Unsnap and remove entire panel surrounding the radio and climate controls. (Figure A)
2. Remove (4) 9/32" screws to remove the factory radio. (Figure B)

*Continue to kit assembly*



(Figure A)

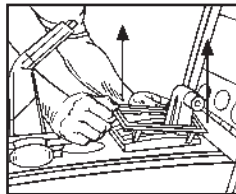


(Figure B)

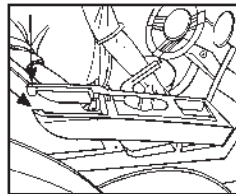
### Ford Mustang 2005-2009

1. Remove the small rectangular shifter lever trim panel if equipped. (Figure A)
2. Remove (2) Phillips screws from under the center armrest at the back of the shifter trim panel (including cup holders). (Figure B)
3. Unclip and remove panel. (Figure B)
4. Unclip and remove the (2) center stack trim panels from the left and right side of the radio and climate controls. (Figure C)
5. Remove (6) 9/32" screws from center trim panel surrounding the radio and climate controls then unclip and remove panel. (Figure D)
6. Remove (4) 9/32" screws from the radio to remove. (Figure E)

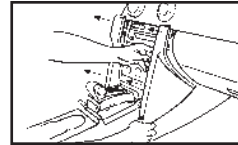
*Continue to kit assembly*



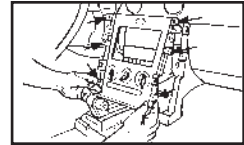
(Figure A)



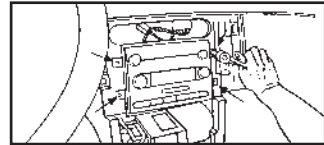
(Figure B)



(Figure C)



(Figure D)



(Figure E)

### Ford 500 2005-2007/ Taurus 2008-2009, Mercury Montego 2005- 2007/Sable 2008-2009

1. Unclip and remove the small rectangular trim around shift lever. (Figure A)
2. Unclip and remove the entire panel (including cup holders) surrounding the shift lever. (Figure B)
3. Remove (2) 9/32" screws at the bottom of the center radio/climate control panel. (Figure C)
4. Unclip and remove the center panel. (Figure D)

*Continue on next page for Step 5*

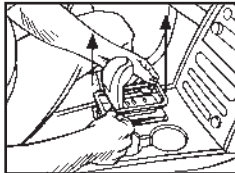


## Dash Disassembly 99-5815

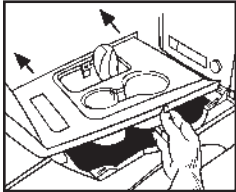
### Ford 500 2005-2007/ Taurus 2008-2009, Mercury Montego 2005- 2007/Sable 2008-2009

5. Remove (4) 9/32" screws from the radio to remove. (Figure E)

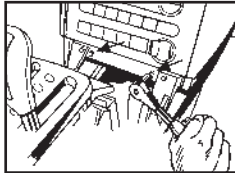
Continue to kit assembly



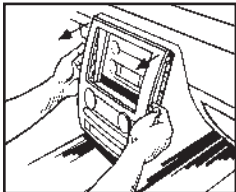
(Figure A)



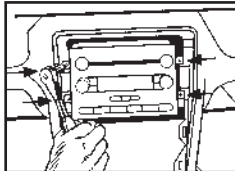
(Figure B)



(Figure C)



(Figure D)

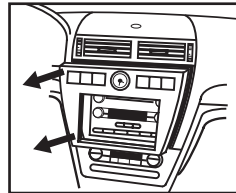


(Figure E)

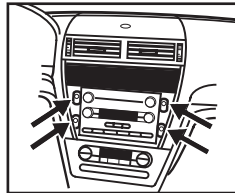
### Ford Fusion 2006-2009 Mercury Milan 2006-2009

1. Unsnap and remove entire panel surrounding the radio and climate controls. (Figure A)
2. Remove (4) 9/32" screws to remove the factory radio. (Figure B)

Continue to kit assembly



(Figure A)



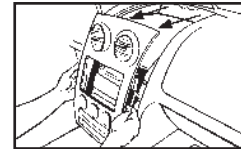
(Figure B)

### Ford Freestyle 2005- 2007/Taurus X 2008-2009

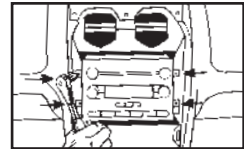
1. Unclip and remove entire panel surrounding the radio and A/C controls. (Figure A)
2. Remove (4) 9/32" screws from radio to remove. (Figure B)

### Ford Freestyle 2005- 2007/Taurus X 2008-2009

Continue to kit assembly



(Figure A)

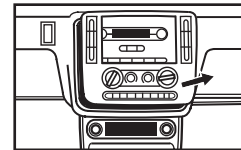


(Figure B)

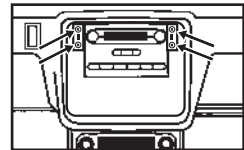
### Ford Freestar/Mercury Monterey 2004-2007

1. Unsnap and remove entire panel surrounding the radio and climate controls. (Figure A)
2. Remove (4) 9/32" screws to remove the factory radio. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)

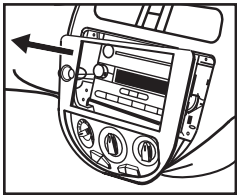


## Dash Disassembly 99-5815

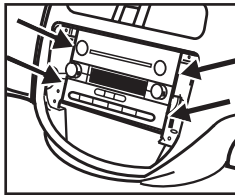
### Ford Focus 2005-2007

1. Unsnap and remove entire panel surrounding the radio and climate controls. (Figure A)
2. Remove (4) 9/32" screws to remove the factory radio. (Figure B)

*Continue to kit assembly*



(Figure A)

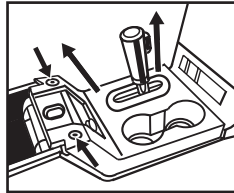


(Figure B)

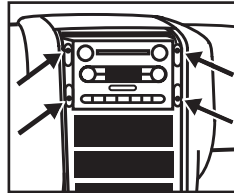
### Ford Explorer/Explorer Sport Trac/Mercury Mountaineer 2006-2010

2. Remove dash panel surrounding radio to access the factory radio screws. (Figure B)
3. Remove (4) 9/32" screws to remove the factory radio. (Figure B)

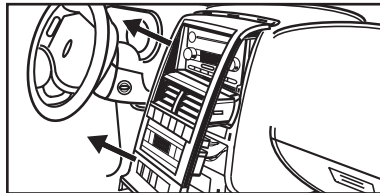
*Continue to kit assembly*



(Figure A)



(Figure C)

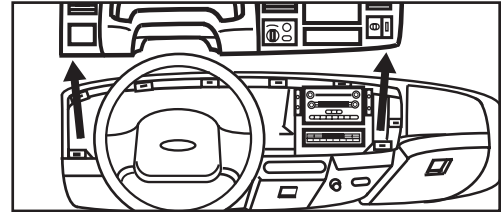


(Figure B)

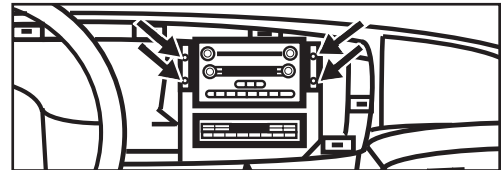
### Ford E-Series 2009-up/ F-Series Super Duty 2005-up

1. Unsnap and remove entire panel surrounding the radio and climate controls. (Figure A)
2. Remove (4) 9/32" screws to remove the factory radio. (Figure B)

*Continue to kit assembly*



(Figure A)



(Figure B)

### Ford Explorer/Explorer Sport Trac/Mercury Mountaineer 2006-2010

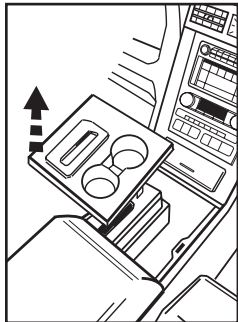
1. Open center console and remove (2) Phillips screws then unclip and remove entire panel surrounding shifter. (Figure A)



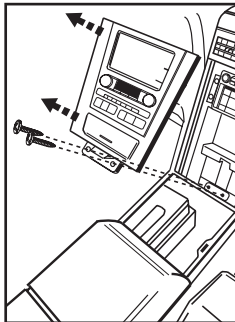
## Lincoln Navigator 2007-2012

1. Unclip and remove the panel surrounding the shifter. (Figure A)
2. Remove (2) 9/32" screws from the bottom of the radio/climate control trim panel. (Figure B)
3. Unclip and remove the entire panel surrounding the radio and including the climate controls. (Figure B)
4. Remove (4) 9/32" screws securing the radio. Unplug and remove the radio.

Continue to kit assembly



(Figure A)

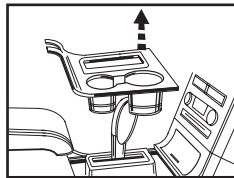


(Figure B)

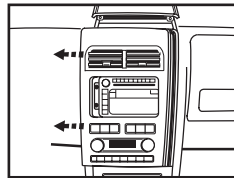
## Lincoln MKX 2007-2009

1. Open center console lid and unclip and remove the center console trim panel surrounding the shifter. (Figure A)
2. Remove (2) Phillips screws from the storage bin then unclip and remove the bin. (Figure B)
3. Unclip and remove the upper and lower center trim panel as one assembly. (Figure C)
4. Remove (4) 9/32" screws securing the radio. Unplug and remove the radio.

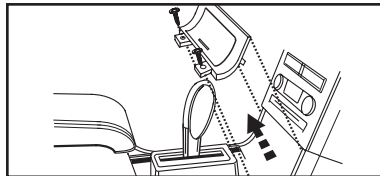
Continue to kit assembly



(Figure A)



(Figure C)



(Figure B)

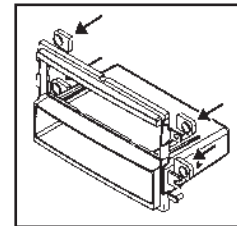
## DIN radio provision with pocket

1. (a) For the Ford Edge 2007-2010, Expedition 2007-2012, Explorer 2006-2010, Fusion 2006-2009, and the Mustang 2005-2009 attach the included spacers to the back of the radio housing mounting tabs. (Figure 1A)

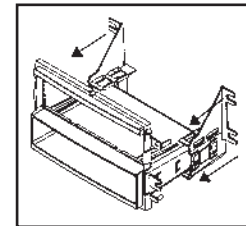
**Note:** Use the screws supplied with this kit to mount the radio housing in the vehicles that require the spacers.

(b) For the Ford Freestar 2004-2007, Monterey 2004-2007, Focus 2005-2007, and the F-Series Super Duty 2005-2012, slide the included brackets onto the sides of the radio housings pocket from the back of the housing forward. (Figure 1B)

If your vehicle is not listed above move to Step 2.



(Figure 1A)



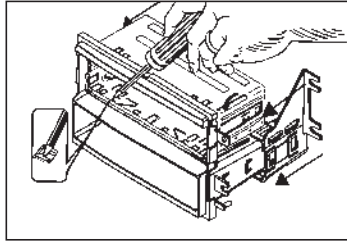
(Figure 1B)



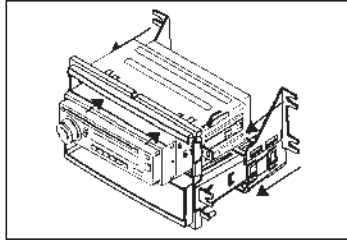
## Kit Assembly 99-5815

### DIN radio provision with pocket

2. Slide the DIN cage into the radio housing and secure by bending the metal locking tabs outward. (Figure A)
3. Slide the aftermarket radio into the cage until it snaps in place. (Figure B)
4. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
5. Reassemble dash in reverse order of disassembly.



(Figure A)



(Figure B)

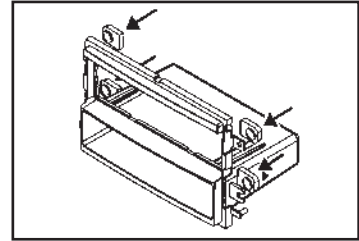
### ISO mount radio provision with pocket

1. (a) For the Ford Edge 2007-2010, Expedition 2007-2012, Fusion 2006-2009, and the Mustang 2005-2009 attach the included spacers to the back of the radio housing mounting tabs. (Figure 1A)

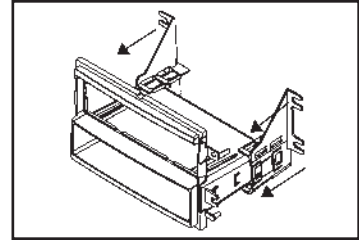
**Note:** Use the screws supplied with this kit to mount the radio housing in the vehicles that require the spacers.

- (b) For the Ford Freestar 2004-2007, Monterey 2004-2007, Focus 2005-2007, and the F Series Super Duty 2005-2012, slide the included brackets onto the sides of the radio housings pocket from the back of the housing forward. (Figure 1B)

If your vehicle is not listed above move to Step 2.



(Figure 1A)



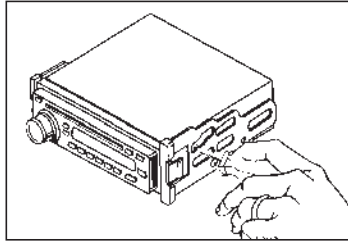
(Figure 1B)



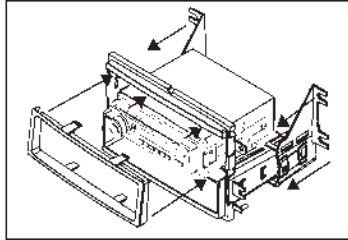
## Kit Assembly 99-5815

### ISO mount radio provision with pocket

2. Mount the ISO brackets to the head unit with the screws supplied with the unit. (Figure A)
3. Slide the head unit into the radio opening until the side clips engage. (Figure B)
4. Snap the trim plate into the radio housing. (Figure B)
5. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
6. Reassemble dash in reverse order of disassembly.



(Figure A)



(Figure B)

### Double DIN radio provision

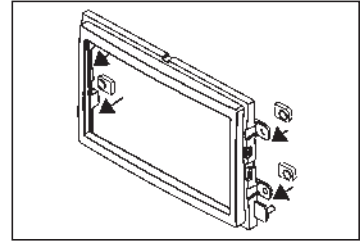
1. For the Ford Edge 2007-2010, Expedition 2007-2012, Explorer/Fusion/Mercury Milan 2006-2009, F-150 2004-2008, Ford 500/Freestyle/Mercury Montego 2005-2007, Mustang 2005-2009, and the Lincoln Mark LT 2005-2008, cut and remove the rear mounting tabs from the double DIN brackets

*If your vehicle is not listed above move to Step 2.*

2. For the Ford Edge 2007-2010, Expedition 2007-2012, Explorer 2006-2010, Fusion 2006-2009, and the Mustang 2005-2009 attach the included spacers to the back of the radio housing mounting tabs.

*If your vehicle is not listed above move to Step 3. (Figure A)*

**Note:** Use the screws supplied with this kit to mount the radio housing in the vehicles that require the spacers.



(Figure A)



## Kit Assembly 99-5815

### Double DIN radio provision

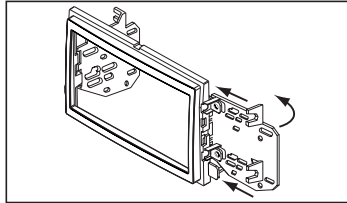
3. Attach the double DIN brackets to the radio housing.

**Note:** The notch in the housing should be on top. (Figure 3A, 3B)

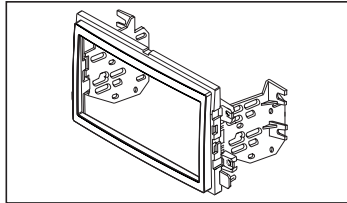
4. Slide the double DIN radio into the radio housing/bracket assembly and secure the radio to the assembly using the screws supplied with the radio. (Figure C)

5. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.

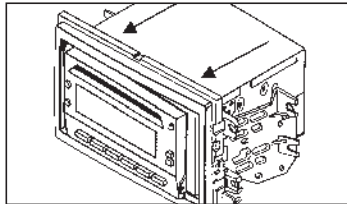
6. Reassemble dash in reverse order of disassembly.



(Figure 3A)



(Figure 3B)



(Figure C)

### Stacked ISO mount unit provision

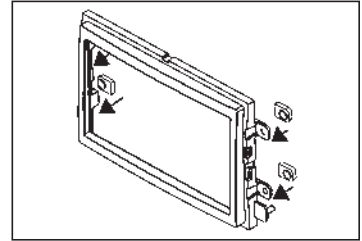
1. For the Ford Edge 2007-2010, Expedition 2007-2012, Explorer/Fusion/Mercury Milan 2006-2009, F-150 2004-2008, Ford 500/Freestyle/Mercury Montego 2005-2007, Mustang 2005-2009, and the Lincoln Mark LT 2005-2008, cut and remove the rear mounting tabs from the Double DIN brackets.

*If your vehicle is not listed above move to Step 2.*

2. For the Ford Edge 2007-2010, Expedition 2007-2012, Explorer 2006-2010, Fusion 2006-2009, and the Mustang 2005-2009 attach the included spacers to the back of the radio housing mounting tabs. (Figure A)

*If your vehicle is not listed above move to Step 3.*

**Note:** Use the screws supplied with this kit to mount the radio housing in the vehicles that require the spacers.



(Figure A)







## INSTALLATION INSTRUCTIONS FOR PART 99-5815



REV. 9/17/2013 INST99-5815



### KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto [www.installerinstitute.com](http://www.installerinstitute.com) or call 800-354-6782 for more information and take steps toward a better tomorrow.

**Metra recommends MECP  
certified technicians**

**METRA. The World's best kits.™**

**1-800-221-0932**

**metraonline.com**

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION



## INSTRUCCIONES DE INSTALACIÓN PARA LA PIEZA 99-5815

### APLICACIONES

Lista de aplicaciones dentro

# Ford/Lincoln/Mercury 2004-2012 99-5815

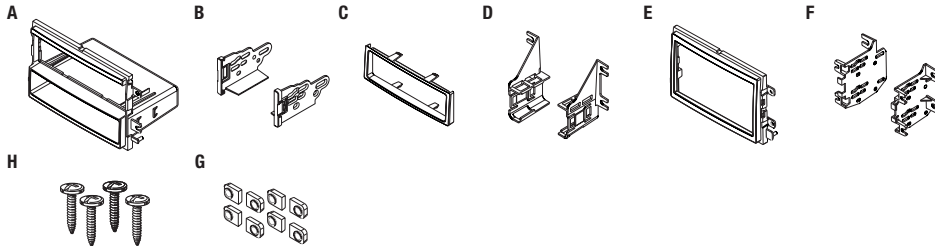
### KIT FEATURES

- Provisión de unidad central DIN con bolsillo
- Provisión de unidad central ISO con bolsillo
- Provisión de unidad central doble DIN
- Accesorio para unidades de montaje ISO apiladas



### KIT COMPONENTS

- A) Alojamiento del radio (DIN y DIN ISO) • B) Soportes ISO • C) Placa de terminación ISO
- D) Soportes laterales • E) Alojamiento del radio (DIN doble y DIN ISO apilado) • F) Soportes DIN dobles
- G) (4) Tornillos • H) (8) Espaciadores



### CABLEADO Y CONEXIONES DE ANTENA

Arnés de cableado: (se venden por separado)

- Vea [www.metraonline.com](http://www.metraonline.com) para las aplicaciones de la interfaz específica

Adaptador de antena:

- 40-CR10 - Adaptador de antena Chrysler 2002 y mas

### HERRAMIENTAS REQUERIDAS

- Destornillador Phillips • Juego de soportes
- Herramientas de corte • Herramienta para retirar paneles

**PRECAUCIÓN:** Metra recomienda desconectar el terminal negativo de la batería antes de comenzar cualquier instalación. Todos los accesorios, interruptores y, especialmente, las luces indicadoras de airbag deben estar enchufados antes de volver a conectar la batería a comenzar el ciclo de ignición.

**NOTA:** Remítase a las instrucciones incluidas con el radio de postventa.

REV.9/17/2013 INST99-5815



99-5815

## Aplicaciones

### Ford

500 .....	2005-2007
E-Series.....	2009-up
Edge .....	2007-2010
Expedition .....	2007-2012
Explorer .....	2006-2010
Explorer Sport Trac .....	2006-2010
F-150 .....	2004-2008
F-Series Super Duty .....	2005-up
Focus .....	2005-2007
Freestar .....	2004-2007
Freestyle .....	2005-2007
Fusion .....	2006-2009
Mustang .....	2005-2009
Taurus .....	2008-2009
Taurus X .....	2008-2009

### Lincoln

Navigator <i>with OE NAV</i> .....	2007-2012
Mark LT .....	2005-2008
MKX <i>with OE NAV</i> .....	2007-2009

### Mercury

Milan .....	2006-2009
Montego .....	2005-2007
Monterey .....	2004-2007
Mountaineer .....	2006-2010
Sable .....	2008-2009

## Indice

### Desmontaje del tablero

– Ford F-150 2004-2008/Edge 2007-2009/ Expedition 2007-2012, Lincoln Mark LT 2005-2008 .....	3
– Ford Mustang 2005-2009.....	3
– Ford 500 2005-2007/Taurus 2008-2009, Mercury Montego 2005-2007/Sable 2008-2009 .....	3-4
– Ford Fusion 2006-2009/Mercury Milan 2006-2009 .....	4
– Ford Freestyle 2005-2007/Taurus X 2008-2009 .....	4
– Ford Freestar/Mercury Monterey 2004-2007 .....	4
– Ford Focus 2005-2007 .....	5
– Ford Explorer/Exploerer Sport Trac, Mercury Mountaineer 2006-2010.....	5
– Ford E-Series 2009-up/F-Series Super Duty 2005-up .....	5
– Lincoln Navigator <i>con OE NAV</i> 2007-2012 .....	6
– Lincoln MKX <i>con OE NAV</i> 2007-2009 .....	6

### Montaje del kit

– Provisión de unidad central DIN con bolsillo.....	6-7
– Provisión de unidad central ISO con bolsillo .....	7-9
– Provisión de unidad central doble DIN.....	8-9
– Provisión de unidad central ISO vertical .....	9-10

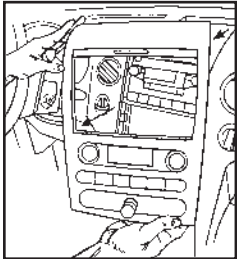


## Desmontaje del tablero 99-5815

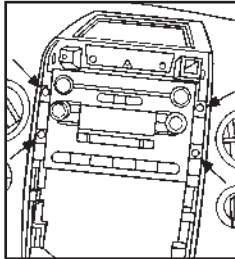
### Ford F-150 2004-2008/ Edge 2007-2009/ Expedition 2007-2012, Lincoln Mark LT 2005-2008

1. Quite a presión y retire todo el panel que rodea el radio y los controles de clima. (Figura A)
2. Retire (4) tornillos de 9/32 in para retirar el radio de fábrica. (Figura B)

*Continuará al ensamble del kit*



(Figura A)

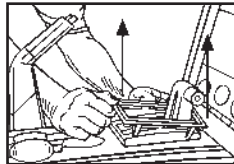


(Figura B)

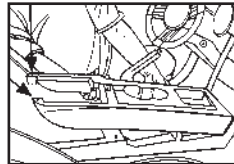
### Ford Mustang 2005-2009

1. Retire el panel de terminación pequeño rectangular de la palanca de velocidades, si corresponde. (Figura A)
2. Retire (2) tornillos Phillips que se encuentran debajo del apoyabrazos central en la parte posterior del panel de terminación de la palanca de velocidades (incluidos los portavasos). (Figura B)
3. Desenganche y retire el panel. (Figura B)
4. Desenganche y retire los (2) paneles de terminación apilados centrales de los lados izquierdo y derecho del radio y de los controles de clima. (Figura C)
5. Retire (6) tornillos de 9/32 in del panel de terminación central que rodea el radio y los controles de clima y, luego, desenganche y retire el panel. (Figura D)
6. Retire (4) tornillos de 9/32 in del radio para retirarlo. (Figura E)

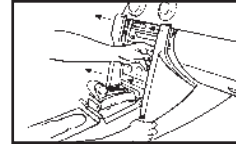
*Continuará al ensamble del kit*



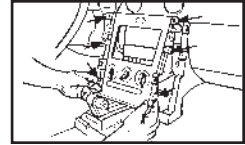
(Figura A)



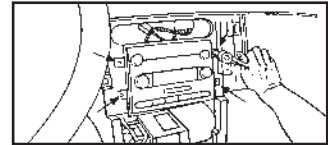
(Figura B)



(Figura C)



(Figura D)



(Figura D)

### Ford 500 2005-2007/ Taurus 2008-2009, Mercury Montego 2005- 2007/Sable 2008-2009

1. Desenganche y retire la terminación pequeña rectangular que rodea la palanca de velocidades. (Figura A)
2. Desenganche y retire todo el panel (incluidos los portavasos) que rodean la palanca de velocidades. (Figura B)
3. Retire (2) tornillos de 9/32 in en la parte inferior del panel del radio central/de control de clima. (Figura C)

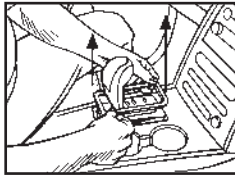


## Desmontaje del tablero 99-5815

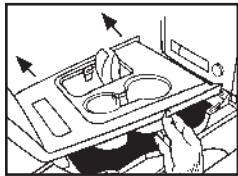
### Ford 500 2005-2007/ Taurus 2008-2009, Mercury Montego 2005- 2007/Sable 2008-2009

- Desenganche y retire el panel central. (Figura D)
- Retire (4) tornillos de 9/32 in del radio para retirarlo. (Figura E)

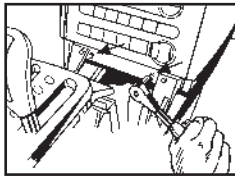
Continuará al ensamble del kit



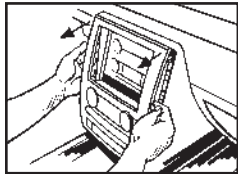
(Figura A)



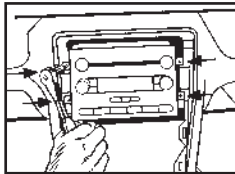
(Figura B)



(Figura C)



(Figura D)

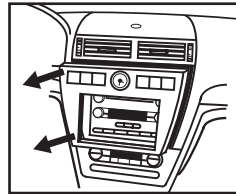


(Figura E)

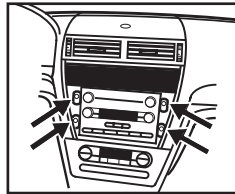
### Ford Fusion 2006-2009 Mercury Milan 2006-2009

- Quite a presión y retire todo el panel que rodea el radio y los controles de clima. (Figura A)
- Retire (4) tornillos de 9/32 in para retirar el radio de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)



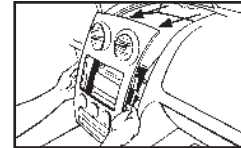
(Figura B)

### Ford Freestyle 2005- 2007/Taurus X 2008-2009

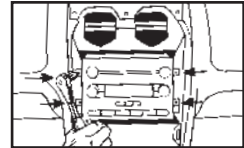
- Desenganche y retire todo el panel que rodea el radio y los controles del aire acondicionado. (Figura A)
- Retire (4) tornillos de 9/32 in del radio para retirarlo. (Figura B)

### Ford Freestyle 2005- 2007/Taurus X 2008-2009

Continuará al ensamble del kit



(Figura A)

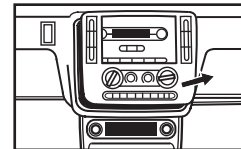


(Figura B)

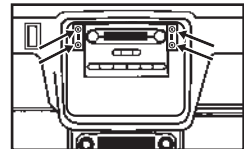
### Ford Freestar/Mercury Monterey 2004-2007

- Quite a presión y retire todo el panel que rodea el radio y los controles de clima. (Figura A)
- Retire (4) tornillos de 9/32 in para retirar el radio de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

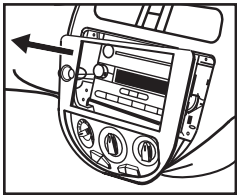


## Desmontaje del tablero 99-5815

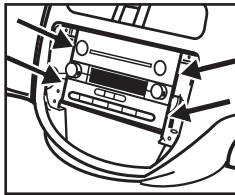
### Ford Focus 2005-2007

1. Quite a presión y retire todo el panel que rodea el radio y los controles de clima. (Figura A)
2. Retire (4) tornillos de 9/32 in para retirar el radio de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)

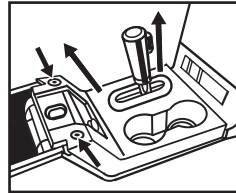


(Figura B)

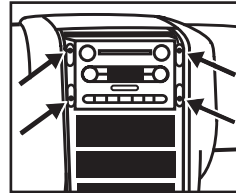
### Ford Explorer/Explorer Sport Trac/Mercury Mountaineer 2006-2010

2. Retire el panel del tablero que rodea el radio para tener acceso a los tornillos del radio de fábrica. (Figura B)
3. Retire (4) tornillos de 9/32 in para retirar el radio de fábrica. (Figura B)

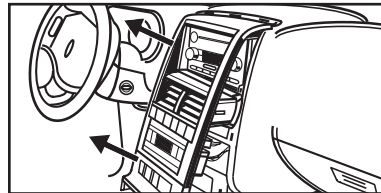
Continuará al ensamble del kit



(Figura A)



(Figura C)

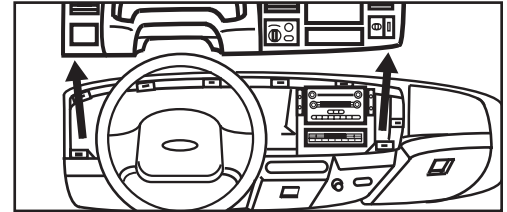


(Figura B)

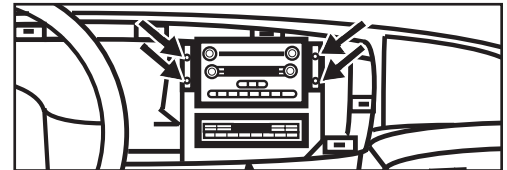
### Ford E-Series 2009 y mas/F-Series Super Duty 2005-y mas

1. Quite a presión y retire todo el panel que rodea el radio y los controles de clima. (Figura A)
2. Retire (4) tornillos de 9/32 in para retirar el radio de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

### Ford Explorer/Explorer Sport Trac/Mercury Mountaineer 2006-2010

1. Abra la consola central y retire (2) tornillos Phillips y, luego, desenganche y retire todo el panel que rodea la palanca de velocidades. (Figura A)



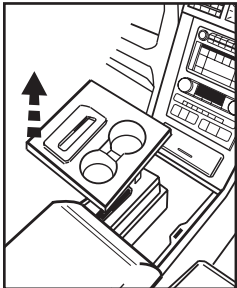
## Desmontaje del tablero 99-5815

## Ensamble del kit 99-5815

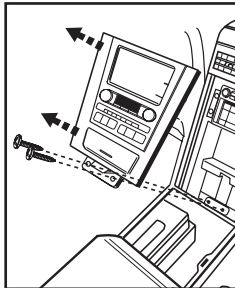
### Lincoln Navigator 2007-2012

1. Desenganche y retire el panel que rodea la palanca de velocidades. (Figura A)
2. Retire (2) tornillos de 9/32 in de la parte inferior del panel de terminación del radio/de control de clima. (Figura B)
3. Desenganche y retire todo el panel que rodea el radio y que incluye los controles de clima. (Figura B)
4. Retire (4) tornillos de 9/32 in que sujetan el radio. Desenchufe y retire el radio.

Continuará al ensamble del kit



(Figura A)

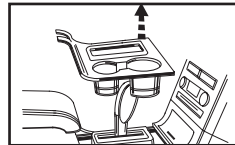


(Figura B)

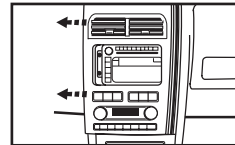
### Lincoln MKX 2007-2009

1. Abra la tapa de la consola central, y desenganche y retire el panel de terminación de la consola central que rodea la palanca de velocidades. (Figura A)
2. Retire (2) tornillos Phillips del recipiente de almacenamiento y, luego, desenganche y retire el recipiente. (Figura B)
3. Desenganche y retire el panel de terminación central superior e inferior como un conjunto. (Figura C)
4. Retire (4) tornillos de 9/32 in que sujetan el radio. Desenchufe y retire el radio.

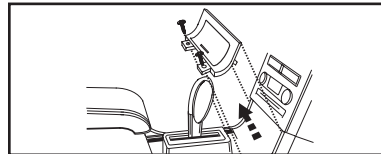
Continuará al ensamble del kit



(Figura A)



(Figura C)



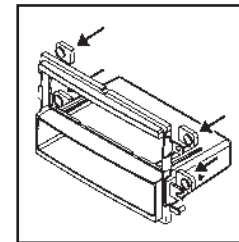
(Figura B)

### Provisión de unidad central DIN con bolsillo

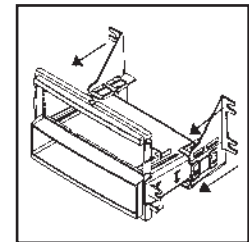
1. (a) Para el Ford Edge 2007-2010, Expedition 2007-2012, Explorer 2006-2010, Fusion 2006-2009, y el Mustang 2005-2009 coloque los espaciadores incluidos en la parte posterior de las lengüetas de montaje del alojamiento del radio. (Figura 1A)

**Nota:** Use los tornillos suministrados con este kit para montar el alojamiento del radio en los vehículos que requieren los espaciadores.

(b) Para el Ford Freestar 2004-2007, Monterey 2004-2007, Focus 2005-2007, y el F-Series Super Duty 2005-2012, deslice los soportes incluidos a los lados del bolsillo del alojamiento del radio desde la parte posterior del alojamiento hacia adelante. (Figura 1B)



(Figura 1A)



(Figura 1B)

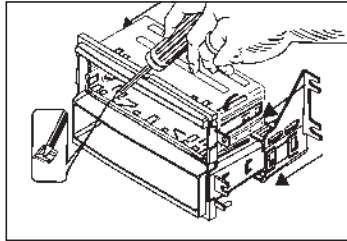


## Ensamble del kit 99-5815

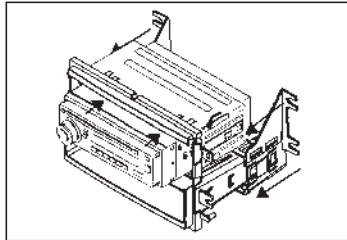
### Provisión de unidad central DIN con bolsillo

Si su vehículo no se incluyó antes, continúe con el paso 2.

2. Deslice la caja DIN en el alojamiento del radio y sujétela doblando las lengüetas de cierre de metal hacia afuera. (Figura A)
3. Deslice el radio de posventa en la caja hasta que calce a presión en su lugar. (Figura B)
4. Ubique el arnés del cableado de fábrica en el tablero. Metra recomienda usar el adaptador de acoplamiento adecuado de Metra o AXXESS. Vuelva a conectar el terminal negativo de la batería y pruebe la unidad para verificar que funcione correctamente.
5. Vuelva a montar el tablero en forma inversa al desmontaje.



(Figura A)



(Figura B)

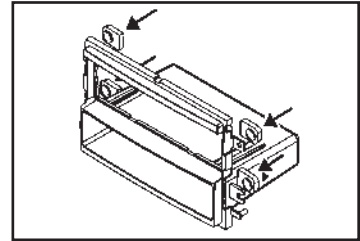
### Provisión de unidad central ISO con bolsillo

1. (a) Para el Ford Edge 2007-2010, Expedition 2007-2012, Fusion 2006-2009, y el Mustang 2005-2009 coloque los espaciadores incluidos en la parte posterior de las lengüetas de montaje del alojamiento del radio. (Figura 1A)

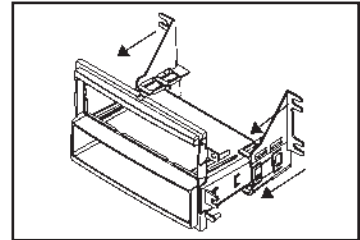
**Nota:** Use los tornillos suministrados con este kit para montar el alojamiento del radio en los vehículos que requieren los espaciadores.

- (b) Para el Ford Freestar 2004-2007, Monterey 2004-2007, Focus 2005-2007, y el F Series Super Duty 2005-2012, deslice los soportes incluidos a los lados del bolsillo del alojamiento del radio desde la parte posterior del alojamiento hacia adelante. (Figura 1B)

Si su vehículo no se incluyó antes, continúe con el paso 2.



(Figura 1A)



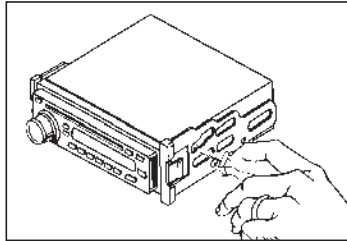
(Figura 1B)



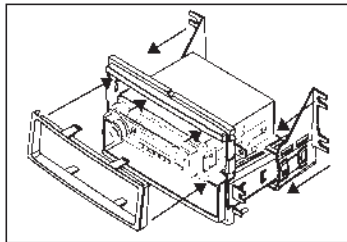
## Ensamble del kit 99-5815

### Provisión de unidad central ISO con bolsillo

1. Monte los soportes ISO en la unidad central con los tornillos suministrados con la unidad. (Figura A)
2. Deslice la unidad central dentro de la abertura del radio hasta que se enganchen los ganchos. (Figura B)
3. Coloque a presión la placa de terminación en el alojamiento del radio. (Figura B)
4. Ubique el arnés del cableado de fábrica en el tablero. Metra recomienda usar el adaptador de acoplamiento adecuado de Metra o AXCESS. Vuelva a conectar el terminal negativo de la batería y pruebe la unidad para verificar que funcione correctamente.
5. Vuelva a montar el tablero en forma inversa al desmontaje.



(Figura A)



(Figura B)

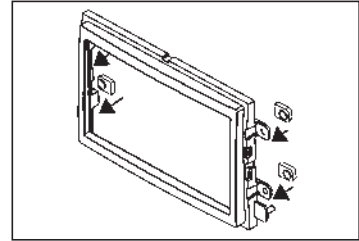
### Provisión de unidad central doble DIN

1. Para el Ford Edge 2007-2010, Expedition 2007-2012, Explorer/Fusion/Mercury Milan 2006-2009, F-150 2004-2008, Ford 500/Freestyle/Mercury Montego 2005-2007, Mustang 2005-2009, y el Lincoln Mark LT 2005-2008, corte y retire las lengüetas de montaje traseras de los soportes DIN dobles.

*Si su vehículo no se incluyó antes, continúe con el paso 2.*

2. Para el Ford Edge 2007-2010, Expedition 2007-2012, Explorer 2006-2010, Fusion 2006-2009, y el Mustang 2005-2009 coloque los espaciadores incluidos en la parte posterior de las lengüetas de montaje del alojamiento del radio.

*Si su vehículo no se incluyó antes, continúe con el paso 3. (Figura A)*



(Figura A)

**Nota:** Use los tornillos suministrados con este kit para montar el alojamiento del radio



## Ensamble del kit 99-5815

### Provisión de unidad central doble DIN

en los vehículos que requieren los espaciadores.

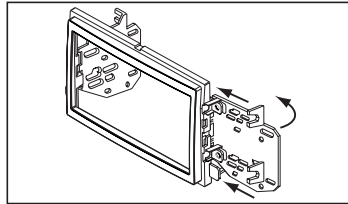
3. Coloque los soportes DIN dobles en el alojamiento del radio.

**Nota:** La muesca del alojamiento debería estar en la parte superior. (Figura 3A, 3B)

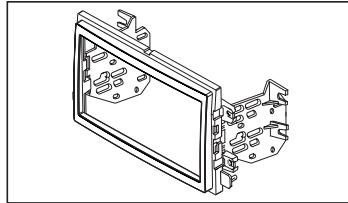
4. Deslice el radio DIN doble en el conjunto del alojamiento del radio/soporte y sujete el radio en el montaje usando los tornillos suministrados con el radio. (Figura C)

5. Ubique el arnés del cableado de fábrica en el tablero. Metra recomienda usar el adaptador de acoplamiento adecuado de Metra o AXXESS. Vuelva a conectar el terminal negativo de la batería y pruebe la unidad para verificar que funcione correctamente.

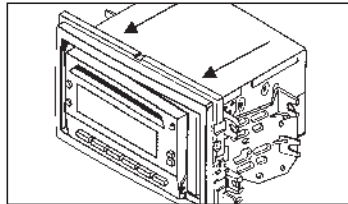
6. Vuelva a montar el tablero en forma inversa al desmontaje.



(Figura 3A)



(Figura 3B)



(Figura C)

### Provisión de unidad central ISO vertical

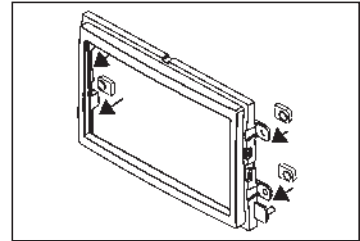
1. Para el Ford Edge 2007-2010, Expedition 2007-2012, Explorer/Fusion/Mercury Milan 2006-2009, F-150 2004-2008, Ford 500/Freestyle/Mercury Montego 2005-2007, Mustang 2005-2009, y el Lincoln Mark LT 2005-2008, corte y retire las lengüetas de montaje traseras de los soportes DIN dobles.

*Si su vehículo no se incluyó antes, continúe con el paso 2.*

2. Para el Ford Edge 2007-2010, Expedition 2007-2012, Explorer 2006-2010, Fusion 2006-2009, y el Mustang 2005-2009 coloque los espaciadores incluidos en la parte posterior de las lengüetas de montaje del alojamiento del radio. (Figura A)

*Si su vehículo no se incluyó antes, continúe con el paso 3.*

**Nota:** Use los tornillos suministrados con este kit para montar el alojamiento del radio en los vehículos que requieren los espaciadores



(Figura A)







## INSTRUCCIONES DE INSTALACIÓN PARA LA PIEZA 99-5815



REV.9/17/2013 INST99-5815



### EL CONOCIMIENTO ES PODER

Mejore sus habilidades de instalación y fabricación inscribiéndose en la escuela de dispositivos electrónicos móviles más reconocida y respetada de nuestra industria. Regístrese en [www.installerinstitute.com](http://www.installerinstitute.com) o llame al 800-354-6782 para obtener más información y avance hacia un futuro mejor.



**Metra recomienda técnicos con certificación del Programa de Certificación en Electrónica Móvil (Mobile Electronics Certification Program, MECP).**