



Home Sewing Machine

PARTS REFERENCE LIST

MODEL: SE400

LB6800

LB6810

CONFIDENTIAL

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MODEL LIST

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Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria			
310	PAN	Panama	510	GRC	Greece	701	AUS	Australia
318	GTM	Guatemala	511	SWE	Sweden	702	NZL	New Zealand
324	GUF	FR. Guiana	515	ESP	Spain			
330	BRB	Barbados	516	PRT	Portugal	902	ISR	Israel
399	-	Latin America 2&5	517	ITA	Italy	903	SYR	Syria
			519	FIN	Finland	904	TUR	Turkey
			520	CHE	Switzerland	905	JOR	Jordan
			521	DNK	Denmark	906	KWT	Kuwait
			524	MLT	Malta	908	SAU	Saudi Arabia
			550	EEU	East Europe	909	IRQ	Iraq
			556	RUS	Russia	910	IRN	Iran
			599	NEU	North Europe	911	CYP	Cyprus
						915	UAE	United Arab Emirates

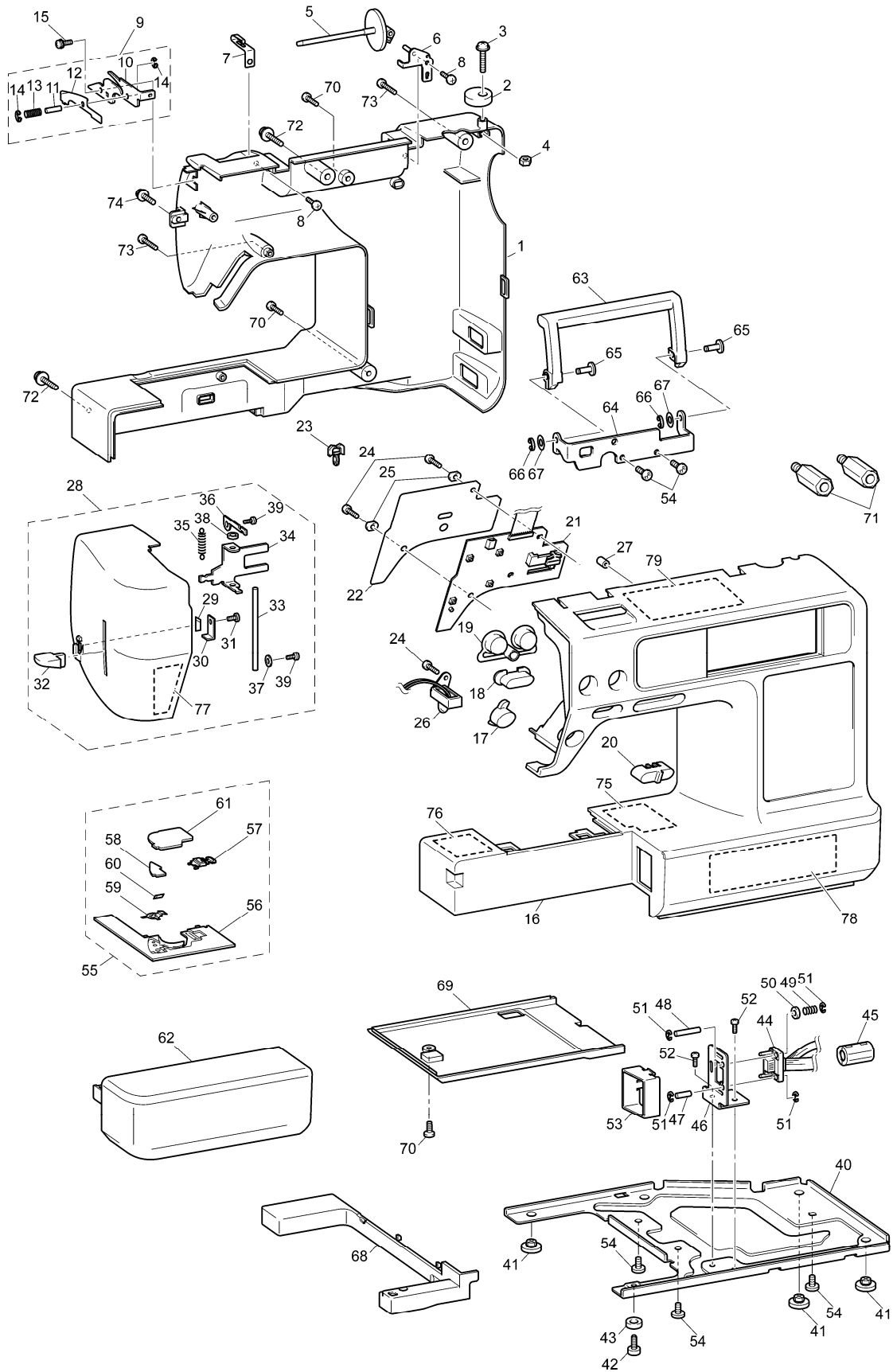
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

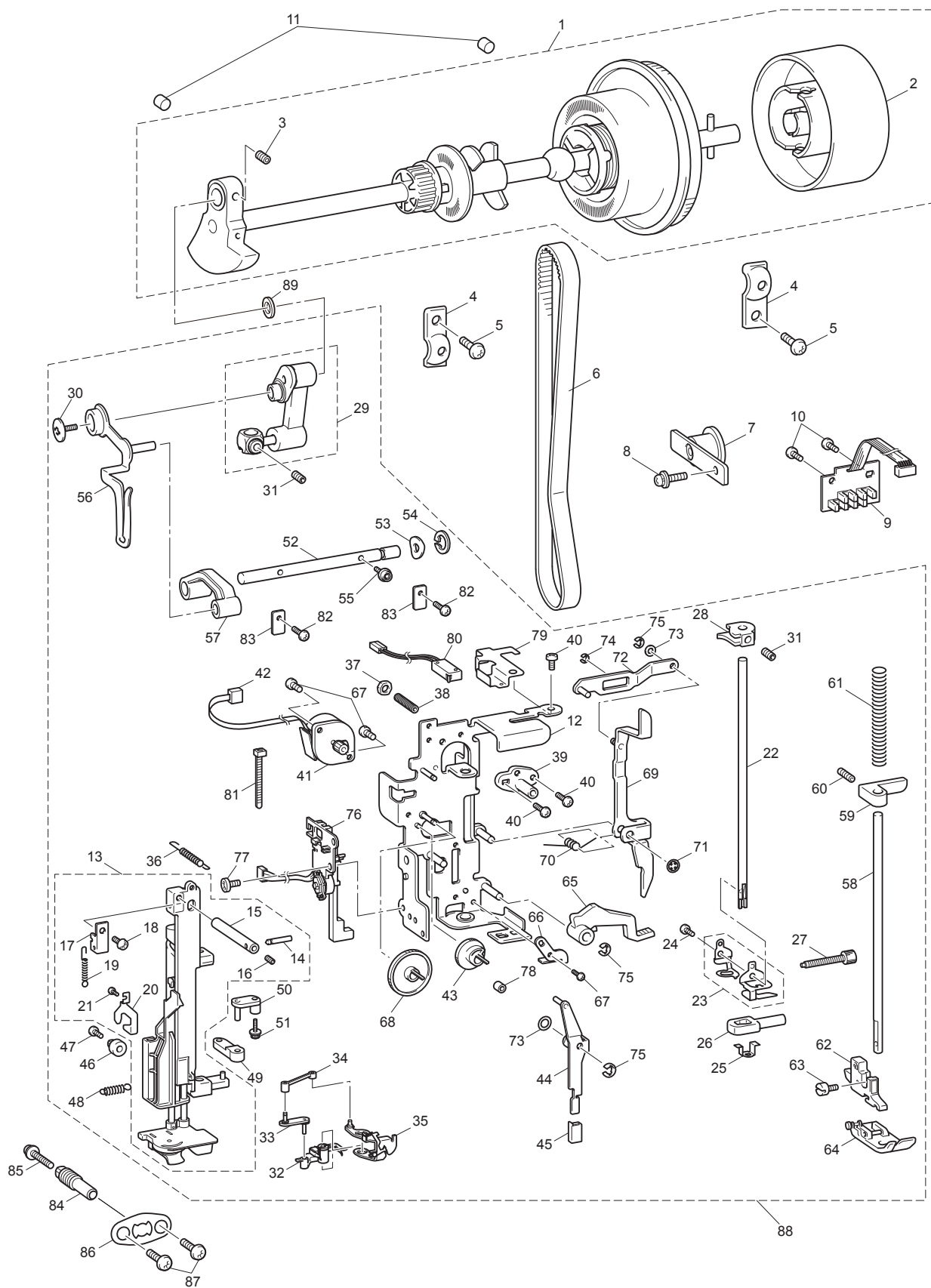
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE3351001	REAR COVER		40	XE2941001	BASE PLATE	
2	XC4517151	BOBBIN PRESSER		41	XA1805021	BASE RUBBER A	
3	0A4302006	SCREW PAN (S/P WASHER) M3X20		42	XC3471021	ADJUSTING SCREW	
4	021300106	NUT 1 M3		43	XC3472021	BASE PLATE RUBBER	
5	XA1786053	SPOOL PIN		44	XD0351051	LEAD WIRE ASSY MAIN BODY FCOMB	
6	XE1394001	SPOOL PIN HOLDER ASSY		45	XE1829001	FERRITE CORE: K1NF-75(N)BK2	
7	XE1490101	THREAD GUIDE SUPPORTING PLATE		46	XE2942001	CONNECTOR HOLDER	
8	085311216	TAPTITE BIND B M3X12		47	XD0353051	ES PIN F-A	
9	XE2910001	THREAD GUIDE PLATE ASSY		48	XD0945051	ES PIN F-B	
10	XE2911001	THREAD GUIDE PLATE		49	XD0967051	SPRING, COMPRESSION	
11	XE2912001	SHAFT		50	XC2514021	FEED BAR SPACER	
12	XE2913001	THREAD GUIDE SPRING		51	048020346	RETAINING RING E2	
13	X57605051	SPRING		52	060300516	SCREW BIND M3X5	
14	048020343	RETAINING RING E2	1000032908	53	XE3145001	CONNECTOR HOLDER COVER	
15	X59642021	SCREW		54	X57908021	TAPTITE, BIND S M4X10	
16	XE7843001	FRONT COVER SUPPLY ASSY: SE400 (SE400)		55	XD0354251	NEEDLE PLATE B ASSY	
	XE7844001	FRONT COVER SUPPLY ASSY: LB6800 (LB6800)		56	XD0355251	NEEDLE PLATE B	
	XF3582001	FRONT COVER SUPPLY ASSY:LB6810 (LB6810)	1000029601	57	XC7371022	SLIDE BUTTON	
17	XE3096101	SS BUTTON		58	XD1666052	CUTTER COVER	
18	XE2927001	REVERSE BUTTON		59	XD1461051	NEEDLE PLATE COVER SPRING	
19	XE2929001	NP BUTTON		60	X80321021	NT LOWER THREAD CUTTER	
20	XE2931001	SV KEY TOP		61	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
21	XE2934001	SSVR PCB ASSY: CCOM		62	XE2943203	ACCESSORY TABLE ASSY	
22	XE2935001	INSULATOR SHEET: CCOM SS		63	XE1447201	HANDLE	1000029226
23	XC3751021	MINI CLAMP: UAMS-02		64	XE2953001	HANDLE HOLDER	
24	085311016	TAPTITE BIND B M3X10		65	XE1449001	HANDLE SHAFT	
25	XC6363021	BOARD PRESSER		66	048040346	RETAINING RING E4	
26	XE2367001	LED LAMP RIGHT SUPPLY ASSY LE1		67	137713020	POLYESTER SLIDER	
27	XE3376001	RUBBER		68	XE2954001	BASE FOOT COVER	
28	XE2937001	FACE PLATE ASSY		69	XE2955001	BOTTOM COVER	
29	X80321021	NT LOWER THREAD CUTTER		70	060400816	SCREW BIND M4X8	
30	XE1435001	FACE PLATE CUTTER HOLDER		71	XE2956001	STUD	
31	138433021	TAPTITE, PAN B M3X6		72	087411416	TAPTITE CUP B M4X14	
32	XC9604051	NEEDLE THREAD LEVER KNOB		73	085301616	TAPTITE BIND P M3X16	
33	XA5825051	NEEDLE THREAD LEVER SHAFT		74	XC7568051	SCREW, PAN (S/P WASHER) M4X14	
34	XC3039151	NEEDLE THREAD LEVER		75	XE3359101	UPPER THREAD GUIDE LABEL	
35	138260051	THREAD THROUGH LEVER SPRING		76	XE3360001	LOWER THREAD GUIDE LABEL	
36	XA6320050	SHAFT PRESSER PLATE		77	XE3361101	THREAD GUIDE LABEL	
37	XA5525051	WASHER, PLAIN		78	XE7714001	MYLAR STICKER OF FRONT COVER (SE400)	
38	XC0508020	RUBBER WASHER			XE7944001	MYLAR STICKER OF FRONT COVER (LB6800)	
39	085311016	TAPTITE BIND B M3X10		79	XE7755001	LCD STICKER	

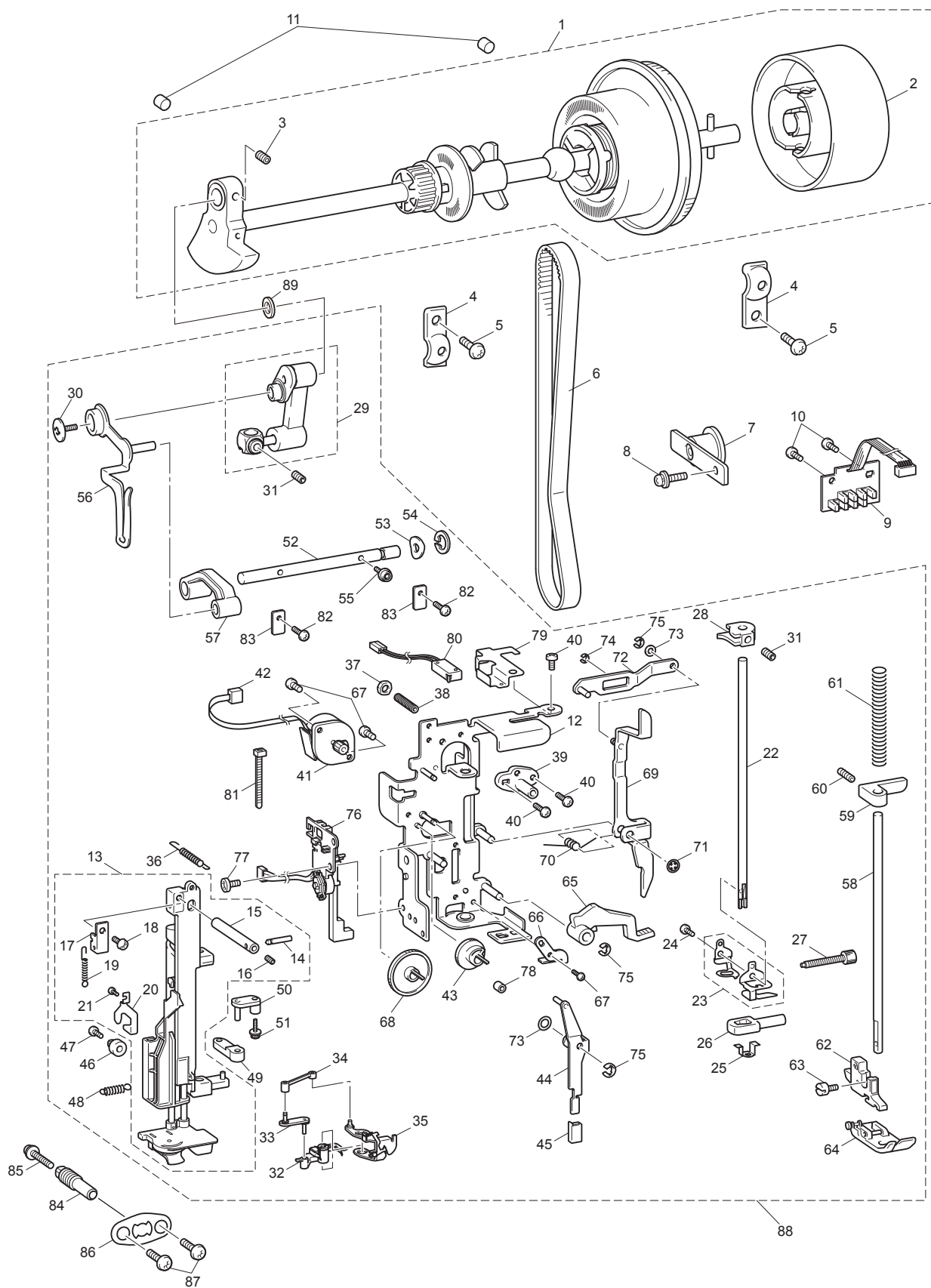
(2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



(2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				43	XE2977001	Z ZIGZAG CAM	
1	XE3707001	UPPER SHAFT SUPPLY ASSY		44	XC8761121	Z ZIGZAG LEVER ASSY	
2	XC2375051	PULLEY		45	XC8764020	Z LEVER CAP	
3	012500532	SET SCREW SOCKET (FT) M5X5		46	XC2435020	ZIGZAG ADJUSTING NUT	
4	132421021	BUSHING PRESSER		47	018301032	BOLT SOCKET M3X10	
5	X57908021	TAPTITE, BIND S M4X10		48	XC2748021	SPRING-Z	
6	XE5842001	TIMING BELT 420-5KC-6	1000034635	49	XC2436021	NEEDLE HOLDER BLOCK	
7	XE3581001	TENSION PULLEY ASSEMBLY		50	XC2437021	SHAFT ASSY	
8	138172021	SCREW, PAN (S/P WASHER) M4X10		51	XC3037021	SCREW3X10	
9	XE3036001	NP PCB ASSY CCOM		52	XE1470101	TAKE-UP SUPPORT SHAFT	
10	060400816	SCREW BIND M4X8		53	XZ5030001	WASHER, SPRING	
11	XC3183051	FELT		54	048050346	RETAINING RING E5	
NEEDLE BAR / PRESSER FOOT UNIT				55	XC3338021	SCREW3X8	
12	XE2967001	BASE HOLDER ASSY CE		56	XC8564031	THREAD TAKE-UP LEVER	
13	XE2970001	NEEDLE BAR HOLDER ASSY		57	XC4897020	THREAD TAKE-UP LEVER LINK	
14	XC2420020	SHAFT		58	XC4898021	PRESSER BAR	
15	XC8754021	NEEDLE HOLDER SHAFT A		59	XC4899121	PRESSER BAR CLAMP	
16	014300532	SET SCREW SOCKET (CP) M3X5		60	XC7207021	SCREW STUD M5	
17	XC8755020	PLATE		61	XC4900021	SPRING	
18	060300516	SCREW BIND M3X5		62	XE2555101	PRESSER FOOT HOLDER ASSY	
19	X50476021	SPRING		63	132730122	TIGHTENING SCREW 3.57	
20	XE1463001	HOOK RELEASE PLATE		64	XZ5134001	Z FOOT	1000031636
21	0A4200606	SCREW PAN (S/P WASHER) M2X6		65	XE2982001	PRESSER FOOT LIFTER	
22	XC2423021	NEEDLE BAR		66	XE2983001	EMBROIDERY PRESSER STOPPER	
23	XE7727201	N/B THREAD GUIDE SUPPLY ASSY	1000027848	67	060300416	SCREW BIND M3X4	
24	X53053052	SCREW SM2.38		68	XE2984001	T CAM	
25	XC2426020	NEEDLE THREAD PLATE		69	XE2985001	THREAD RELEASE LEVER ASSY	
26	XC2427051	NEEDLE BLOCK		70	XC4904121	SPRING	
27	XZ0388251	NEEDLE CLAMP SCREW		71	146200021	RETAINING RING, CS4	
28	XC2434021	NEEDLE THREAD BLOCK		72	XE2988001	THREAD RELEASER ASSY	
29	XC6562131	NEEDLE BAR CRANK ROD ASSY		73	137713020	POLYESTER SLIDER	
30	XE1999001	SCREW, FLAT SM3.57-40X7 L		74	048020346	RETAINING RING E2	
31	012400432	SET SCREW SOCKET (FT) M4X4		75	048040346	RETAINING RING E4	
32	XE1464501	THREADER HOOK ASSY		76	XE3570101	BH SWITCH ASSY	1000031599
33	XD1546051	LINK A ASSY		77	0A4400806	SCREW PAN (S/P WASHER) M4X8	
34	XD1548151	LINK B		78	XC8773020	RUBBER	
35	XE1465001	THREAD GUIDE ASSY		79	XE1507001	PRESSER SWITCH HOLDER	
36	XC2429021	SPRING		80	XE2991001	PF SWITCH ASSY: CCOM	
37	X56851021	LOCK NUT		81	X53169020	BAND	
38	014401232	SET SCREW SOCKET (CP) M4X12		82	X57908021	TAPTITE, BIND S M4X10	
39	XC8756021	SHAFT BUSHING		83	X50532021	PRESSER PLATE	
40	060300616	SCREW BIND M3X6		84	XC2504050	ADJUSTING SCREW	
41	XE2974001	Z PULSE MOTOR: M35SP-9N CCOM		85	XZ0380051	SCREW, PAN (WASHER) M3X18	
42	XE2976001	LEAD WIRE ASSY ZPM-CCOM		86	XC6056120	PLATE SPRING	

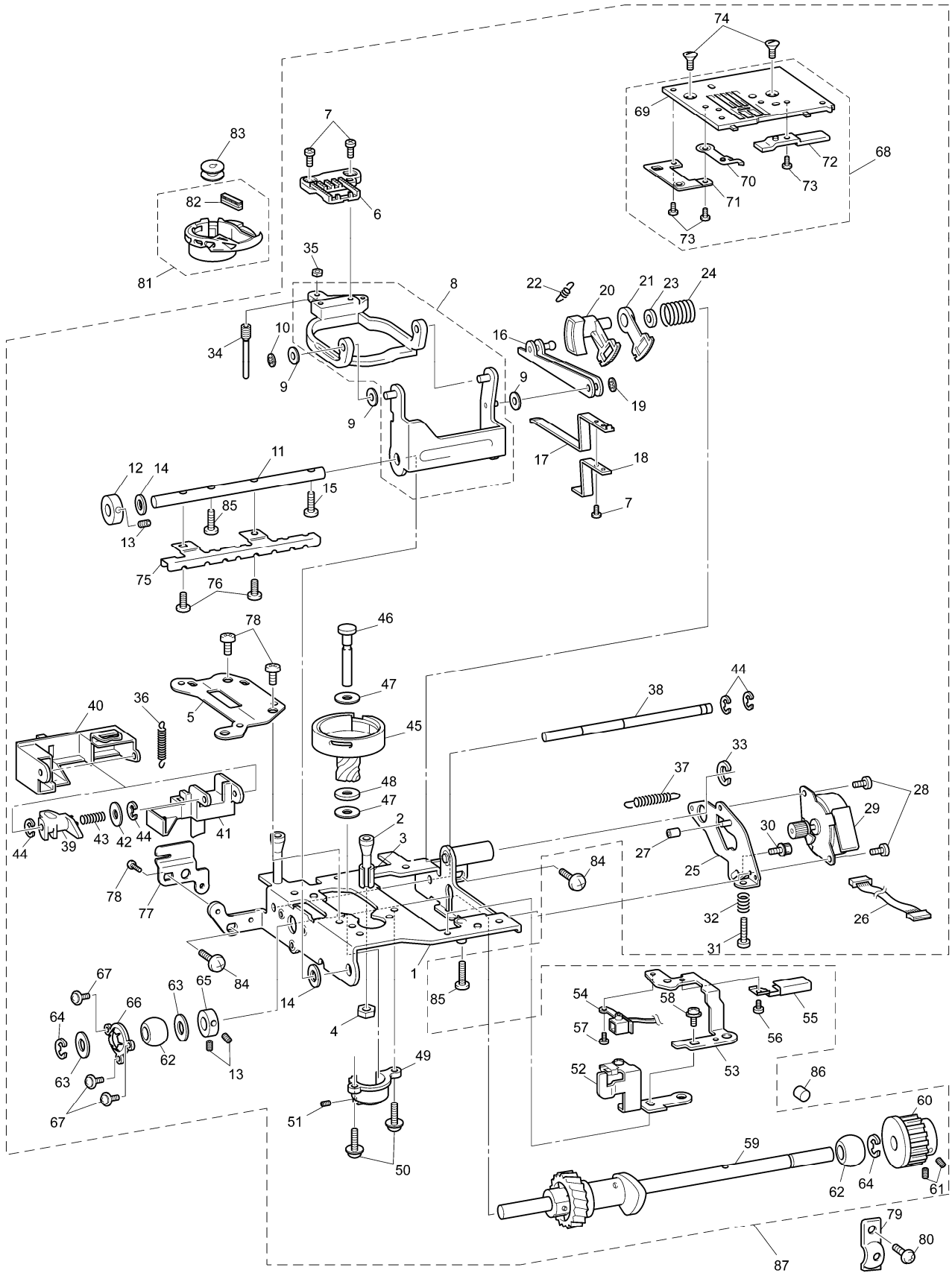
(2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



(2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

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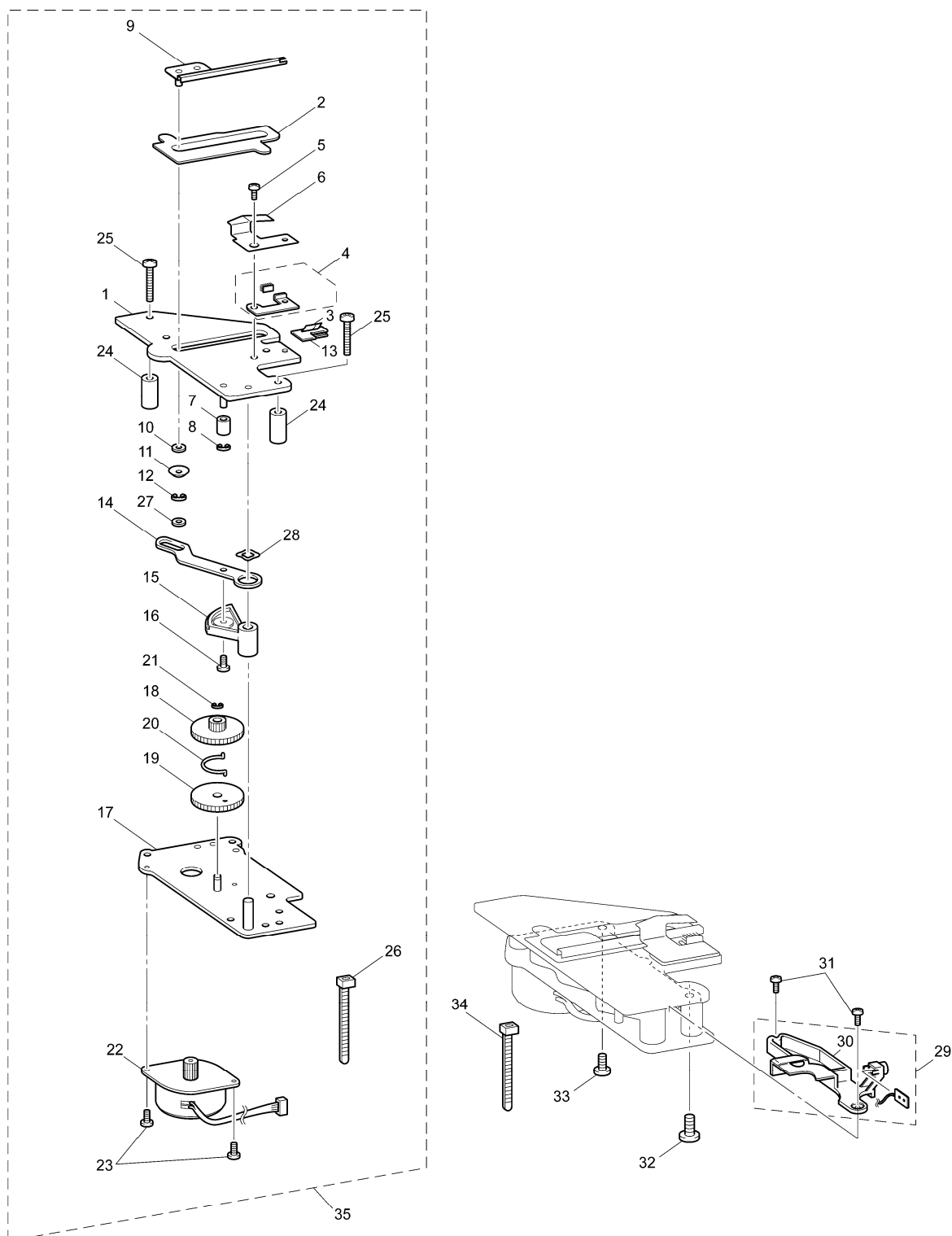
(3) FEED UNIT



(3) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE6467201	BASE PLATE ASSY	1000033187	45	XC4141121	OUTER ROTARY HOOK ASSY	
2	XC8782024	NEEDLE PLATE SUPPORTER SHAFT B	1000033187	46	XE1480001	OUTER ROTARY HOOK SHAFT	
3	XE5656001	FEED ARM SUPPORTER	1000033187	47	137805022	SPACER	
4	021300406	NUT 1-M3	1000033187	48	137976021	WASHER 6	
5	XE2994004	THREAD CUTTER MODULE SUPPORTER	1000033187	49	XZ5092001	SHAFT SUPPORTER	1000033187
6	XE7489001	FEED DOG		50	0A4400806	SCREW PAN (S/P WASHER) M4X8	1000033187
7	060300616	SCREW BIND M3X6		51	014400632	SET SCREW SOCKET (CP) M4X6	
8	XE2015201	FEED BAR ASSY		52	XE3650101	INNER ROTARY HOOK BRACKET ASSY	
9	137999020	POLYESTER SLIDER		53	XE2998001	PHOTO DIODE SUPPORTER	
10	146200021	RETAINING RING, CS4		54	XE2999001	PHOTO DIODE HOLDER ASSY	
11	XE2995001	HORIZONTAL FEED SHAFT		55	XC7866351	CORD HOLDER	
12	130676121	SET SCREW COLLAR		56	060260316	SCREW BIND M2.6X3	
13	014400432	SET SCREW SOCKET (CP) M4X4		57	000020416	SCREW BIND M2X4	
14	X50546020	WASHER, THRUST		58	0A5300806	SCREW PAN (S/P WASHER) M3X8	
15	060301206	SCREW BIND M3X12		59	XE3002001	LOWER SHAFT ASSY	
16	XC4924021	FEED ARM ASSY		60	XC4943021	TIMING PULLEY D	
17	XC4927021	FEED SUPPORTING PLATE		61	014500532	SET SCREW SOCKET (CP) M5X5	
18	XC4928120	FEED SUPPORTING PLATE B		62	X52664020	LOWER SHAFT BUSHING	
19	X56655021	RETAINING RING: CSTW-3.5		63	X51383020	WASHER, THRUST	
20	XC2527121	FEED ADJUSTER		64	048060346	RETAINING RING E6	
21	XC2529020	F GEAR		65	XC8798021	SET COLLAR	
22	XC2530021	SPRING		66	XC4944021	BUSHING PRESSER B	
23	137713020	POLYESTER SLIDER		67	085310615	TAPTITE BIND B M3X6	
24	XC2531021	SPRING		68	XF4998001	NEEDLE PLATE A ASSY	1000033187
25	XC8791021	FPM HOLDER SUB ASSY		69	XE1828201	NEEDLE PLATE A	
26	XE3173001	LEAD WIRE ASSY FPM-CCOM		70	XF2440001	STOPPER PLATE	1000029417
27	XC8773020	RUBBER		71	XE1488001	NEEDLE PLATE B SUPPORT PLATE	
28	060300416	SCREW BIND M3X4		72	XE8544001	F GEAR STOPPER PLATE	
29	XE3637001	FPM INSULATION ASSY CCOM		73	060260316	SCREW BIND M2.6X3	
30	XE6639001	SCREW3X8	1000033187	74	XE6473001	SCREW NEEDLE PLATE	1000033187
31	018402533	BOLT SOCKET M4X25		75	XE3004001	LEAD WIRE GUIDE HOLDER	
32	XC2537021	SPRING		76	060300416	SCREW BIND M3X4	
33	XC9924021	RETAINING RING 10		77	XF5447001	THREAD CUTTER MODULE SUPPORTER	1000033187
34	XC3941021	VERTICAL ADJUSTER SCREW ASSY		78	060400516	SCREW BIND M4X5	1000033187
35	XC2546021	M5 NUT		79	132421021	BUSHING PRESSER	
36	XE1940001	SPRING		80	X57908021	TAPTITE, BIND S M4X10	
37	XE1478101	SPRING	1000025521	81	XE7560001	INNER ROTARY HOOK ASSY	
38	XC8794021	VERTICAL FEED SHAFT		82	XC3137000	PILE	
39	XC2551020	VERTICAL LEVER		83	X52800120	BOBBIN	
40	XE1479101	DROP KNOB	1000032151	84	XE1489001	STUD SCREW M4	
41	XE2996001	DROP LEVER		85	060301206	SCREW BIND M3X12	
42	025040332	WASHER PLAIN L 4		86	XC3183051	FELT	
43	XC2550021	SPRING		87	XE4814201	FEED UNIT SUPPLY ASSY CC	
44	048030346	RETAINING RING E3			XF5532001	FEED UNIT SUPPLY ASSY CCN	1000033187

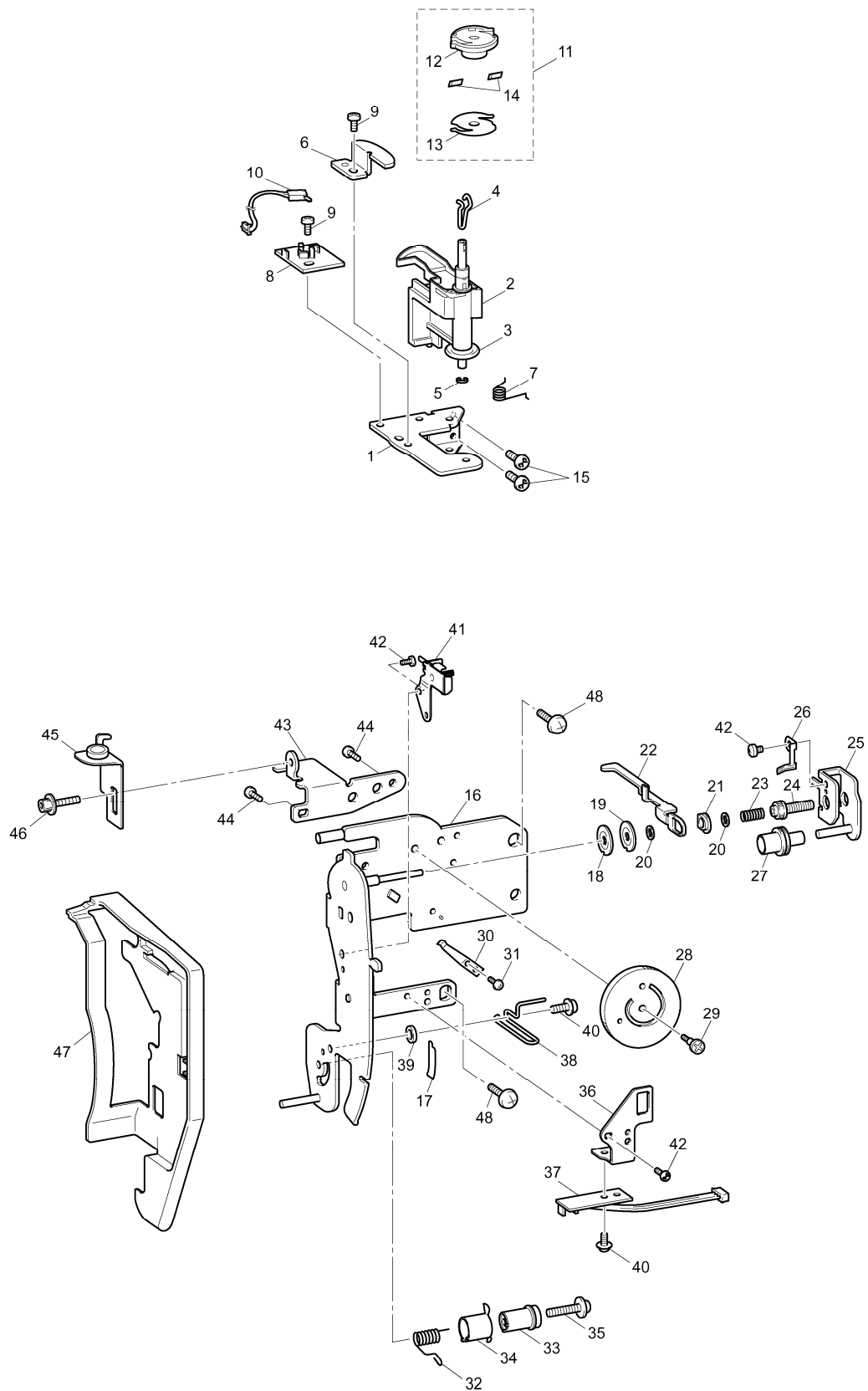
(4) THREAD CUTTING UNIT



(4) THREAD CUTTING UNIT

No.	CODE	NAME	REMARKS
1	XC9733051	THREAD CUTTER FRAME ASSY	
2	XC9735050	SPACER	
3	X80321021	NT LOWER THREAD CUTTER	
4	XE4994001	PRESSER PLATE ASSY	
5	060300516	SCREW BIND M3X5	
6	XC2598120	SPRING PLATE	
7	XC2587020	RUBBER	
8	048030346	RETAINING RING E3	
9	XC2583121	THREAD HOOK ASSY	
10	137713020	POLYESTER SLIDER	
11	X56731020	WASHER	
12	048040346	RETAINING RING E4	
13	XC9736050	CUTTER HOLDER	
14	XC2581221	THREAD CUTTER LEVER	
15	XC2582020	THREAD CUTTER LEVER GEAR	
16	0A4300605	SCREW PAN (S/P WASHER) M3X6	
17	XC2588321	MOTOR HOLDER ASSY	
18	XC2592020	IDLE GEAR A	
19	XC2593020	IDLE GEAR B	
20	X56323021	SPRING	
21	048020346	RETAINING RING E2	
22	XC2331121	MOTOR PULSE: C SMJ35-4840-B	
23	060300416	SCREW BIND M3X4	
24	XC2594121	COLLAR	
25	060402016	SCREW BIND M4X20	
26	X53169020	BAND	
27	137713020	POLYESTER SLIDER	
28	XC8407020	WAVE-SHAPE SPRING WASHER	
29	XE3186001	PHOTO TRANSISTOR ASSY	
30	XC9199051	SENSOR HOLDER	
31	0A4300605	SCREW PAN (S/P WASHER) M3X6	
32	060400516	SCREW BIND M4X5	
33	060300516	SCREW BIND M3X5	
34	X53169020	BAND	
35	XD0075352	THREAD CUTTER SUPPLY ASSY	

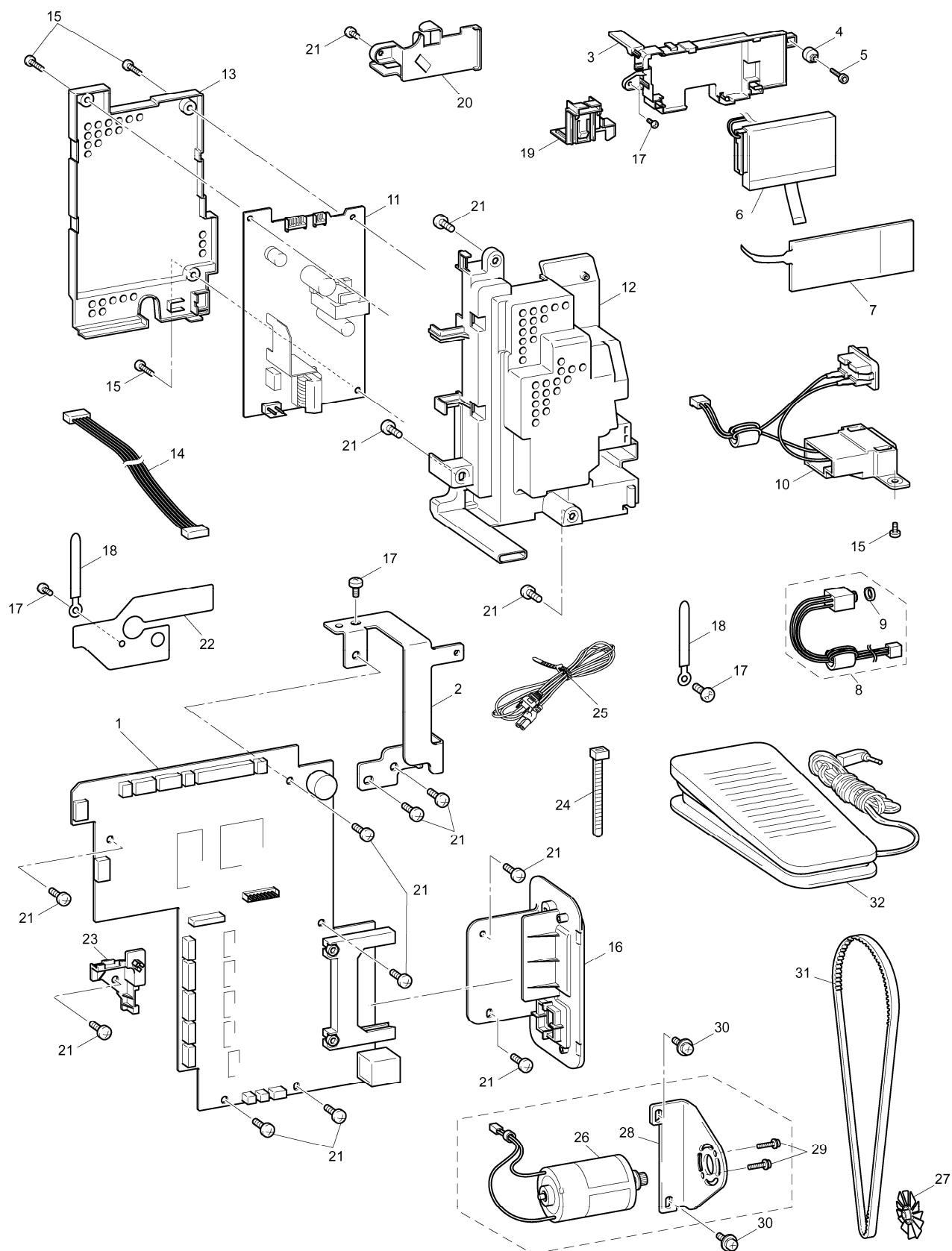
(5) BOBBIN WINDING / NEEDLE THREADING MECHANISM



(5) BOBBIN WINDING / NEEDLE THREADING MECHANISM

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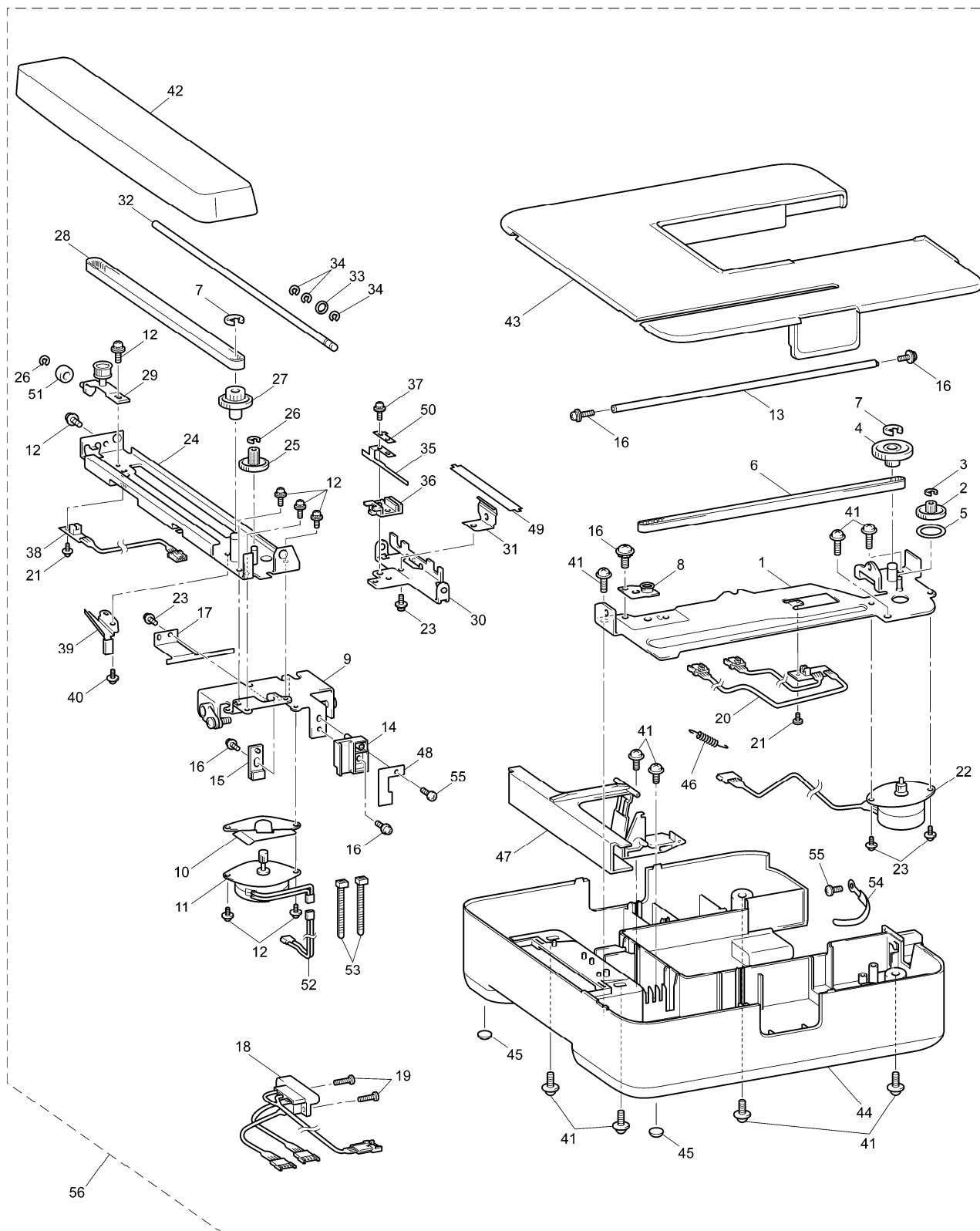
(6) ELECTRIC PARTS / MAIN MOTOR UNIT



(6) ELECTRIC PARTS / MAIN MOTOR UNIT

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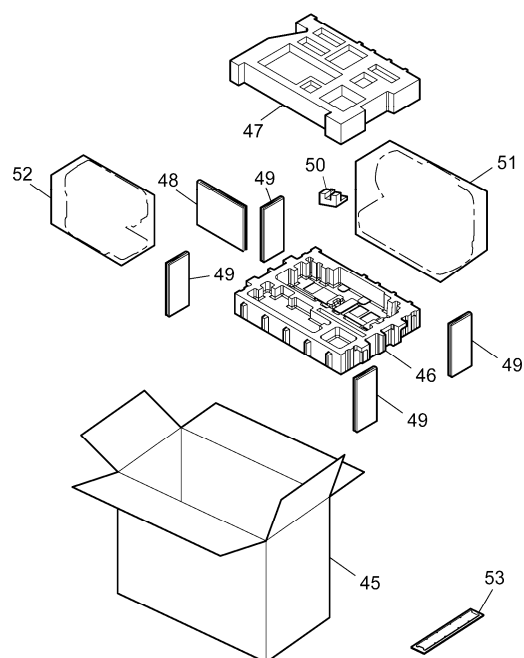
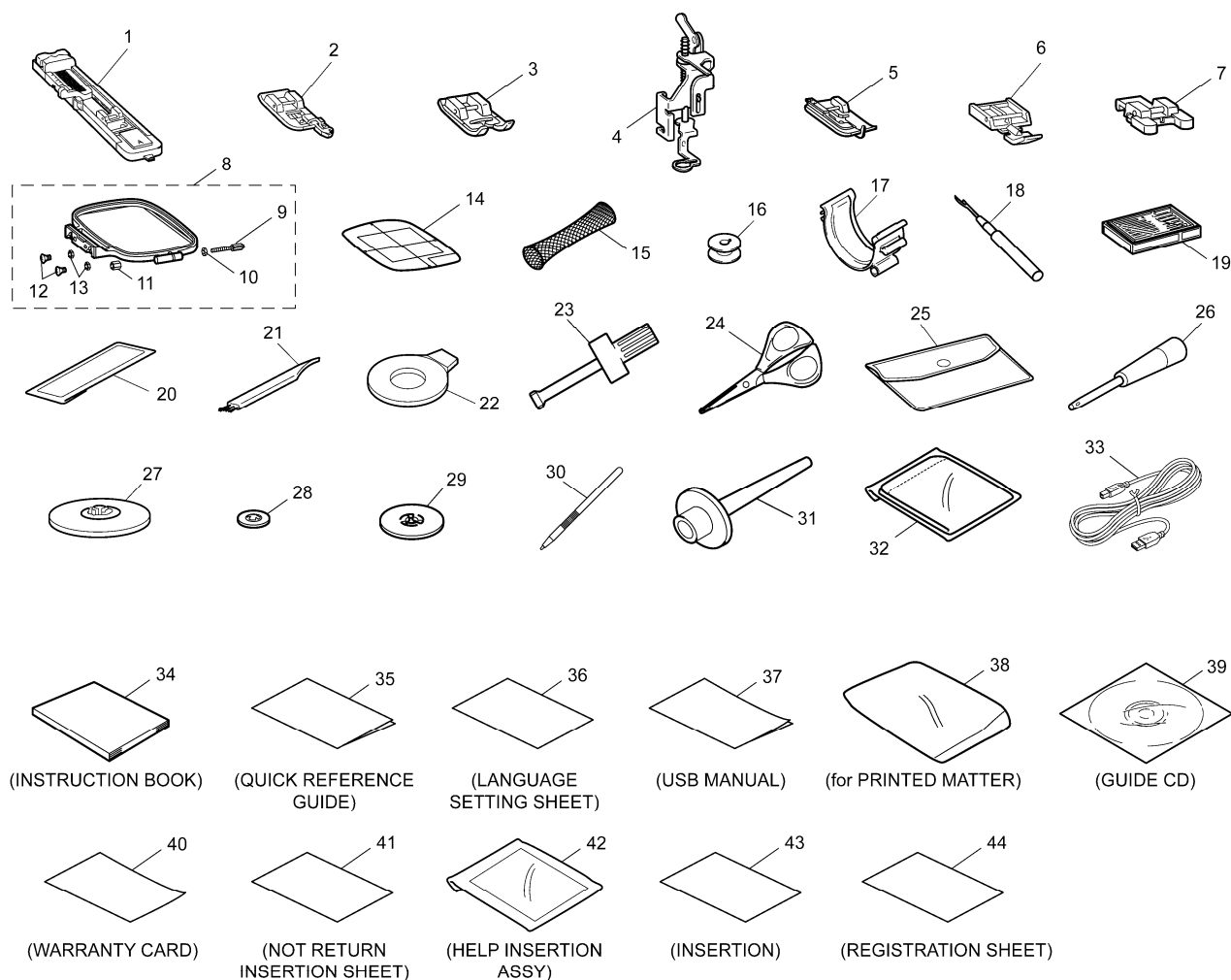
(7) EMBROIDERY UNIT



(7) EMBROIDERY UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3807021	MAIN FRAME ASSEMBLY		44	XE3052001	ES COVER D	
2	XC4153020	X GEAR		45	X59853020	RUBBER CUSHION	
3	048030346	RETAINING RING E3		46	XA1899021	SPRING	
4	XC4154020	X DRIVING GEAR		47	XC3824121	HANDLE	
5	X53330020	WASHER		48	XA5352020	CORD PRESSER	
6	X58715021	T BELT 40S2M400		49	XA6281020	Y PRESSER PLATE	
7	048060346	RETAINING RING E6		50	XA6334020	SHUTTER PRESSER PLATE	
8	XA5308021	X TENSION PULLEY ASSY		51	XA6152021	ROLLER ASSY	
9	XC3809021	X CARRIAGE GUIDE PLATE ASSY		52	XC5001021	LEAD WIRE ASSY, YPM	
10	XA5314020	CORD GUIDE		53	X53169020	BAND	
11	XC3811021	MOTOR, PULSE: Y SMJ35-4823-C		54	X52318021	COACHING CLIP CS-2	
12	XC7564021	SCREW, PAN (S/P WASHER) M3X6		55	085310815	TAPTITE BIND P M3X8	
13	XA5316021	X GUIDE SHAFT					
14	XA5317120	X SLIDER		56	XE7511001	EMBROIDERY SUPPLY ASSY	
15	XA5318120	X BELT PRESSER					
16	0A4400806	SCREW PAN (S/P WASHER) M4X8					
17	XC5350020	X SHUTTER					
18	XE3182001	LEAD WIRE ASSY: EMB UNIT					
19	085301616	TAPTITE BIND P M3X16					
20	XE3176001	XSENS PCB ASSY: CCOM					
21	000020416	SCREW BIND M2X4					
22	XC3815021	MOTOR, PULSE: X SMJ40-4888-A					
23	0A4300506	SCREW, PAN (S/P WASHER) M3X5					
24	XA5324221	X CARRIAGE ASSY					
25	XC4155020	Y GEAR					
26	048020346	RETAINING RING E2					
27	XC4156120	Y DRIVING GEAR					
28	XA5330021	T BELT 40S2M316					
29	XA6151021	Y TENSION PULLEY ASSY					
30	XA5338121	Y CARRIAGE					
31	XC5287121	NOTCHED SPRING					
32	XA5340121	Y GUIDE SHAFT					
33	103810022	WASHER, WAVE SPRING					
34	048040346	RETAINING RING E4					
35	XA5341120	Y SHUTTER					
36	XA5342120	Y SLIDER					
37	XA8390021	SCREW					
38	XE3178001	YSENS PCB ASSY: CCOM					
39	XA5346020	CORD HOLDER					
40	060300416	SCREW BIND M3X4					
41	087411416	TAPTITE CUP B M4X14					
42	XC2133025	CARRIAGE COVER					
43	XE3398001	ES COVER U					

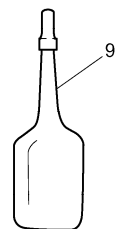
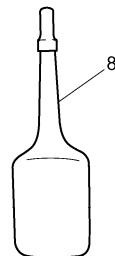
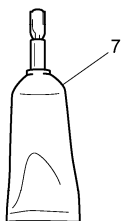
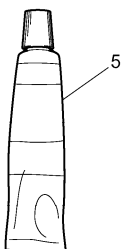
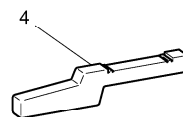
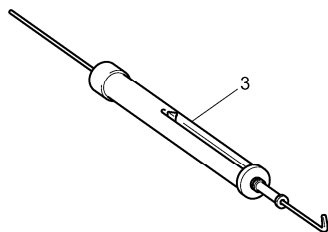
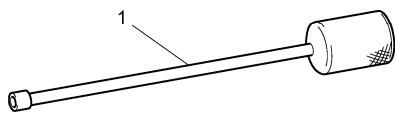
(8) ACCESSORY PARTS / USER MANUAL / PACKAGE



(8) ACCESSORY PARTS / USER MANUAL / PACKAGE

[illegible]

SPARE PARTS



SPARE PARTS

[illegible]

* USA must purchase in the US. (It's not listed on the TSCA).

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