



INSTALLATION INSTRUCTIONS FOR PART 99-4544

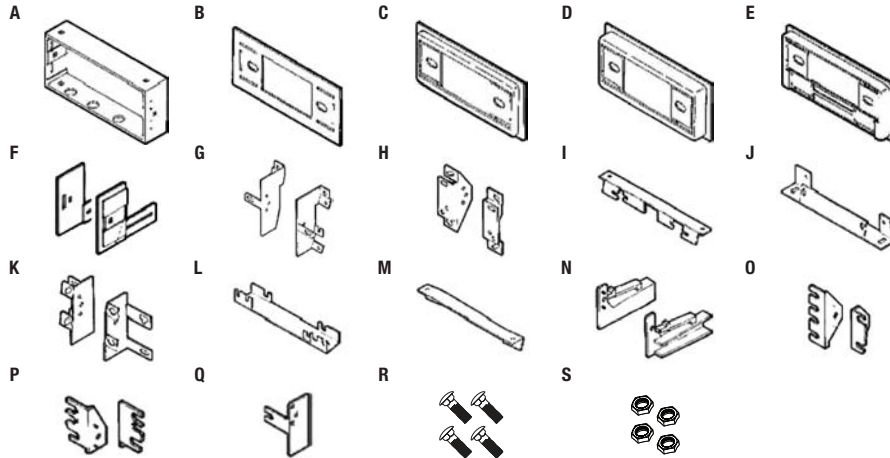
APPLICATIONS

See application list inside

GM 1982-2004 99-4544, IBR-444GM

KIT COMPONENTS

- A) Radio housing • B) Flat faceplate • C) 1/2" Faceplate • D) 1" Faceplate • E) Equalizer faceplate
• F) Equalizer brackets • G) Bracket set #1 • H) Bracket set #2 • I) Bracket set #3 • J) Bracket set #4
• K) Bracket set #5 • L) Bracket set #6 • M) Bracket set #7 • N) Bracket set #8 • O) Bracket set #9
• P) Bracket set #10 • Q) Bracket # (L) S-10 • R) (4) Carriage bolts/Studs • S) (4) Nuts



KIT FEATURES

- DIN head unit provisions
- 2-Shaft head unit provisions
- **Also, for vehicles equipped with J-2000 panel-style**

TOOLS REQUIRED

- Panel removal tool/Flat head screwdriver
- Torx-head screwdriver • Socket wrench

CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

NOTE: Refer to the instructions included with the aftermarket radio.

REV. 9/20/2013 INST-4544



99-4544

Applications

Buick

Century	1982-1996*
Electra	1984-1990*
Estate Wagon	1984-1994*
LeSabre	1984-1994*
Park Avenue	1986-1994*
Reatta	1990-1991*
Regal	1984-1987*
Riviera	1983-1985*
Riviera	1990-1995*
Roadmaster	1991-1994
Skyhawk	1982-1989*
Skylark	1983-1985*
Skylark	1987-1989*
Skylark	1990-1995*

Cadillac

Cimarron	1982-1988
DeVille	1985-1995*
Eldorado	1984-1991*
Escalade	1999-2002
Fleetwood	1985-1993*
Seville	1984-1991*

Chevrolet

Astro	1985-1989
Astro	1990-1995

Chevrolet (continued)

Astro	1996-2004
Beretta	1991-1996
Blazer (full)	1989-1991*
Blazer	1998-2001
Camaro	1982-1984
Camaro	1985-1992
Camaro	1997-2002
Caprice	1991-1993
Caprice	1994-1996
Cavalier	1982-1990
Cavalier	1991-1994
Cavalier	1995-1999
Celebrity	1982-1983*
Celebrity	1984-1987*
Citation II	1985*
Corsica	1991-1996
Corvette	1984-1989*
Corvette	1997-2004
El Camino	1985-1988
Express	1996-2000
Impala SS	1994-1996
Lumina	1990-1994
Lumina	1995-2000
Lumina APV	1990-1995
Lumina APV	1996

Chevrolet (continued)

Malibu	1997-2000
Monte Carlo	1985-1988
Monte Carlo	1995-1999
Nova	1985-1988
Pickup	1995-2002
S10 Blazer	1982-1985
S10 Blazer	1986-1994
S10 Pickup	1982-1985
S10 Pickup	1986-1993
S10 Pickup	1998-2001
Silverado	1999-2002
Suburban	1989-1991*
Suburban	1995-2002
Tahoe	1995-2002
Van (full)	1988-1995
Venture	1997-1999

GMC

Jimmy (full)	1989-1991*
Jimmy	1998-2001
S15 Jimmy	1982-1985
S15 Jimmy	1986-1994
S15 Pickup	1982-1985
S15 Pickup	1986-1993
Safari	1985-1989

GMC (continued)

Safari	1990-1995
Safari	1996-2004
Savana	1996-2000
Sierra	1995-2002
Sonoma	1998-2001
Suburban	1989-1991*
Suburban	1995-1999
Van (full)	1988-1995
Yukon	1995-2002

Oldsmobile

Achieva	1992-1995*
Bravada	1991-1994
Cutlass Calais	1984-1991*
Cutlass Ciera	1982-1996*
Cutlass Supreme	1984-1988*
Delta 88	1986-1988*
Firenza	1982-1989*
Ninety-Eight	1984-1990*
Omega	1983-1984
Silhouette	1990-1995
Silhouette	1996
Silhouette	1997-1999
Toronado	1982-1985*

Pontiac

6000	1982-1991
Bonneville	1982-1986*
Bonneville	1987-1993*
Bonneville	1994-1999
Fiero	1984-1988*
Firebird	1982-1984
Firebird	1985-1992
Firebird	1993-2002
Grand Am	1985-1991*
Grand Am	1992-1995*
Grand Am	1996-1998
Grand Am	1999-2000
Grand Prix	1985-1987*
Grand Prix	1990-1993
Grand Prix	1994-1996
Grand Prix	1997-2003
Montana	1999
Sunbird J-2000	1982-1988
Sunfire	1995-1999
TransSport	1990-1995
TransSport	1996
TransSport	1997-1998

Saturn

(all models)	1991-1994
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* **Note:** The factory mounting bracket(s) must be retained and used with this vehicle.



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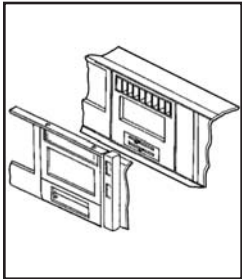


Dash Disassembly 99-4544

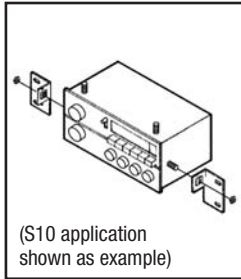
Buick Century 1982-1996

1. Remove (4) screws from the top-inside edge of the dash trim bezel. (Figure A)
2. Remove (5) screws from both sides of the steering column.
3. Remove (3) Phillips screws securing the rocker switch housing and lift the housing out.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

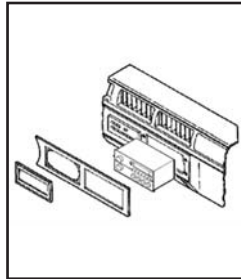


(Figure B)

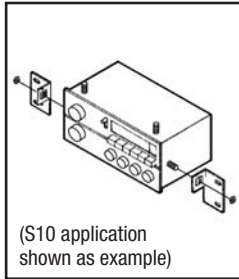
Buick Electra 1984-1990 Buick Estate Wagon/ LeSabre/Park Avenue 1984-1994

1. Unsnap the climate control trim bezel and remove (4) star-drive screws exposed. (Figure A)
2. Pull the steering collar back and carefully unsnap the dash trim bezel.
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

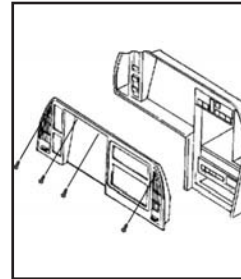


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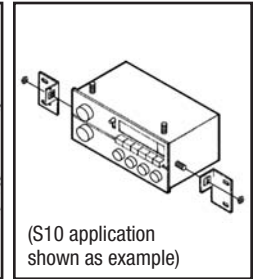
Buick Reatta 1990-1991

1. Remove (2) torx-head screws above the instrument panel. (Figure A)
2. Remove (1) torx-head screw from each A/C vent. (Figure A)
3. Unclip the dash trim bezel and remove.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(Figure B)

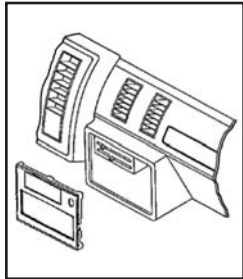


Dash Disassembly 99-4544

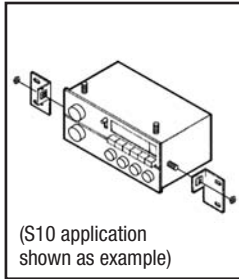
Buick Regal 1984-1987

1. Remove the radio knobs and cigarette lighter.
2. Gently unclip the radio trim bezel and remove. (Figure A)
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

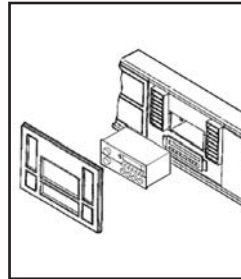


(Figure B)

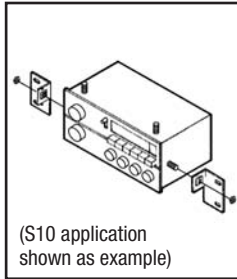
Buick Riviera 1983-1985

1. Carefully pull and remove the dash trim bezel. (Figure A)
2. Remove (4) screws securing the factory head unit and disconnect the wiring.
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

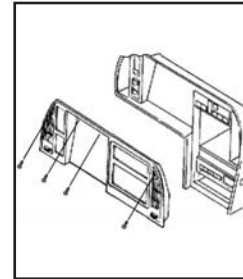


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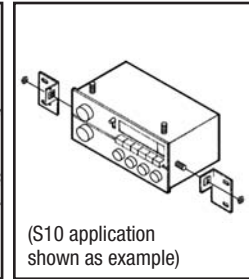
Buick Riviera 1990-1995

1. Remove (2) torx-head screws above the instrument panel. (Figure A)
2. Remove (1) torx-head screw from each A/C vent. (Figure A)
3. Unsnap the panel.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(Figure B)



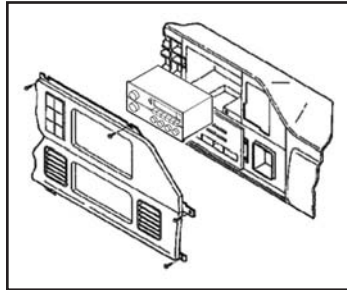
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Buick Roadmaster 1991-1994 Chevrolet Caprice 1991-1993

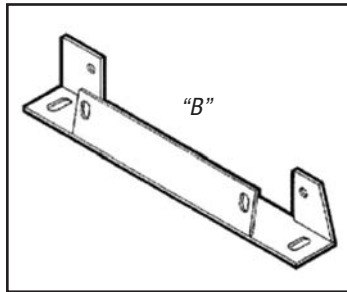
1. Remove (2) screws from the driver's side service panel and unclip the panel.
2. Pry off the trim piece located above the glove box and remove (1) screw.
3. Remove (3) screws from the top edge of the dash trim bezel. (Figure A)
4. Remove (1) screw from the lower-left corner of the glove box and (1) screw from the parking brake release.
5. Remove the dash trim bezel.
6. Cut and remove all mounting tabs on Bracket #4 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

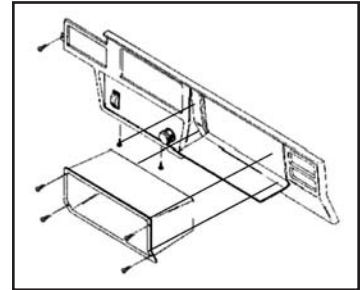


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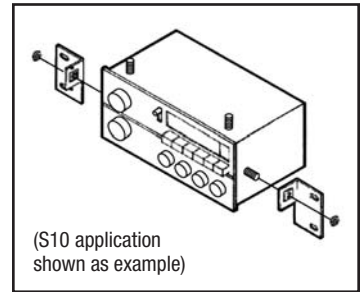
Buick Skyhawk/Oldsmobile Firenza 1982-1989

1. Remove the glove box by removing the doorstrap wire clip and (4) screws. (Figure A)
2. Remove (2) screws below the cigarette lighter housing and (3) screws below the steering column. (Figure A)
3. Remove (1) screw from the top-left of the factory head unit and unclip the dash trim bezel. (Figure A)
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(Figure B)

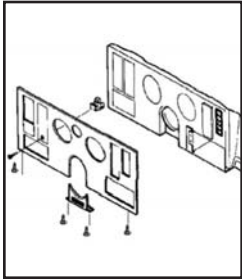


Dash Disassembly 99-4544

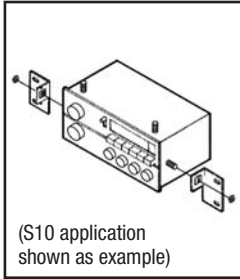
Buick Skylark 1983-1985

1. Remove (4) screws from the top edge of the instrument panel. (Figure A)
2. Remove (1) screw from the bottom-left corner of the panel. (Figure A)
3. Remove (2) screws from the steering column trim and remove the trim.
4. Pull up and out on the dash trim bezel and remove.
5. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
6. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

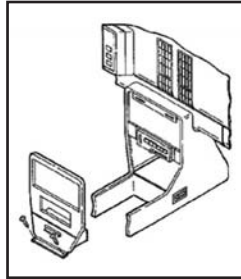


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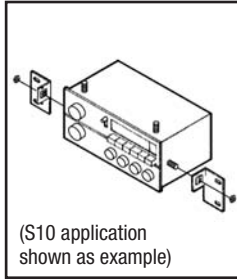
Buick Skylark 1987-1989

1. Unsnap the gear shifter bezel from the base of the console.
2. Remove (2) screws securing the bottom of the dash trim bezel and remove the bezel. (Figure A)
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

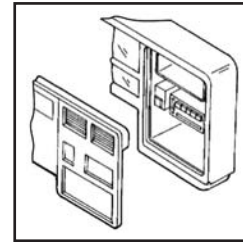


(Figure B)

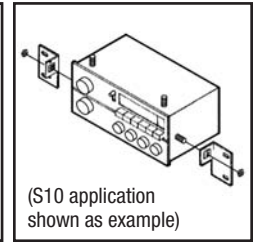
Buick Skylark 1990-1995

1. Pull out on the ashtray and remove (2) screws exposed in the ashtray cavity.
2. Remove (2) screws securing the front of the ashtray and lower section of the dash trim bezel. (Figure A)
3. Using a panel removal tool, gently pry out on the trim bezel and remove.
4. Remove (2) nuts from the bottom of the factory head unit and disconnect the wiring.
5. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
6. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(Figure B)

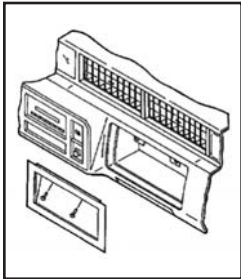


Dash Disassembly 99-4544

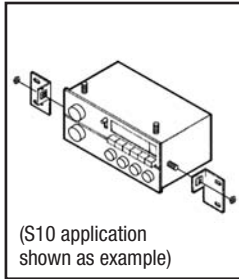
Cadillac Deville 1985-1995 Fleetwood 1985-1993

1. Remove (2) screws from the top of the radio trim bezel. (Figure A)
2. Pull out on the top edge of the bezel and lift up to remove. (Figure A)
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

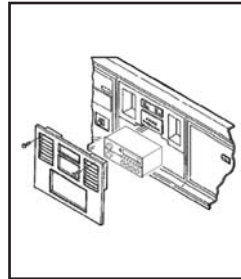


(Figure B)

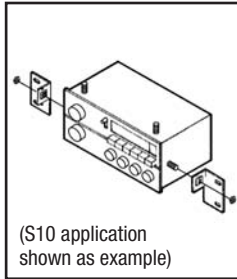
Cadillac Eldorado/Seville 1984-1991

1. Remove (2) Phillips screws above the A/C vents. (Figure A)
2. Pull out on the top edge of the dash trim bezel unhook the bottom edge and remove.
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

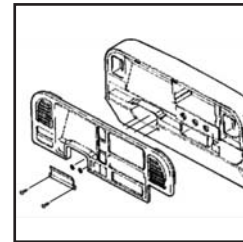


(Figure B)

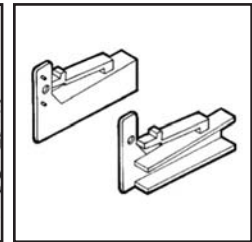
Cadillac Escalade/Chevrolet Silverado 1999-2002, Chevrolet Pickup/Suburban/ Tahoe 1995-2002, GMC Sierra/Suburban/Yukon 1995-2002

1. Remove the steering column filler panel and the ashtray. (Figure A)
2. Unclip the dash trim bezel and remove.
3. Using a small flat-blade screwdriver, press down on the outer clips of the factory head unit (or pocket).
4. Disconnect the wiring and remove the unit. Locate Bracket Set #8. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)



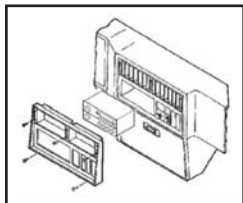
Dash Disassembly 99-4544

Chevrolet Astro/GMC Safari 1985-1989

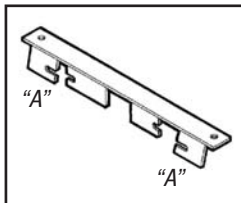
1. Remove (3) Phillips screws from the top portion of the dash trim bezel. (Figure A)
2. Open the glove box and remove (2) 10mm bolts from the lower edge of the trim bezel. (Figure A)
3. Pull the console trim forward and remove (2) 7mm bolts exposed.
4. Gently unclip and remove the trim bezel. Remove (2) 7mm screws from the factory head unit and disconnect the wiring.
5. Cut and remove all mounting tabs on Bracket #3 EXCEPT tabs "A". (Figure A)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



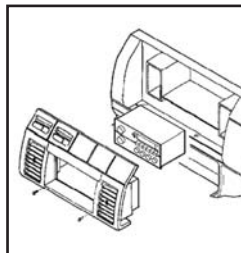
(Figure B)

Chevrolet Astro/GMC Safari 1990-1995

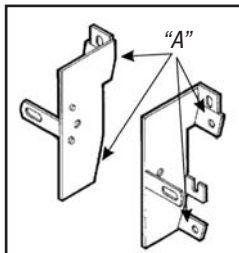
1. Remove (2) screws from the bottom of the dash trim bezel. (Figure A)
2. Gently unclip and remove the bezel.
3. Remove (4) screws from the factory head unit and disconnect the wiring.
4. Cut and remove all mounting tabs on Bracket #1 EXCEPT tabs "A". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

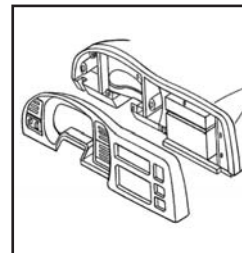


(Figure B)

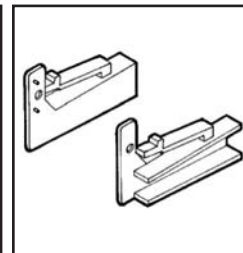
Chevrolet Astro/GMC Safari 1996-2004

1. Place the gear selector in its lowest position.
2. Unclip the perimeter of the dash trim bezel. (Figure A)
3. Disconnect the rear A/C control harness and the headlight switch from the back of the dash trim bezel and remove the bezel.
4. Using a flat-blade screwdriver, press down on the outside clips of the factory head unit and remove.
5. Locate Bracket Set #8. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)

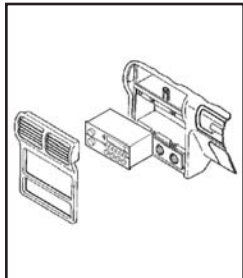


Dash Disassembly 99-4544

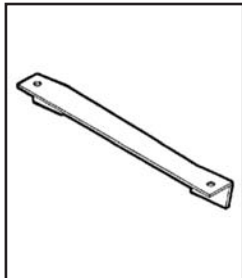
Chevrolet Beretta/Corsica 1991-1996

1. Using a panel removal tool, pry outward on the dash trim bezel and remove. (Figure A)
2. Remove (2) screws securing the factory head unit and disconnect the wiring.
3. Locate Bracket #7. (Figure B)

Continue to kit assembly



(Figure A)

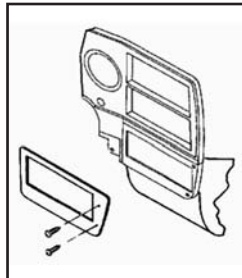


(Figure B)

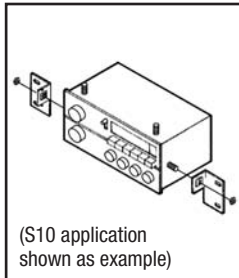
Chevrolet Blazer (full size) Suburban/GMC Jimmy (full size) Suburban 1989-1991

1. Remove (2) screws from the radio trim bezel and remove the bezel. (Figure A)
2. Remove (2) screws securing the factory head unit and disconnect the wiring.
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

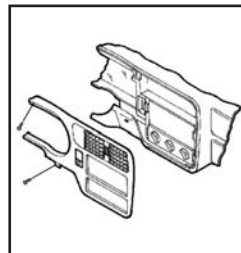


(Figure B)

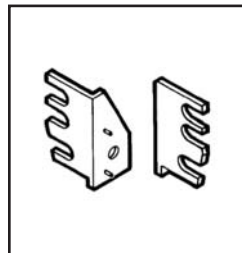
Chevrolet Blazer/S-10 Pickup 1998-2001, GMC Jimmy/Sonoma 1998-2001

1. Remove (2) 9/32" hex-head screws from the knee bolster. (Figure A)
2. Pull down on the bolster and remove 9/32" screws exposed on the base of the dash trim bezel.
3. Remove (1) Phillips screw above the instrument cluster.
4. Unclip the dash trim bezel and remove.
5. Remove (2) 9/32" hex-head screws securing the factory head unit and disconnect the wiring.
6. Locate Bracket Set #10. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)



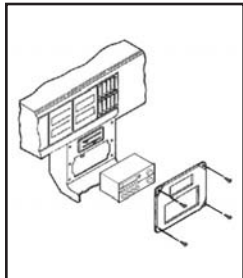
Dash Disassembly 99-4544

Chevrolet Camaro/Pontiac Firebird 1982-1984

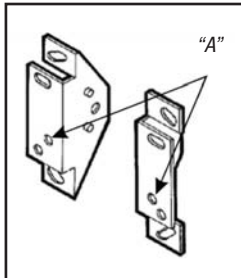
1. Remove (4) star-drive screws from the dash trim bezel and remove the bezel. (Figure A)
2. Remove (4) screws securing the factory head unit and disconnect the wiring.
3. Cut and remove all mounting tabs on Bracket #2 EXCEPT those tabs with holes "A". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



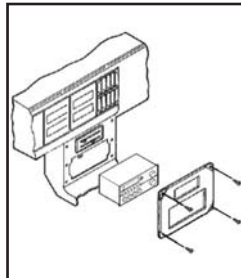
(Figure B)

Chevrolet Camaro/Pontiac Firebird 1985-1992

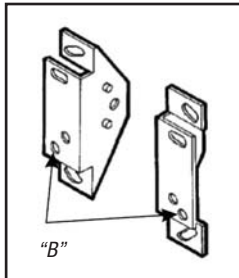
1. Remove (4) star-drive screws from the dash trim bezel and remove the bezel. (Figure A)
2. Remove (4) screws securing the factory head unit and disconnect the wiring.
3. Cut and remove all mounting tabs on Bracket #2 EXCEPT those tabs with holes "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



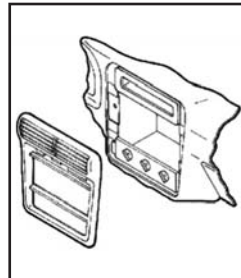
(Figure B)

Chevrolet Camaro 1997-2002

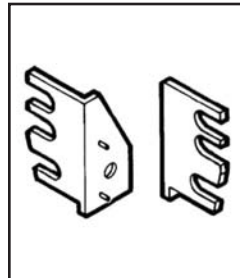
1. Unclip the radio trim bezel and remove. (Figure A)
2. Remove (2) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
3. Locate Bracket Set #10. (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



(Figure B)

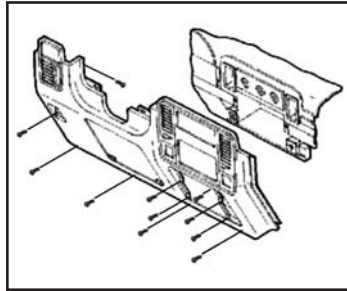


Dash Disassembly 99-4544

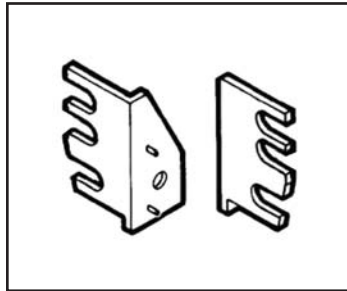
Chevrolet Caprice/Impala SS 1994-1996

1. Remove (5) hex-head screws from the ashtray cavity. (Figure A)
2. Remove (4) hex-head screws from the base of the dash trim bezel. (Figure A)
3. Unsnap the fuse box cover and remove (1) hex-head screw exposed.
4. Remove (2) hex-head screws above the instrument cluster. (Figure A)
5. Place the gear selector in "D1". Pull out on the cluster trim and remove.
6. Remove (1) hex-head screw exposed on the left edge of the dash trim bezel.
7. Unclip the dash trim bezel (including the radio trim bezel) and remove.
8. Locate Bracket Set #10. (Figure B)

Continue to kit assembly



(Figure A)



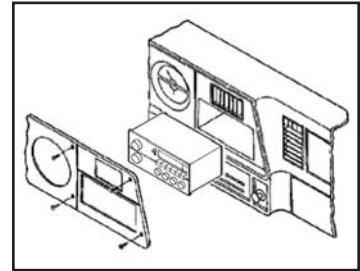
(Figure B)

Chevrolet Cavalier 1982-1990 Cadillac Cimarron 1982-1988 Pontiac Sunbird J-2000 1982-1988

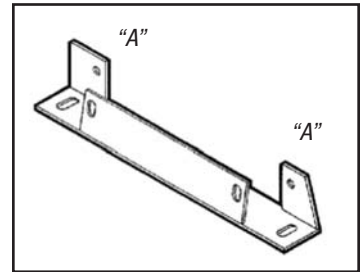
1. Remove (6) star-drive screws from the dash trim bezel and remove the bezel. (Figure A)
2. Remove (2) screws from the factory head unit and disconnect the wiring.
3. Cut and remove all mounting tabs on Bracket #4 EXCEPT tabs "A". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



(Figure B)



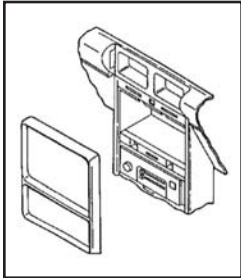
Dash Disassembly 99-4544

Chevrolet Cavalier 1991-1994

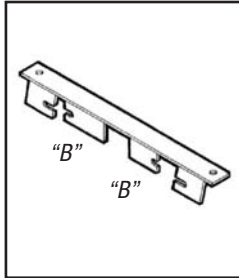
1. Using a panel removal tool, carefully pry out on the dash trim bezel and remove. (Figure A)
2. Remove (2) screws securing the factory head unit and disconnect the wiring.
3. Cut and remove all mounting tabs on Bracket #3 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

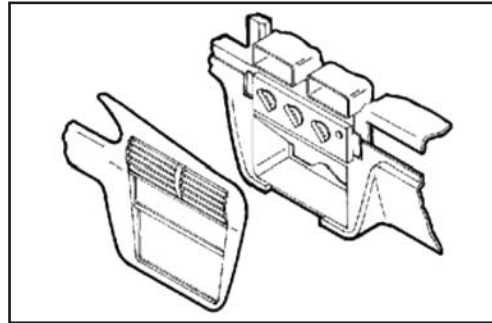


(Figure B)

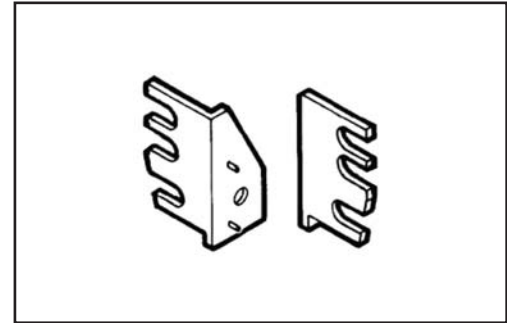
Chevrolet Cavalier 1995-1999

1. Open drivers door and remove fuse panel on end of dash then open passenger door and remove panel on end of dash.
2. Remove (1) Phillips screw from each side, now exposed.
3. Remove (3) 7mm hex-head screws from the top of the glove box liner.
4. Remove (2) 7mm hex-head screws from the top-left corner of the glove box cavity.
5. Remove (1) Phillips screw from the defroster duct.
6. Remove the duct work and (1) Phillips screw exposed.
7. Remove the dash pad and (3) Phillips screws exposed at the top of the radio trim bezel. (Figure A)
8. Locate Bracket Set #10. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)

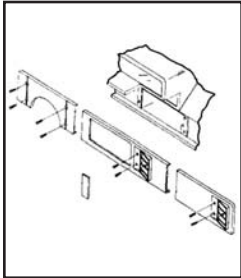


Dash Disassembly 99-4544

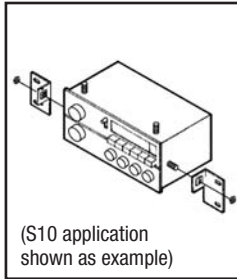
Chevrolet Celebrity 1982-1983

1. Remove the plastic plate next to each A/C vent and remove (2) screws exposed. (Figure A)
2. Remove (4) screws surrounding the steering column. (Figure A)
3. Depress the light control knob spring remove the knob and lift the bezel off.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



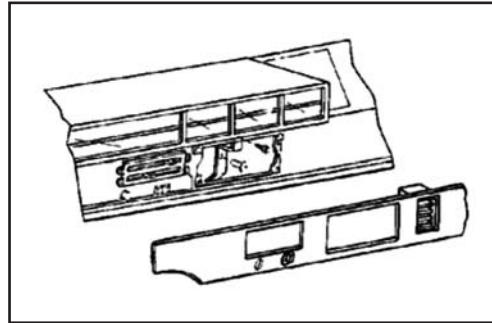
(S10 application
shown as example)

(Figure B)

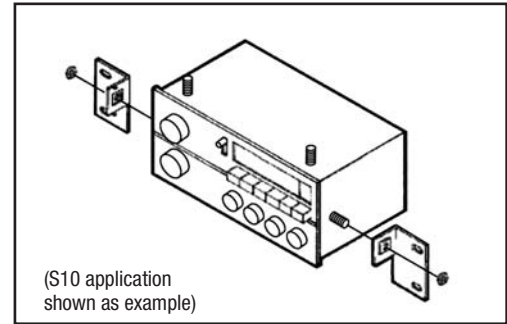
Chevrolet Celebrity 1984-1989

1. Remove the glove box compartment by depressing the clip on the bottom of the glove box liner and removing (6) nuts exposed above the opening. (Figure A)
2. Remove (6) Phillips screws below the steering column.
3. Remove the headlight knob by depressing the clip on the back of the knob and removing the nut.
4. Remove the cigarette lighter and disconnect the wiring.
5. Grasp the lighter socket, unscrew the brass nut on the back of the lighter and remove the socket.
6. Remove the dash trim bezel and disconnect the wiring.
7. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
8. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(S10 application
shown as example)

(Figure B)

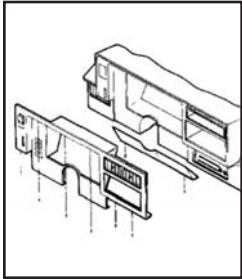


Dash Disassembly 99-4544

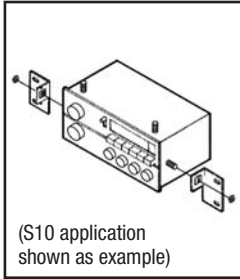
Chevrolet Citation II 1985

1. Remove (2) screws from the bottom steering column trim panel and remove. (Figure A)
2. Remove (6) screws from the dash trim bezel, disconnect the wiring and remove. (Figure A)
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

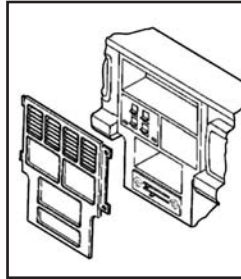


(Figure B)

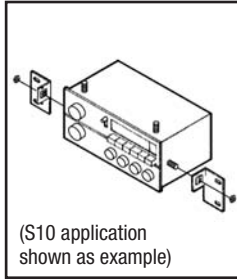
Chevrolet Corvette 1984-1989

1. Remove (7) screws from the dash trim bezel. (Figure A)
2. Move the gear shifter to the lowest position.
3. Pull the right edge of the bezel forward, unhook the left side and remove.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

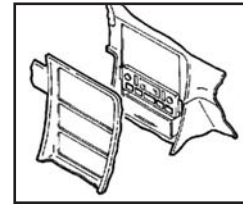


(Figure B)

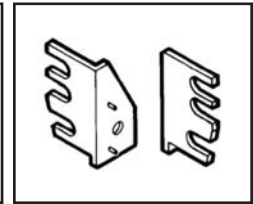
Chevrolet Corvette 1997-2004

1. Pry out on the ride control switch and disconnect the wiring.
2. Unsnap the switch trim and remove (2) 10mm hex-head bolts exposed.
3. Open the center console door, remove (4) screws from the inner hinge and remove the door.
4. Open the ashtray and remove (1) screw exposed. Remove the ashtray and (1) screw exposed.
5. Unclip the small grille to the left of the ignition switch and remove (1) screw exposed.
6. Unclip the base of the radio trim bezel and remove. (Figure A)
7. Locate Bracket Set #10. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)



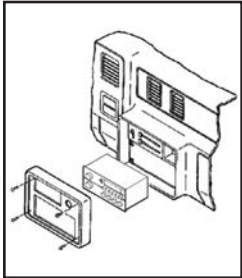
Dash Disassembly 99-4544

Chevrolet El Camino/ Monte Carlo 1985-1988

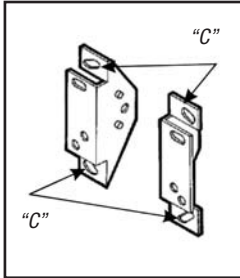
1. Remove (4) screws from the dash trim bezel. (Figure A)
2. Remove the bezel and disconnect the cigarette lighter wiring.
3. Cut and remove all mounting tabs on Bracket #2 EXCEPT tabs "C". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

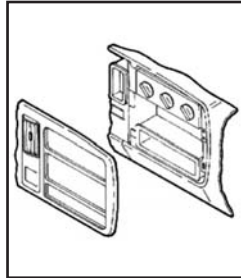


(Figure B)

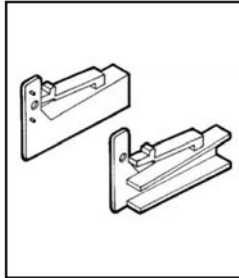
Chevrolet Express/GMC Savana 1996-2000

1. Unclip the plastic trim piece located below the steering column.
2. Unclip the dash trim bezel. Pull the bezel over the steering column and disconnect the wiring. (Figure A)
3. Using a flat-blade screwdriver, press down on the outside clips of the factory head unit and remove.
4. Locate Bracket Set #8. (Figure B)

Continue to kit assembly



(Figure A)



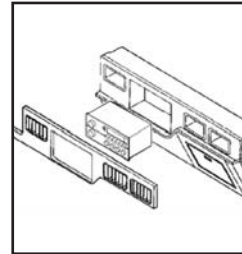
(Figure B)

Chevrolet Lumina 1990-1994

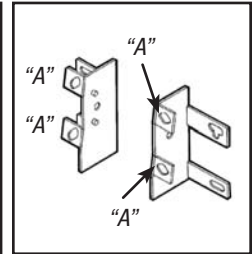
1. Remove (2) screws from the lower steering column panel.
2. Pull the panel down to access the bottom portion of the radio trim bezel. (Figure A)
3. Pull the top and bottom edges of the bezel. (Figure A)
4. Cut and remove all mounting tabs on Bracket #5 EXCEPT tabs "A". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



(Figure B)



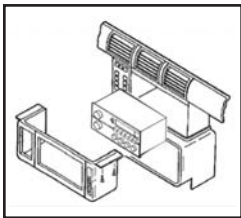
Dash Disassembly 99-4544

Chevrolet Lumina APV/ Oldsmobile Silhouette/ Pontiac TransSport 1990-1995

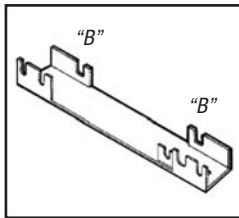
1. Remove (2) screws securing the lower steering column panel and remove.
2. Remove (2) screws exposed on the left tab of the radio trim bezel. (Figure A)
3. Open the glove box and remove (2) screws exposed on the right tabs of the radio trim bezel.
4. Cut and remove all mounting tabs on Bracket #6 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



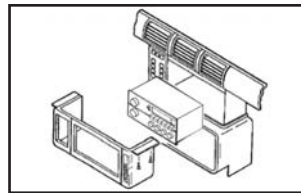
(Figure B)

Chevrolet Lumina APV/ Oldsmobile Silhouette/Pontiac TransSport 1996

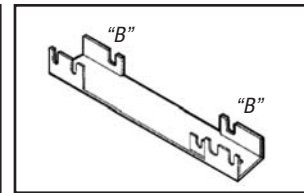
1. Remove (1) Phillips screw from each side of the center console.
2. Open the glove box and remove (2) Phillips screws exposed. (Figure A)
3. Remove (2) 7mm hex-head screws and (1) pop-clip from the lower steering column panel, and (2) Phillips screws exposed near the climate controls.
4. Remove (1) 7mm hex-head screw under the glove box.
5. Pull out on the center console and remove.
6. Cut and remove all mounting tabs on Bracket #6 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

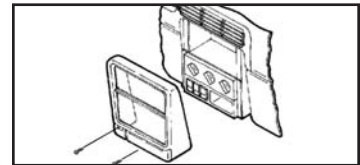


(Figure B)

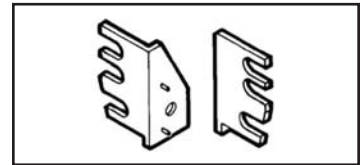
Chevrolet Malibu 1997-2000

1. Unclip the radio trim bezel and remove.
2. Remove (2) 9/32" hex-head screws securing the factory head unit and disconnect the wiring. (Figure A)
3. Locate Bracket Set #10. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)



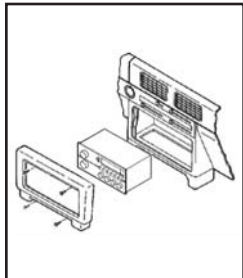
Dash Disassembly 99-4544

Chevrolet Nova 1985-1988

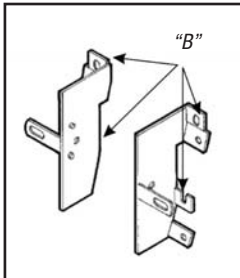
1. Remove the ashtray and (2) screws from the ashtray bracket. (Figure A)
2. Remove (2) screws above the radio opening and remove the radio trim bezel. (Figure A)
3. Cut and remove all mounting tabs on Bracket #1 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



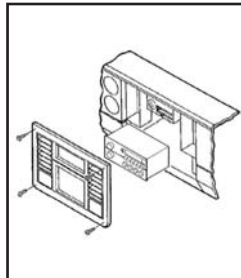
(Figure B)

Chevrolet S10 Pickup/S10 Blazer 1982-1985 GMC S15 Pickup/S15 Jimmy 1982-1985

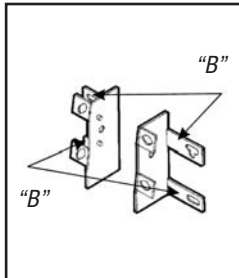
1. Remove (4) star-drive screws from the corners of the dash trim bezel. (Figure A)
2. Remove (1) star-drive screw from the lower-right corner of the instrument cluster panel and remove the dash trim bezel.
3. Cut and remove all mounting tabs on Bracket #5 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



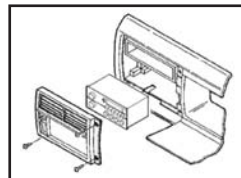
(Figure B)

Chevrolet S10 Pickup 1986- 1993/S10 Blazer 1986-1994, GMC S15 Pickup 1986-1993/ S15, Jimmy 1986-1994, Oldsmobile Bravada 1991-1994

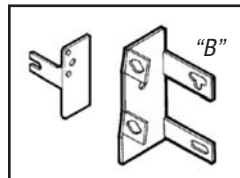
1. Remove the ashtray and (1) screw inside the ashtray cavity.
2. Open the glove box and remove (2) screws exposed on the edge of the dash trim bezel. (Figure A)
3. Locate Bracket #(L) S-10 and the right Bracket from Bracket Set #5.
4. Cut and remove all mounting tabs on the right Bracket EXCEPT top tab "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



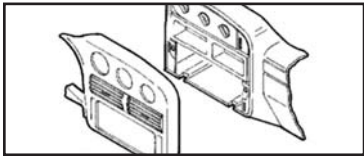
(Figure B)



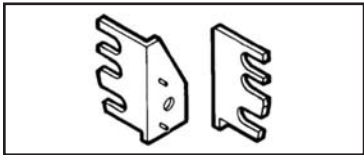
Dash Disassembly 99-4544

Chevrolet Lumina/ Monte Carlo 1995-2000

1. Unclip the dash trim bezel and remove (it may be necessary to loosen the knee bolster). (Figure A)
2. Remove (2) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
3. Locate Bracket Set #10. (Figure B)
Continue to kit assembly



(Figure A)



(Figure B)

Chevrolet Van (full size) 1988-1995 GMC Van (full size) 1988-1995

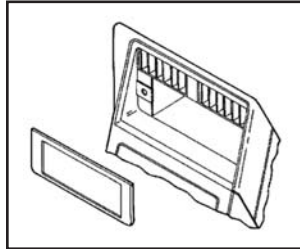
1. Carefully unsnap the radio trim bezel and remove. (Figure A)
2. Remove (2) screws securing the factory head unit and disconnect the wiring.
3. Disconnect the negative battery terminal to prevent an accidental short circuit.
4. Remove the ashtray and (1) Phillips screw exposed in the ashtray cavity.
5. Remove (1) Phillips screw

from the cigarette lighter compartment.

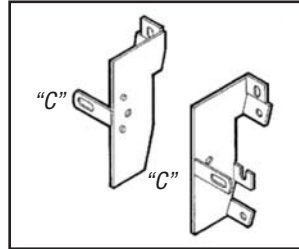
6. Remove (2) Phillips screws securing the factory head unit and disconnect the wiring.
7. Cut and remove all mounting tabs on Bracket #1 EXCEPT tabs "C". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



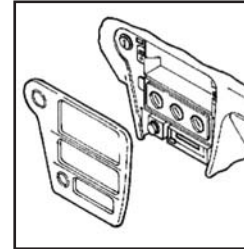
(Figure A)



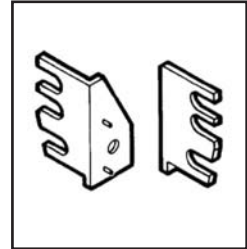
(Figure B)

Chevrolet Venture/ Oldsmobile Silhouette 1997-1999, Pontiac Montana 1999/Transport 1997-1998

1. Remove the ashtray and (1) Phillips screw exposed in the ashtray cavity.
2. Remove (1) Phillips screw from the cigarette lighter compartment.
3. Remove (2) Phillips screws securing the factory head unit and disconnect the wiring.
4. Locate Bracket Set #10. (Figure B)
Continue to kit assembly



(Figure A)



(Figure B)

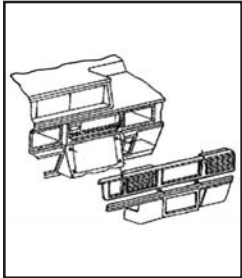


Dash Disassembly 99-4544

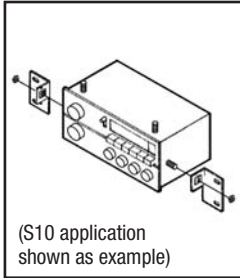
Oldsmobile 98 1984-1990 Delta 88 1986-1988

1. Place the gear shifter in low and remove the rubber trim boot from the steering column.
2. Remove (2) Phillips screws from the radio trim bezel.
3. Unhook the ashtray/light wiring terminal and remove the trim bezel. (Figure A)
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

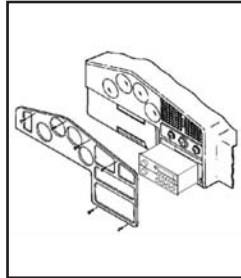


(Figure B)

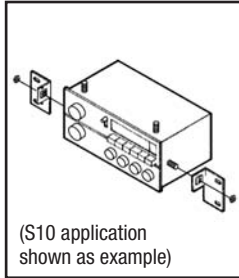
Oldsmobile Achieva 1992-1995

1. Remove (4) screws from the top edge of the dash trim bezel. (Figure A)
2. Remove (2) screws from the bottom edge of the bezel. (Figure A)
3. Unsnap the A/C ducts, disconnect the light switch and remove the bezel.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

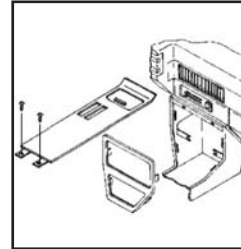


(Figure B)

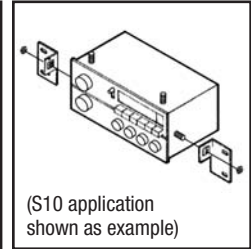
Oldsmobile Cutlass Calais 1984-1991

1. Remove the console/glove box assembly and (3) screws below the box.
2. Lift up the parking brake trim and remove (2) screws from the gear shifter trim. (Figure A)
3. Remove the ashtray from the gear shifter area and (2) 7mm screws exposed.
4. Using a screwdriver, depress the retainer tabs on the dash ashtray, pull the ashtray out and remove (2) 7mm hex-head screws from the ashtray bracket.
5. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
6. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(Figure B)

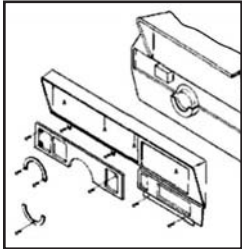


Dash Disassembly 99-4544

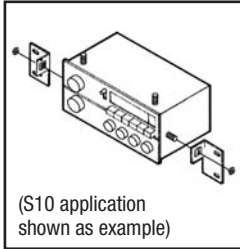
Oldsmobile Cutlass Ciera 1982-1996

1. Remove the ashtray and (2) screws from the ashtray location. (Figure A)
2. Remove (1) screw below and (2) screws above the steering column. (Figure A)
3. Pry the A/C vents out and remove the screws exposed in the vent cavities.
4. Remove (6) screws from the edge of the dash trim bezel and remove the bezel. (Figure A)
5. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
6. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

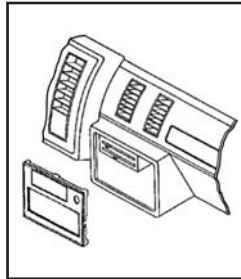


(Figure B)

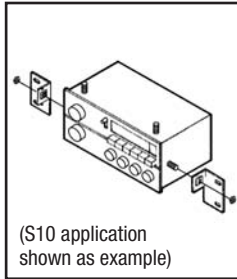
Oldsmobile Cutlass Supreme 1984-1988

1. Remove the cigarette lighter and radio knobs and unsnap the radio trim bezel. (Figure A)
2. Remove (1) screw from the right side of the ashtray housing.
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



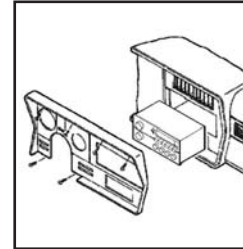
(Figure B)

Oldsmobile Omega 1983-1984

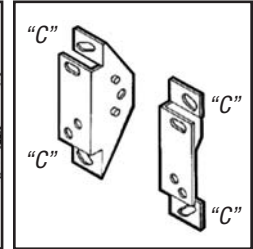
1. Remove (4) hex-head washer screws from the steering column trim panel, pull down on the rear edge of the panel and remove.
2. Remove (4) Phillips screws from the top edge of the dash trim bezel. (Figure A)
3. Remove (2) hex-head washer screws from the bottom of the dash trim bezel and remove the bezel. (Figure A)
4. Cut and remove all mounting tabs on Bracket #2 EXCEPT tabs "C".

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)



(Figure B)

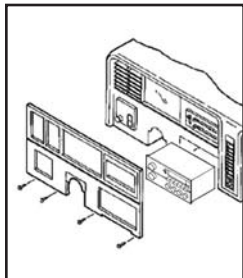


Dash Disassembly 99-4544

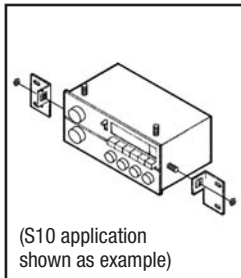
Oldsmobile Toronado 1982-1985

1. Depress the clip located behind the headlight knob and remove the knob.
2. Remove (3) screws securing the steering column trim and remove.
3. Remove (4) screws from the bottom edge of the dash trim bezel and remove. (Figure A)
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



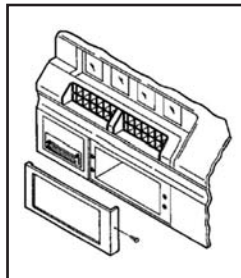
(Figure B)

Pontiac 6000 1982-1991

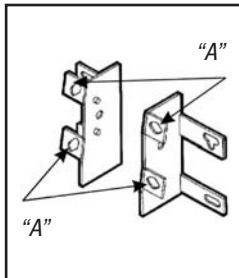
1. Open the glove box and remove (1) screw from the side of the radio trim bezel. (Figure A)
2. Gently remove the bezel from the dash and the dummy plate from the bezel.
3. Cut and remove all mounting tabs on Bracket #5 EXCEPT tabs "A". (Figure A)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

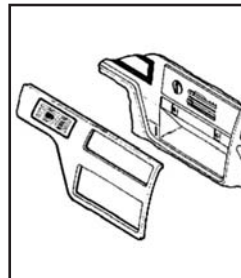


(Figure B)

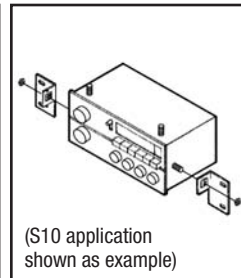
Pontiac Bonneville 1987-1993

1. Gently unsnap and remove the dash trim bezel. (Figure A)
2. Remove the screws securing the factory head unit and disconnect the wiring.
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)



(Figure B)

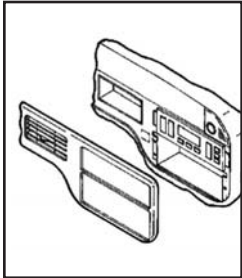


Dash Disassembly 99-4544

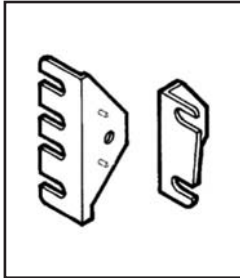
Pontiac Bonneville 1994-1999

1. Unclip the right side of the dash trim bezel. (Figure A)
2. Unclip the left side of the bezel and remove. (Figure A)
3. Remove (3) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
4. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure A)

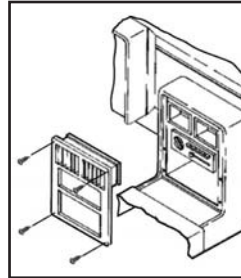


(Figure B)

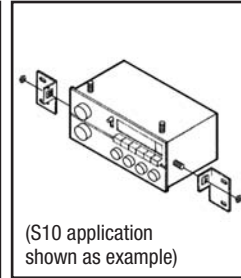
Pontiac Fiero 1984-1988

1. Remove (4) star-drive screws from the dash trim bezel. (Figure A)
2. Gently pull out on the trim bezel and remove.
3. Remove (4) hex-head screws from the factory head unit and disconnect the wiring.
4. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
5. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

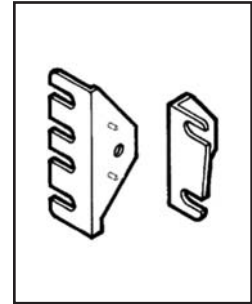


(Figure B)

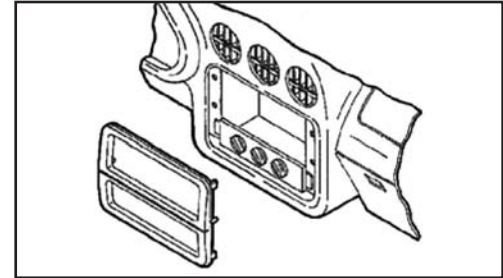
Pontiac Firebird 1993-2002

1. Unclip the radio trim bezel. (Figure A)
2. Remove (4) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
3. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure B)



(Figure A)

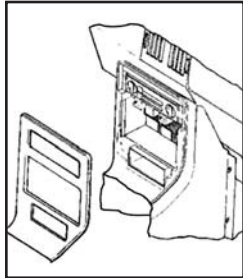


Dash Disassembly 99-4544

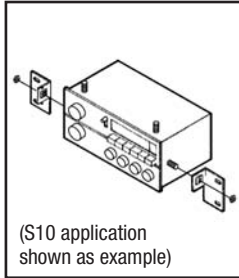
Pontiac Grand Am 1985-1991

1. Carefully unsnap the front edge of the gear shifter console panel.
2. Unsnap and remove the dash trim bezel. (Figure A)
3. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
4. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

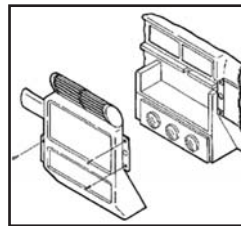


(Figure B)

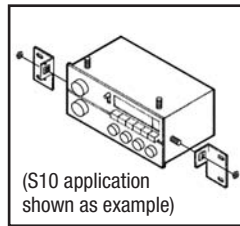
Pontiac Grand Am 1992-1995

1. Remove (6) 7mm hex-head screws from the driver's side knee bolster panel and lower the panel.
2. Remove (4) Phillips screws from the glove box/cupholder assembly.
3. Remove (1) 7mm hex-head screw from the left corner of the dash trim bezel. (Figure A)
4. Loosen (2) 10mm nuts from the top of the factory head unit, slide the unit out and disconnect the wiring. (Figure A)
5. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
6. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

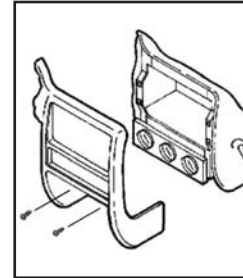


(Figure B)

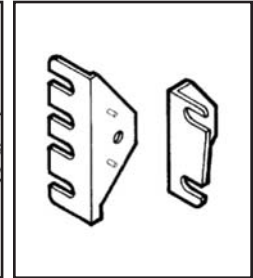
Pontiac Grand Am 1996-1998

1. Remove (2) Phillips screws from the pocket.
2. Remove (2) Phillips screws above the instrument cluster. (Figure A)
3. Unclip the dash trim bezel and remove.
4. Remove (3) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
5. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)

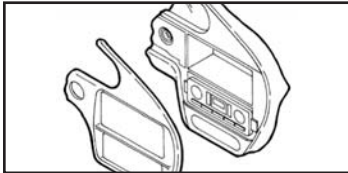


Dash Disassembly 99-4544

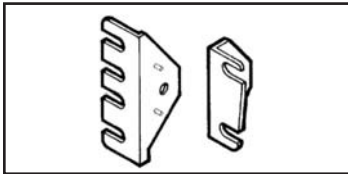
Pontiac Grand Am 1999-2000

1. Unclip the radio trim bezel. (Figure A)
2. Remove (3) 9/32" screws securing the factory head unit and disconnect the wiring.
3. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure A)



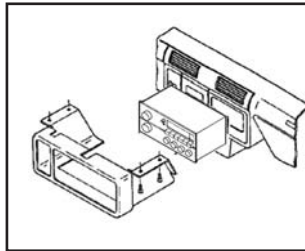
(Figure B)

Pontiac Grand Prix 1990-1993

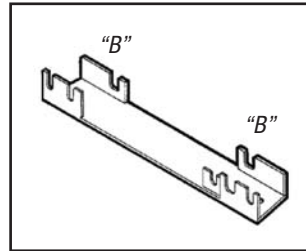
1. Remove (1) 9/32" hex-head screw from the computer diagnostic plug and twist to access (1) 9/32" screw on the trim panel.
2. Remove (3) 9/32" screws from the bottom edge of the panel and remove.
3. Open the glove box and remove (4) 9/32" screws from the dash trim bezel. (Figure A)
4. Cut and remove all mounting tabs on Bracket #6 EXCEPT tabs "B". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

Continue to kit assembly



(Figure A)

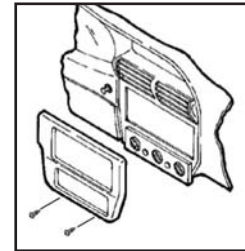


(Figure B)

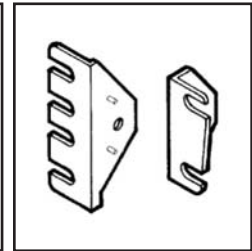
Pontiac Grand Prix 1994-1996

1. Using a small set of pliers, grasp the retaining clip on the back of the gear shifter handle and remove the clip.
2. Remove the gear shifter handle. Unclip the center console and remove.
3. Remove (2) 7mm hex-head screws exposed under the climate controls. (Figure A)
4. Unclip the radio trim bezel and remove. (Figure A)
5. Remove (2) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
6. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)

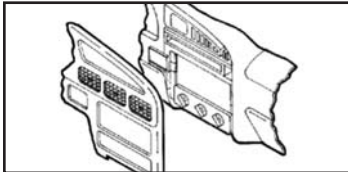


Dash Disassembly 99-4544

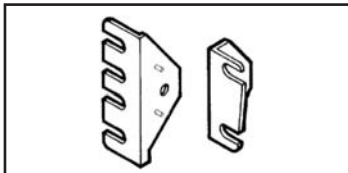
Pontiac Grand Prix 1997-2003

1. Unclip the entire dash trim bezel. (Figure A)
2. Remove the screws securing the factory head unit and disconnect the wiring.
3. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure A)

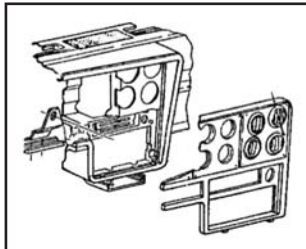


(Figure B)

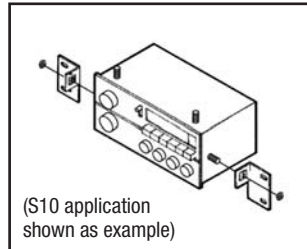
Pontiac Grand Prix 1985-1987 Bonneville 1982-1986

1. Remove (3) screws from the top edge of the dash trim bezel.
2. Remove (4) screws from the metal steering column trim and remove the trim.
3. Remove (4) screws exposed at the bottom edge of the dash trim bezel.
4. Remove the cigarette lighter and retainer ring and remove the dash trim bezel. (Figure A)
5. Remove the hardware securing the factory mounting brackets to the factory head unit. (Figure B)
6. Remove and retain the brackets.

Continue to kit assembly



(Figure A)

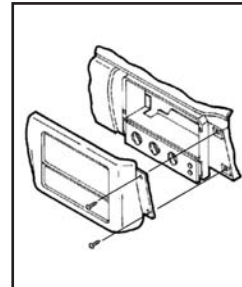


(Figure B)

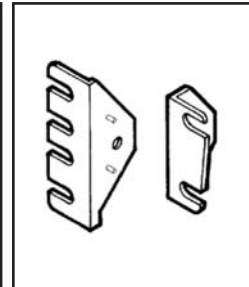
Pontiac Sunfire 1995-1999

1. Open the glove box and remove (2) Phillips screws exposed on the right edge of the radio trim bezel. (Figure A)
2. Unclip the bezel and remove.
3. Remove (2) 7mm hex-head screws securing the factory head unit and disconnect the wiring.
4. Locate Bracket Set #9. (Figure B)

Continue to kit assembly



(Figure A)



(Figure B)

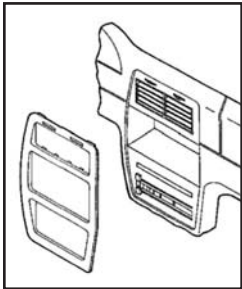


Saturn (all models) 1991-1994

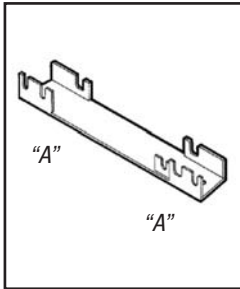
1. Gently unclip the dash trim bezel. (Figure A)
2. Remove (2) screws from the factory head unit and disconnect the wiring. (Figure B)
3. Cut and remove all mounting tabs on Bracket #6 EXCEPT tabs "A". (Figure B)

Note: Identify mounting tabs by the stamped letter on the back of each tab.

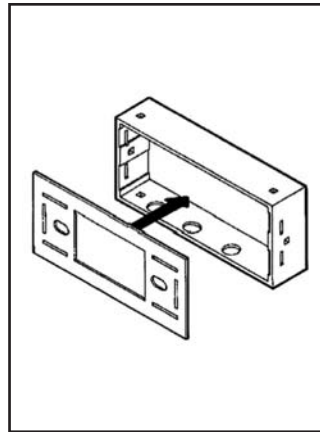
Continue to kit assembly



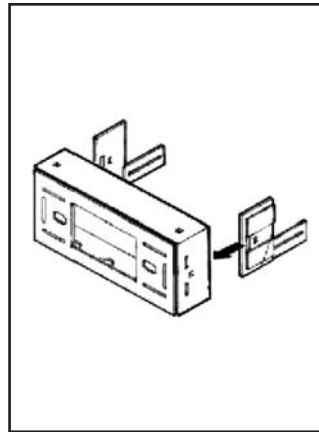
(Figure A)



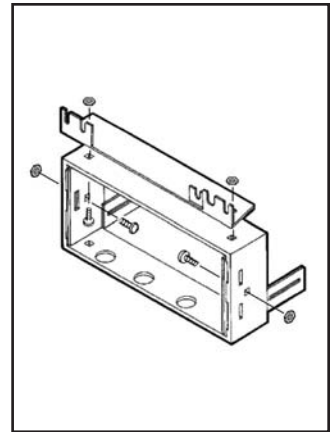
(Figure B)



(Figure A)



(Figure B)



(Figure C)

All Vehicles

1. Choose a faceplate (according to the desired installation depth) and snap it onto the front of the radio housing. (Figure A)
the equalizer faceplate must be used.
2. Slide the equalizer brackets into the slots along the inner walls of the radio housing. (Figure B)
3. **Top and/or bottom mounting brackets:** Secure the mounting bracket(s) to the housing with carriage bolts and keps nuts or studs and nuts. (Figure C)

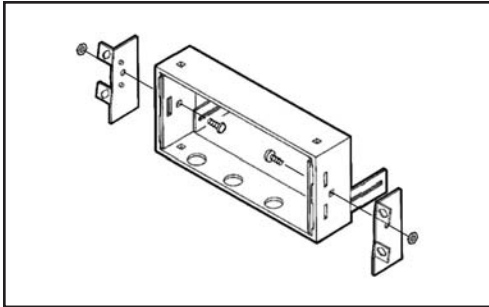


Kit Assembly 99-4544

All Vehicles

Side mounting brackets:

Secure the mounting brackets to the radio housing (through the center holes) with (2) carriage bolts (through the center holes) with (2) carriage bolts and (2) keps nuts or studs and nuts. (Figure D)



(Figure D)

4. For 2-Shaft head units:

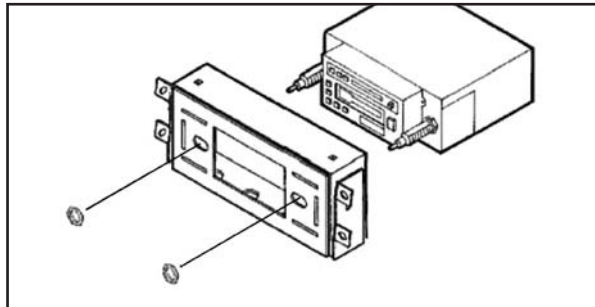
(1) Slide the aftermarket head unit into the kit and secure with shaft nuts. (Figure E)

For DIN head units:

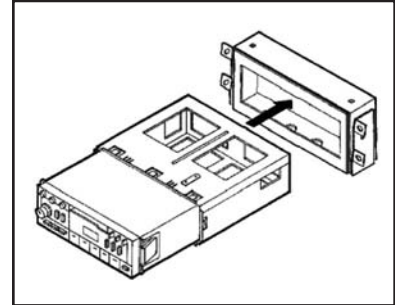
(1) Cut and remove the shaft supports. (2) Slide

the DIN cage into the radio housing and secure by bending the metal locking tabs down. (3) Slide the aftermarket head unit into the cage until secure. (Figure F)

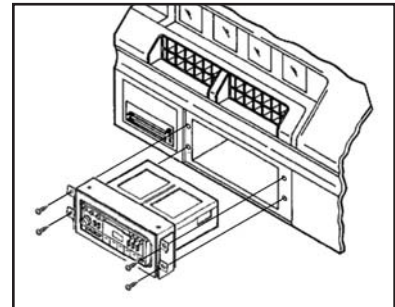
5. Locate the factory wiring harness in the dash. Metra commends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
6. Reassemble dash in reverse order of disassembly using screws previously removed. (Figure G)



(Figure E)



(Figure F)



(Figure G)



INSTALLATION INSTRUCTIONS FOR PART 99-4544



REV. 9/20/2013 INST-4544



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INSTRUCCIONES DE INSTALACIÓN PARA LA PIEZA

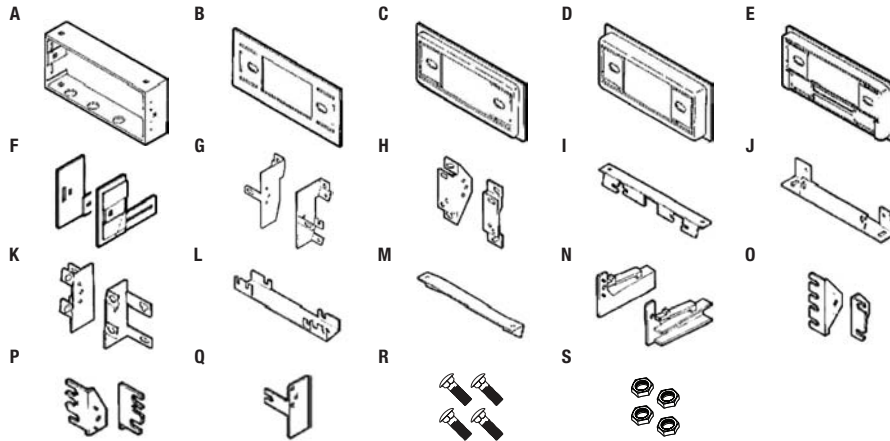
APLICACIONES

Lista de aplicaciones dentro

GM 1982-2004 99-4544, IBR-444GM

KIT COMPONENTS

• A) Carcasa del radio • B) Placa frontal plana • C) Placa frontal de 1/2" • D) Placa frontal de 1"
 • E) Placa frontal del ecualizador • F) Soportes del ecualizador • G) Juego de soportes #1 • H) Juego de soportes #2
 • I) Juego de soportes #3 • J) Juego de soportes #4 • K) Juego de soportes #5 • L) Juego de soportes #6
 • M) Juego de soportes #7 • N) Juego de soportes #8 • O) Juego de soportes #9 • P) Juego de soportes #10
 • Q) Soporte #(L) S-10 • R) (4) pernos cabeza de hongo/montantes • S) (4) tuercas



CARACTERÍSTICAS DEL KIT

- Provisiones de unidad central DIN
- Provisión de unidad central de 2 ejes
- **También para vehículos equipados con J-2000 estilo panel**

HERRAMIENTAS REQUERIDAS

- Herramienta de remoción de panel/destornillador de paleta • Destornillador de cabeza Torx
- Llave de tubo

PRECAUCIÓN: Metra recomienda desconectar el terminal negativo de la batería antes de comenzar cualquier instalación. Todos los accesorios, interruptores y, especialmente, las luces indicadoras de airbag deben estar enchufados antes de volver a conectar la batería a comenzar el ciclo de ignición.

NOTA: Remítase a las instrucciones incluidas con el radio de postventa.

REV.9/20/2013 INST-4544



99-4544

Aplicaciones

Buick

Century	1982-1996*
Electra	1984-1990*
Estate Wagon	1984-1994*
LeSabre	1984-1994*
Park Avenue	1986-1994*
Reatta	1990-1991*
Regal	1984-1987*
Riviera	1983-1985*
Riviera	1990-1995*
Roadmaster	1991-1994
Skyhawk	1982-1989*
Skylark	1983-1985*
Skylark	1987-1989*
Skylark	1990-1995*

Cadillac

Cimarron	1982-1988
DeVille	1985-1995*
Eldorado	1984-1991*
Escalade	1999-2002
Fleetwood	1985-1993*
Seville	1984-1991*

Chevrolet

Astro	1985-1989
Astro	1990-1995
Astro	1996-2004

Chevrolet (seguido)

Beretta	1991-1996
Blazer (tamaño completo)	1989-1991*
Blazer	1998-2001
Camaro	1982-1984
Camaro	1985-1992
Camaro	1997-2002
Caprice	1991-1993
Caprice	1994-1996
Cavalier	1982-1990
Cavalier	1991-1994
Cavalier	1995-1999
Celebrity	1982-1983*
Celebrity	1984-1987*
Citation II	1985*
Corsica	1991-1996
Corvette	1984-1989*
Corvette	1997-2004
El Camino	1985-1988
Express	1996-2000
Impala SS	1994-1996
Lumina	1990-1994
Lumina	1995-2000
Lumina APV	1990-1995
Lumina APV	1996
Malibu	1997-2000

Chevrolet (seguido)

Monte Carlo	1985-1988
Monte Carlo	1995-1999
Nova	1985-1988
Pickup	1995-2002
S10 Blazer	1982-1985
S10 Blazer	1986-1994
S10 Pickup	1982-1985
S10 Pickup	1986-1993
S10 Pickup	1998-2001
Silverado	1999-2002
Suburban	1989-1991*
Suburban	1995-2002
Tahoe	1995-2002
Van (tamaño completo)	1988-1995
Venture	1997-1999

GMC

Jimmy (tamaño completo)	1989-1991*
Jimmy	1998-2001
S15 Jimmy	1982-1985
S15 Jimmy	1986-1994
S15 Pickup	1982-1985
S15 Pickup	1986-1993
Safari	1985-1989

GMC (seguido)

Safari	1990-1995
Safari	1996-2004
Savana	1996-2000
Sierra	1995-2002
Sonoma	1998-2001
Suburban	1989-1991*
Suburban	1995-1999
Van (tamaño completo)	1988-1995
Yukon	1995-2002

Oldsmobile

Achieva	1992-1995*
Bravada	1991-1994
Cutlass Calais	1984-1991*
Cutlass Ciera	1982-1996*
Cutlass Supreme	1984-1988*
Delta 88	1986-1988*
Firenza	1982-1989*
Ninety-Eight	1984-1990*
Omega	1983-1984
Silhouette	1990-1995
Silhouette	1996
Silhouette	1997-1999
Toronado	1982-1985*

Pontiac

6000	1982-1991
Bonneville	1982-1986*
Bonneville	1987-1993*
Bonneville	1994-1999
Fiero	1984-1988*
Firebird	1982-1984
Firebird	1985-1992
Firebird	1993-2002
Grand Am	1985-1991*
Grand Am	1992-1995*
Grand Am	1996-1998
Grand Am	1999-2000
Grand Prix	1985-1987*
Grand Prix	1990-1993
Grand Prix	1994-1996
Grand Prix	1997-2003
Montana	1999
Sunbird J-2000	1982-1988
Sunfire	1995-1999
TransSport	1990-1995
TransSport	1996
TransSport	1997-1998

Saturn

(all models)	1991-1994
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* Nota: Los soportes de montaje de fábrica deben retenerse y usarse con este vehículo.



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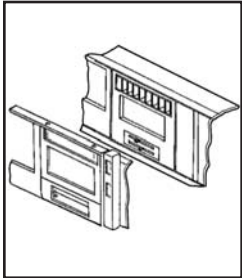


Desmontaje del tablero 99-4544

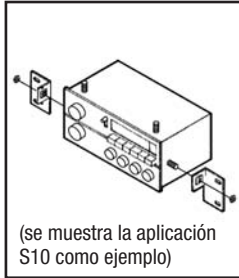
Buick Century 1982-1996

1. Quite los (4) tornillos del borde interior superior del bisel de la moldura del tablero. (Figura A)
2. Quite los (5) tornillos de ambos lados de la columna de dirección.
3. Quite los (3) tornillos Phillips que sujetan la carcasa del interruptor y saque la carcasa.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

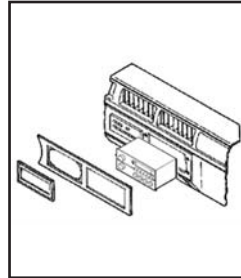


(Figura B)

Buick Electra 1984-1990 Buick Estate Wagon/ LeSabre/Park Avenue 1984-1994

1. Suelte a presión el bisel de la moldura del control de clima y quite los (4) tornillos de estrella expuestos. (Figura A)
2. Jale el collar de la dirección hacia atrás y con cuidado suelte a presión el bisel de la moldura del tablero.
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

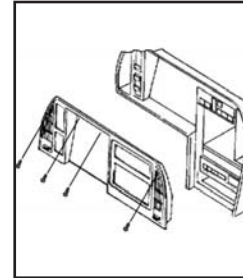


(Figura B)

Buick Reatta 1990-1991

1. Quite los (2) tornillos de cabeza Torx de arriba del panel de instrumentos. (Figura A)
2. Quite (1) tornillo de cabeza Torx de cada rejilla de aire acondicionado. (Figura A)
3. Desenganche el bisel de la moldura del tablero y quite.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



(Figura B)

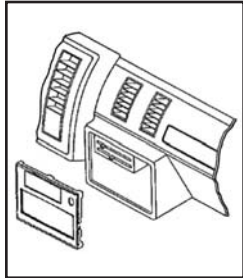


Desmontaje del tablero 99-4544

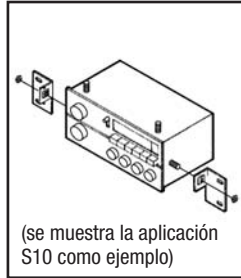
Buick Regal 1984-1987

1. Quite las perillas del radio y el encendedor de cigarrillos.
2. Desenganche con cuidado el bisel de la moldura del radio y quítelo. (Figura A)
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

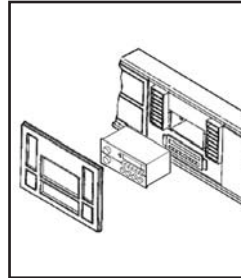


(Figura B)

Buick Riviera 1983-1985

1. Con cuidado jale y quite el bisel de la moldura del tablero. (Figura A)
2. Quite los (4) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

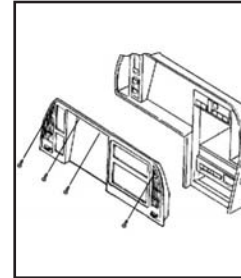


(Figura B)

Buick Riviera 1990-1995

1. Quite los (2) tornillos de cabeza Torx de arriba del panel de instrumentos. (Figura A)
2. Quite (1) tornillo de cabeza Torx de cada rejilla de aire acondicionado. (Figura A)
3. Suelte a presión el panel.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



(Figura B)



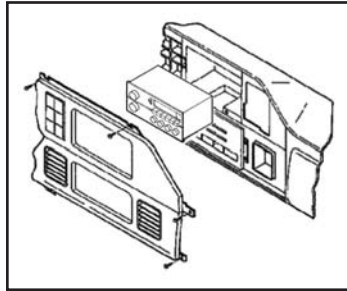
Desmontaje del tablero 99-4544

Buick Roadmaster 1991-1994 Chevrolet Caprice 1991-1993

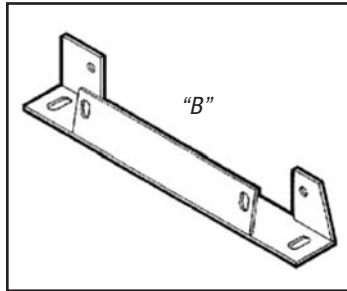
1. Quite los (2) tornillos del panel de servicio del lado del conductor y desenganche el panel.
2. Haga palanca para quitar la pieza de moldura localizada arriba de la guantera y quite (1) tornillo.
3. Quite los (3) tornillos del borde superior del bisel de la moldura del tablero. (Figura A)
4. Quite (1) tornillo de la esquina inferior izquierda de la guantera y (1) tornillo de la palanca que libera el freno de mano.
5. Quite el bisel de la moldura del tablero.
6. Corte y quite todas las pestañas de montaje del soporte #4, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

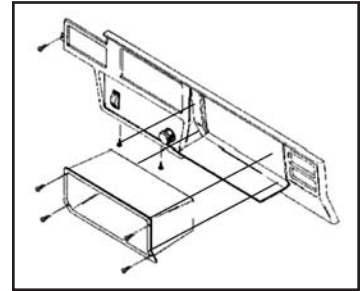


(Figura B)

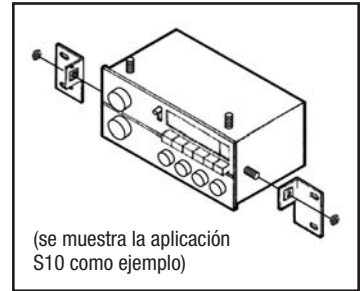
Buick Skyhawk/Oldsmobile Firenza 1982-1989

1. Quite la guantera quitando el gancho de alambre de la correa de la puerta y los (4) tornillos. (Figura A)
2. Quite los (2) tornillos de abajo de la carcasa del encendedor y los (3) tornillos de abajo de la columna de dirección. (Figura A)
3. Quite (1) tornillo de la parte superior izquierda de la unidad central de fábrica y desenganche el bisel de la moldura del tablero. (Figura A)
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



(se muestra la aplicación S10 como ejemplo)

(Figura B)

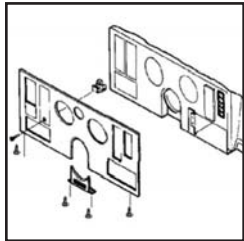


Desmontaje del tablero 99-4544

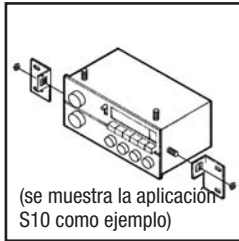
Buick Skylark 1983-1985

1. Quite los (4) tornillos del borde superior del panel de instrumentos. (Figura A)
2. Quite (1) tornillo de la esquina inferior izquierda del panel. (Figura A)
3. Quite los (2) tornillos de la moldura de la columna de dirección y quite la moldura.
4. Jale hacia arriba y saque el bisel de la moldura del tablero y retire.
5. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
6. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

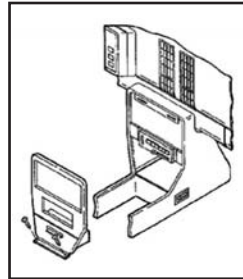


(Figura B)

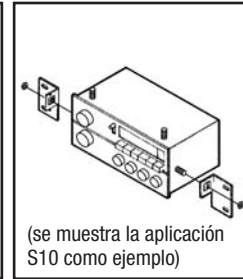
Buick Skylark 1987-1989

1. Suelte a presión el bisel de la palanca de velocidades de la base de la consola.
2. Quite los (2) tornillos que sujetan la parte inferior del bisel de la moldura del tablero y quite el bisel. (Figura A)
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

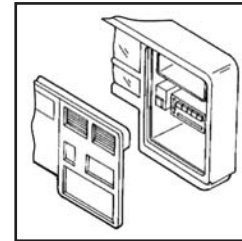


(Figura B)

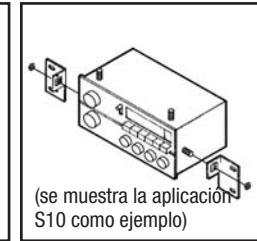
Buick Skylark 1990-1995

1. Jale el cenicero y quite los (2) tornillos expuestos en la cavidad del cenicero.
2. Quite los (2) tornillos que sujetan el frente del cenicero y la sección inferior del bisel de la moldura del tablero. (Figura A)
3. Usando una herramienta de remoción de panel, haga palanca suavemente para sacar el bisel de la moldura y retire.
4. Quite las (2) tuercas de la parte inferior de la unidad central de fábrica y desconecte el cableado.
5. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
6. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



(Figura B)

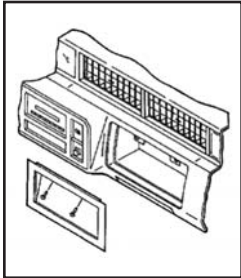


Desmontaje del tablero 99-4544

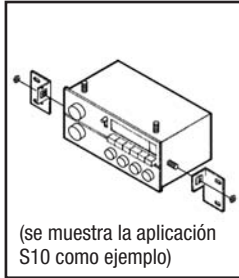
Cadillac Deville 1985-1995 Fleetwood 1985-1993

1. Quite los (2) tornillos de la parte superior del bisel de la moldura del radio.
2. Jale hacia fuera el borde inferior del bisel y levántelo para quitarlo. (Figura A)
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

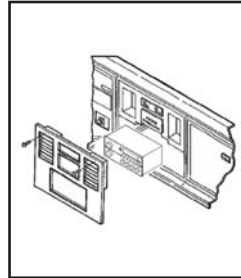


(Figura B)

Cadillac Eldorado/Seville 1984-1991

1. Quite los (2) tornillos Phillips de arriba de las rejillas del aire acondicionado. (Figura A)
2. Jale hacia afuera el borde superior del bisel de la moldura del tablero, desengánchelo del borde inferior y retirelo.
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

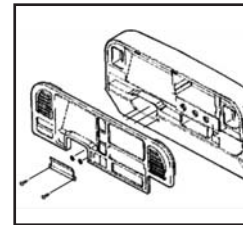


(Figura B)

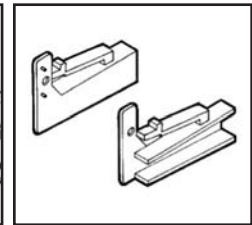
Cadillac Escalade/Chevrolet Silverado 1999-2002, Chevrolet Pickup/Suburban/ Tahoe 1995-2002, GMC Sierra/Suburban/Yukon 1995-2002

1. Quite el panel de relleno de la columna de dirección y el cenicero. (Figura A)
2. Desenganche el bisel de la moldura del tablero y quite.
3. Con un pequeño destornillador de paleta, presione hacia abajo en los ganchos exteriores de la unidad central de fábrica (o en la cavidad).
4. Desconecte el cableado y retire la unidad. Localice el juego de soportes #8. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)



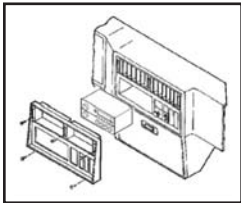
Desmontaje del tablero 99-4544

Chevrolet Astro/GMC Safari 1985-1989

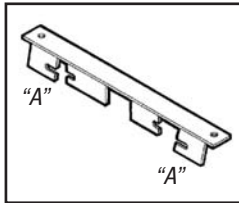
1. Quite los (3) tornillos Phillips de la porción superior del bisel de la moldura del tablero. (Figura A)
2. Abra la guantera y quite los (2) pernos de 10mm del borde inferior del bisel de la moldura. (Figura A)
3. Jale la moldura de la consola hacia adelante y quite los (2) pernos de 7mm expuestos.
4. Desenganche y quite con cuidado el bisel de la moldura. Quite los (2) tornillos de 7mm de la unidad central de fábrica y desconecte el cableado.
5. Corte y quite todas las pestañas de montaje del soporte #3, EXCEPTO las pestañas "A". (Figura A)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



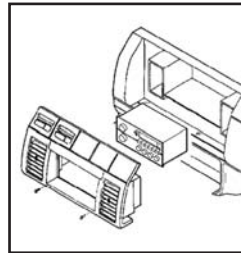
(Figura B)

Chevrolet Astro/GMC Safari 1990-1995

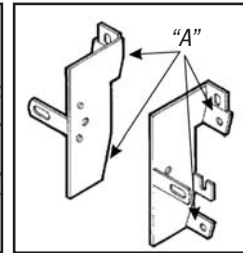
1. Quite los (2) tornillos de la parte inferior del bisel de la moldura del tablero. (Figura A)
2. Desenganche y quite con cuidado el bisel.
3. Quite los (4) tornillos de la unidad central de fábrica y desconecte el cableado.
4. Corte y quite todas las pestañas de montaje del soporte #1, EXCEPTO las pestañas "A". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

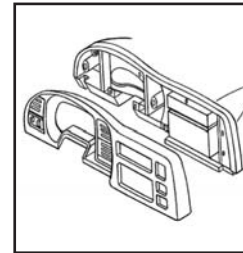


(Figura B)

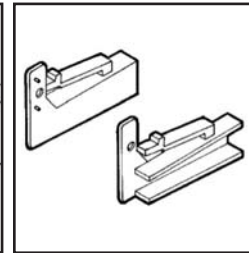
Chevrolet Astro/GMC Safari 1996-2004

1. Coloque el selector de velocidades en su posición más baja.
2. Desenganche el perímetro del bisel de la moldura del tablero. (Figura A)
3. Desconecte el arnés del control del aire acondicionado trasero y el interruptor de los faros de la parte posterior del bisel de la moldura del tablero y quite el bisel.
4. Con un destornillador de paleta, presione hacia abajo en los ganchos exteriores de la unidad central de fábrica y quitela.
5. Localice el juego de soportes #8. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

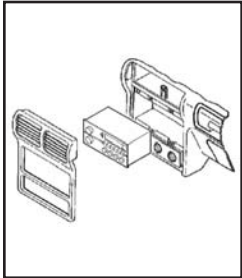


Desmontaje del tablero 99-4544

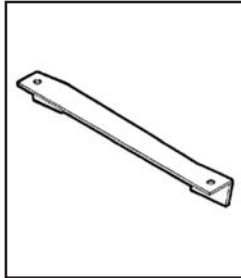
Chevrolet Beretta/Corsica 1991-1996

1. Usando una herramienta de remoción de panel, haga palanca hacia afuera para sacar el bisel de la moldura del tablero y retire. (Figura A)
2. Quite los (2) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Localice el soporte #7. (Figura B)

Continuará al ensamble del kit



(Figura A)

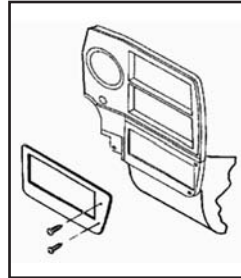


(Figura B)

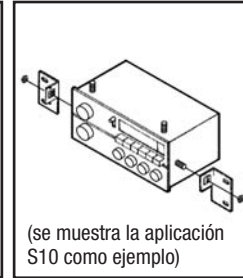
Chevrolet Blazer (tamaño completo) Suburban/GMC Jimmy (tamaño completo) Suburban 1989-1991

1. Quite los (2) tornillos del bisel de la moldura del radio y quite el bisel. (Figura A)
2. Quite los (2) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

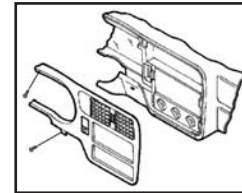


(Figura B)

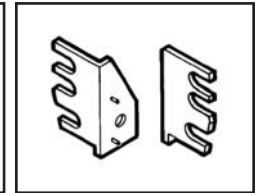
Chevrolet Blazer/S-10 Pickup 1998-2001, GMC Jimmy/Sonoma 1998-2001

1. Quite los (2) tornillos de cabeza hexagonal de 9/32" del protector de rodillas. (Figura A)
2. Jale hacia abajo el protector y quite los tornillos de 9/32" expuestos en la base del bisel de la moldura del tablero.
3. Quite (1) tornillo Phillips de arriba del conjunto de instrumentos.
4. Desenganche el bisel de la moldura del tablero y quite.
5. Quite los (2) tornillos de cabeza hexagonal de 9/32" que sujetan la unidad central de fábrica y desconecte el cableado.
6. Localice el juego de soportes #10. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)



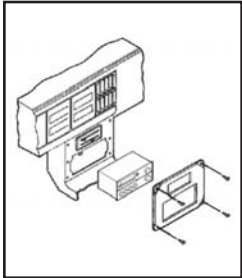
Desmontaje del tablero 99-4544

Chevrolet Camaro/Pontiac Firebird 1982-1984

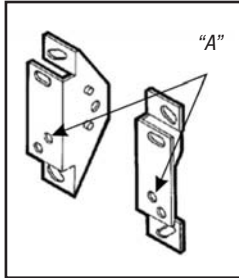
1. Quite los (4) tornillos de estrella del bisel de la moldura del tablero y quite el bisel. (Figura A)
2. Quite los (4) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Corte y quite todas las pestañas de montaje del soporte #2, EXCEPTO las pestañas con agujeros "A". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



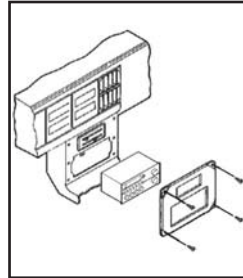
(Figura B)

Chevrolet Camaro/Pontiac Firebird 1985-1992

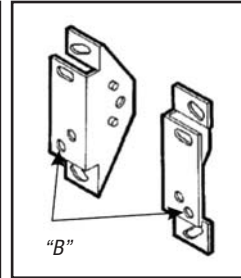
1. Quite los (4) tornillos de estrella del bisel de la moldura del tablero y quite el bisel. (Figura A)
2. Quite los (4) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Corte y quite todas las pestañas de montaje del soporte #2, EXCEPTO las pestañas con agujeros "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



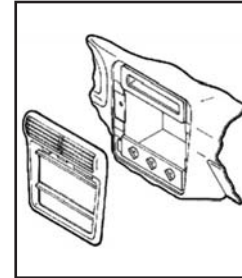
(Figura B)

Chevrolet Camaro 1997-2002

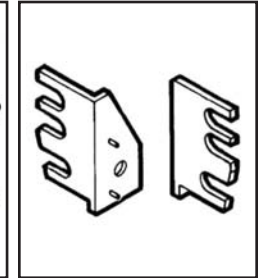
1. Desenganche el bisel de la moldura del radio y quite. (Figura A)
2. Quite los (2) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
3. Localice el juego de soportes #10. (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



(Figura B)

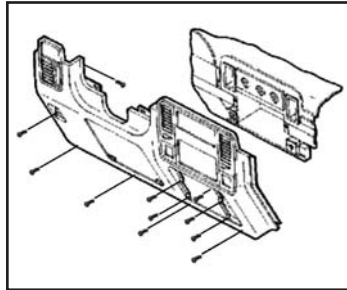


Desmontaje del tablero 99-4544

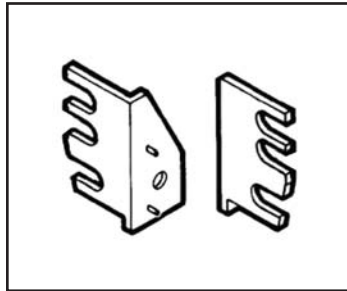
Chevrolet Caprice/Impala SS 1994-1996

1. Quite los (5) tornillos de cabeza hexagonal de la cavidad del cenicero. (Figura A)
2. Quite los (4) tornillos de cabeza hexagonal de la base del bisel de la moldura del tablero. (Figura A)
3. Suelte a presión la tapa de la caja de fusibles y quite (1) tornillo de cabeza hexagonal expuesto.
4. Quite los (2) tornillos de cabeza hexagonal de arriba del conjunto de instrumentos. (Figura A)
5. Coloque el selector de velocidades en "D1". Jale hacia afuera el bisel de la moldura del conjunto y quítelo.
6. Quite (1) tornillo de cabeza hexagonal expuesto del borde izquierdo del bisel de la moldura del tablero.
7. Desenganche el bisel de la moldura del tablero (incluyendo el bisel de la moldura del tablero) y quítelo.
8. Localice el juego de soportes #10. (Figura B)

Continuará al ensamble del kit



(Figura A)



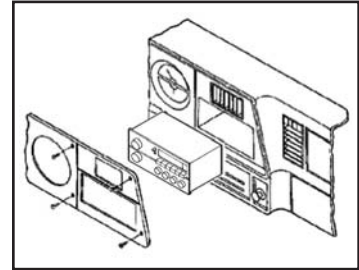
(Figura B)

Chevrolet Cavalier 1982-1990 Cadillac Cimarron 1982-1988 Pontiac Sunbird J-2000 1982-1988

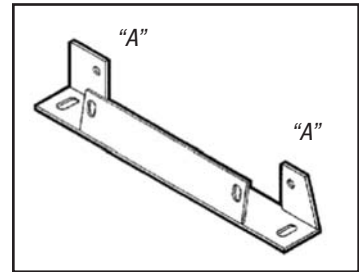
1. Quite los (6) tornillos de estrella del bisel de la moldura del tablero y quite el bisel. (Figura A)
2. Quite los (2) tornillos de la unidad central de fábrica y desconecte el cableado.
3. Corte y quite todas las pestañas de montaje del soporte #4, EXCEPTO las pestañas "A". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



(Figura B)



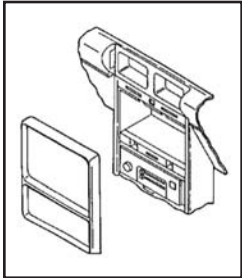
Desmontaje del tablero 99-4544

Chevrolet Cavalier 1991-1994

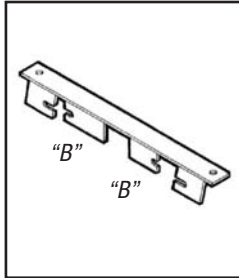
1. Usando una herramienta de remoción de panel, haga palanca cuidadosamente para sacar el bisel de la moldura del tablero y retire. (Figura A)
2. Quite los (2) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Corte y quite todas las pestañas de montaje del soporte #3, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



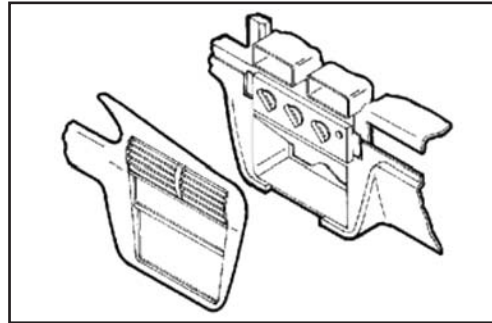
(Figura A)



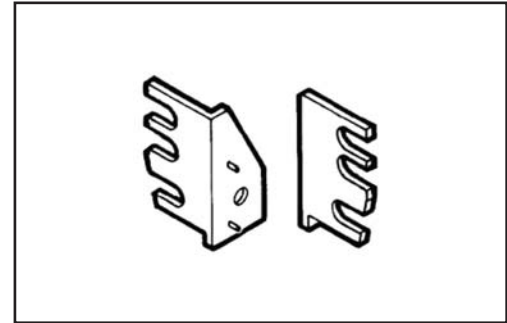
(Figura B)

Chevrolet Cavalier 1995-1999

1. Abra la puerta del conductor y quite el panel de fusibles en el extremo del tablero, luego abra la puerta del pasajero y quite el panel del extremo del tablero.
2. Quite (1) tornillo Phillips expuesto de cada lado.
3. Quite los (3) tornillos de 7mm de cabeza hexagonal de la parte superior del revestimiento de la guantera.
4. Quite los (2) tornillos de 7mm de cabeza hexagonal de la esquina superior izquierda de la cavidad de la guantera.
5. Quite (1) tornillo Phillips del conducto del desempañador.
6. Quite el ducto y (1) tornillo Phillips expuesto.
7. Quite la almohadilla del tablero y (3) tornillos Phillips expuestos en la parte superior del bisel de la moldura del radio. (Figura A)
8. Localice el juego de soportes #10. (Figura B)
Continuará al ensamble del kit



(Figura A)

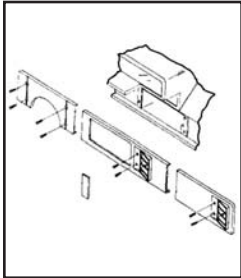


(Figura B)

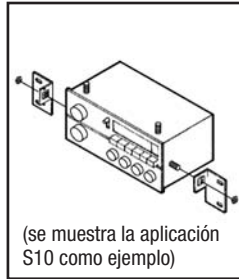
Chevrolet Celebrity 1982-1983

1. Quite la placa plástica de enseguida de cada rejilla de aire acondicionado y quite los (2) tornillos expuestos. (Figura A)
2. Quite los (4) tornillos que rodean la columna de dirección. (Figura A)
3. Presione el resorte de la perilla de control de la luz, quite la perilla y levante y saque el bisel.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

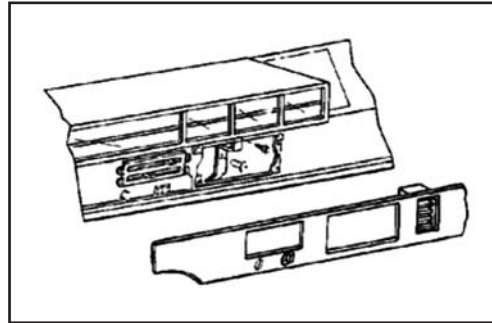


(Figura B)

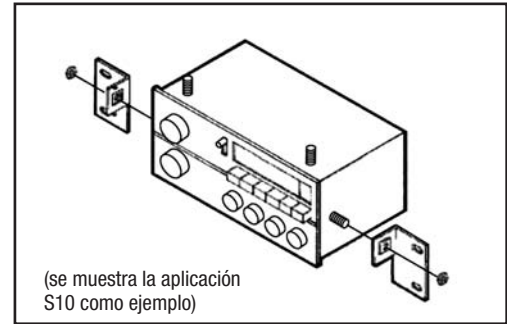
Chevrolet Celebrity 1984-1989

1. Quite el compartimiento de la guantera presionando el gancho de la parte inferior del revestimiento de la guantera y quite las (6) tuercas expuestas arriba de la apertura. (Figura A)
2. Quite los (6) tornillos Phillips debajo de la columna de dirección.
3. Quite la perilla de los faros, presionando el gancho de la parte posterior de la perilla y quitando la tuerca.
4. Quite el encendedor y desconecte el cableado.
5. Sujete el enchufe del encendedor, desatornille la tuerca de bronce de la parte posterior del encendedor y quite el enchufe.
6. Quite el bisel de la moldura del tablero y desconecte el cableado.
7. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
8. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



(Figura B)

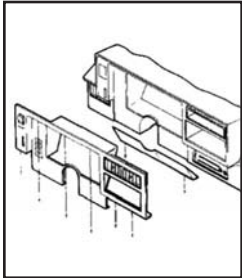


Desmontaje del tablero 99-4544

Chevrolet Citation II 1985

1. Quite los (2) tornillos del panel de la moldura inferior de la columna de dirección y quitelo. (Figura A)
2. Quite los (6) tornillos del bisel de la moldura del tablero, desconecte el cableado y quitelo. (Figura A)
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

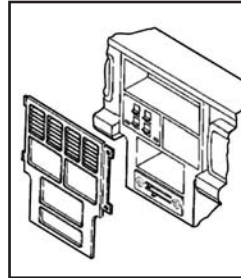


(Figura B)

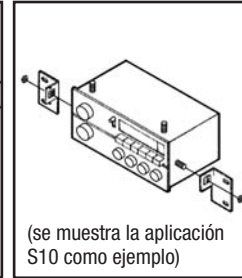
Chevrolet Corvette 1984-1989

1. Quite los (7) tornillos de la moldura del tablero. (Figura A)
2. Mueva la palanca de velocidades a la posición más baja.
3. Jale el borde derecho del bisel hacia adelante, desenganche el lado izquierdo y retire.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

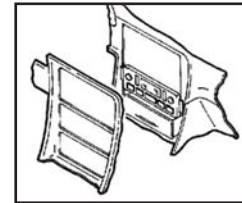


(Figura B)

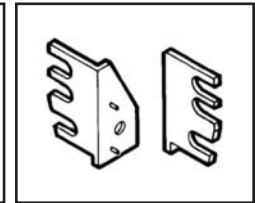
Chevrolet Corvette 1997-2004

1. Haga palanca en el interruptor de control de desplazamiento y desconecte el cableado.
2. Suelte a presión la moldura del interruptor y quite los (2) pernos de 10mm de cabeza hexagonal expuestos.
3. Abra la puerta de la consola central, quite los (4) tornillos de la bisagra interior y quite la puerta.
4. Abra el cenicero y quite (1) tornillo expuesto. Quite el cenicero y (1) tornillo expuesto.
5. Desenganche la pequeña rejilla a la izquierda del interruptor de encendido y quite (1) tornillo expuesto.
6. Desenganche la base del bisel de la moldura del radio y quite. (Figura A)
7. Localice el juego de soportes #10. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)



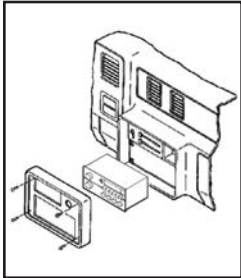
Desmontaje del tablero 99-4544

Chevrolet El Camino/ Monte Carlo 1985-1988

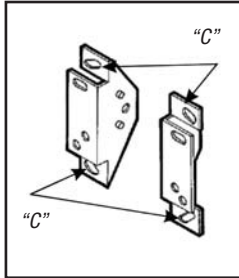
1. Quite los (4) tornillos del bisel de la moldura del tablero. (Figura A)
2. Quite el bisel y desconecte el cableado del encendedor.
3. Corte y quite todas las pestañas de montaje del soporte #2, EXCEPTO las pestañas "C". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

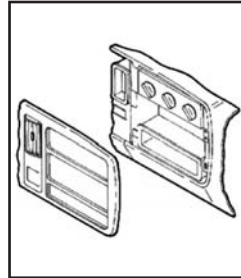


(Figura B)

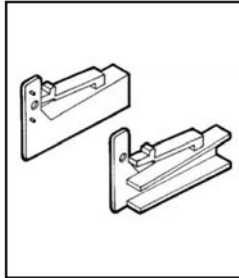
Chevrolet Express/GMC Savana 1996-2000

1. Desenganche la pieza de moldura de plástico localizada debajo de la columna de dirección.
2. Desenganche el bisel de la moldura del tablero. Jale el bisel por encima de la columna de dirección y desconecte el cableado. (Figura A)
3. Con un destornillador de paleta, presione hacia abajo en los ganchos exteriores de la unidad central de fábrica y quítela.
4. Localice el juego de soportes #8. (Figura B)

Continuará al ensamble del kit



(Figura A)



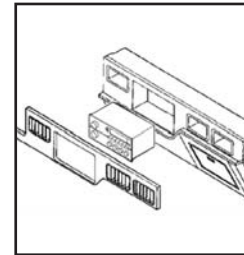
(Figura B)

Chevrolet Lumina 1990-1994

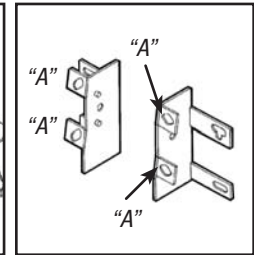
1. Quite los (2) tornillos del panel inferior de la columna de dirección.
2. Jale el panel hacia abajo para obtener acceso a la porción inferior del bisel de la moldura del radio. (Figura A)
3. Jale los bordes superior e inferior del bisel. (Figura A)
4. Corte y quite todas las pestañas de montaje del soporte #5, EXCEPTO las pestañas "A". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



(Figura B)



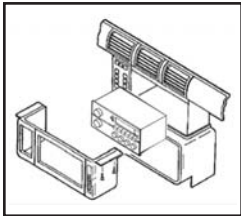
Desmontaje del tablero 99-4544

Chevrolet Lumina APV/ Oldsmobile Silhouette/ Pontiac TransSport 1990-1995

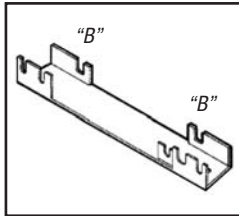
1. Quite los (2) tornillos que sujetan el panel de la moldura inferior de la columna de dirección y quítelo.
2. Quite los (2) tornillos expuestos de la pestaña izquierda del bisel de la moldura del radio. (Figura A)
3. Abra la guantera y quite los (2) tornillos expuestos en las pestañas derechas del bisel de la moldura del radio.
4. Corte y quite todas las pestañas de montaje del soporte #6, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



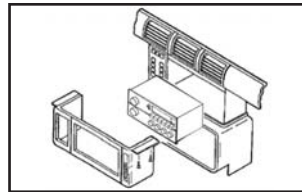
(Figura B)

Chevrolet Lumina APV/ Oldsmobile Silhouette/Pontiac TransSport 1996

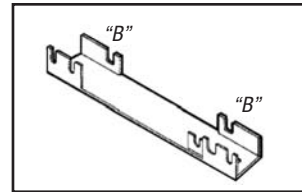
1. Quite (1) tornillo Phillips de cada lado de la consola central.
2. Abra la guantera y retire los (2) tornillos Phillips expuestos. (Figura A)
3. Quite los (2) tornillos de 7mm de cabeza hexagonal y (1) gancho a presión del panel inferior de la columna de dirección, además de los (2) tornillos Phillips expuestos cerca de los controles de clima.
4. Retire (1) tornillo de 7mm de cabeza hexagonal de abajo de la guantera.
5. Jale y saque la consola central y quítela.
6. Corte y quite todas las pestañas de montaje del soporte #6, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

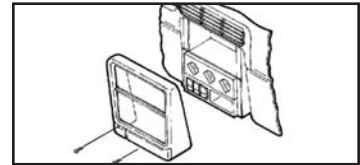


(Figura B)

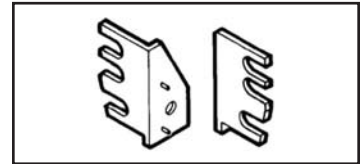
Chevrolet Malibu 1997-2000

1. Desenganche el bisel de la moldura del radio y quite.
2. Quite los (2) tornillos de cabeza hexagonal de 9/32" que sujetan la unidad central de fábrica y desconecte el cableado. (Figura A)
3. Localice el juego de soportes #10. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)



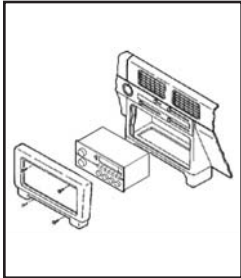
Desmontaje del tablero 99-4544

Chevrolet Nova 1985-1988

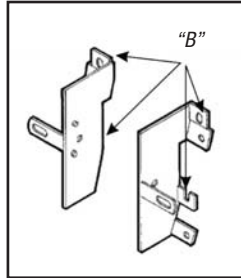
1. Quite el cenicero y los (2) tornillos del soporte del cenicero. (Figura A)
2. Quite los (2) tornillos de arriba de la apertura del radio y quite el bisel de la moldura del radio. (Figura A)
3. Corte y quite todas las pestañas de montaje del soporte #1, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



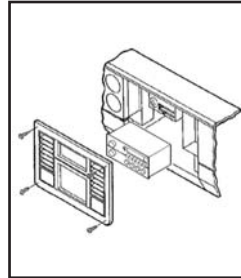
(Figura B)

Chevrolet S10 Pickup/S10 Blazer 1982-1985 GMC S15 Pickup/S15 Jimmy 1982-1985

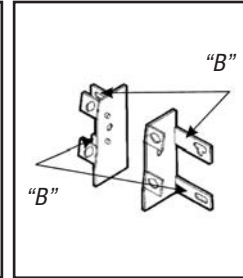
1. Quite los (4) tornillos de estrella de las esquinas del bisel de la moldura del tablero. (Figura A)
2. Quite (1) tornillo de estrella de la esquina inferior derecha del panel del conjunto de instrumentos y quite el bisel de la moldura del tablero.
3. Corte y quite todas las pestañas de montaje del soporte #5, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



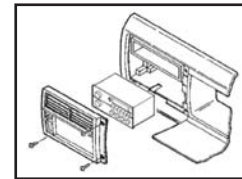
(Figura B)

Chevrolet S10 Pickup 1986- 1993/S10 Blazer 1986-1994, GMC S15 Pickup 1986-1993/ S15, Jimmy 1986-1994, Oldsmobile Bravada 1991-1994

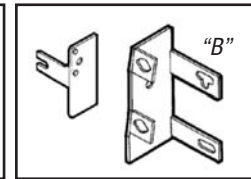
1. Quite el cenicero y (1) tornillo del interior de la cavidad del cenicero.
2. Abra la guantera y quite los (2) tornillos expuestos en el borde del bisel de la moldura del tablero. (Figura A)
3. Localice el soporte #(L) S-10 y el soporte derecho del juego de soportes #5.
4. Corte y quite todas las pestañas de montaje del soporte derecho EXCEPTO la pestaña superior "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



(Figura B)

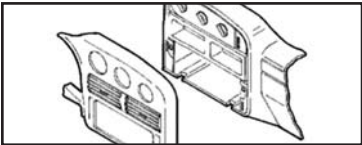


Desmontaje del tablero 99-4544

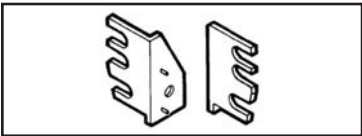
Chevrolet Lumina/ Monte Carlo 1995-2000

1. Desenganche el bisel de la moldura del tablero y quítela (puede ser necesario aflojar el protector de rodillas). (Figura A)
2. Quite los (2) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
3. Localice el juego de soportes #10. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

Chevrolet Van (tamaño completo)/GMC Van (tamaño completo) 1988-1995

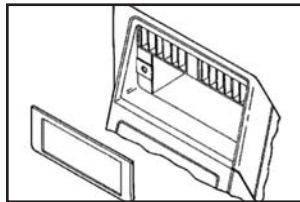
1. Desenganche el bisel de la moldura del radio con cuidado y quítela. (Figura A)
2. Quite los (2) tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Desconecte la terminal negativa de la batería para evitar un cortocircuito accidental.
4. Quite el cenicero y (1) tornillo Phillips expuesto en la cavidad del cenicero.
5. Quite (1) tornillo Phillips del compartimiento

del encendedor.

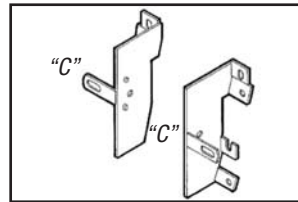
6. Quite los (2) tornillos Phillips que sujetan la unidad central de fábrica y desconecte el cableado.
7. Corte y quite todas las pestañas de montaje de soporte #1, EXCEPTO las pestañas "C". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

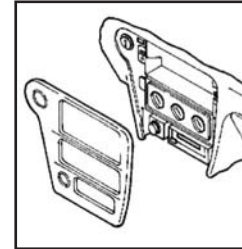


(Figura B)

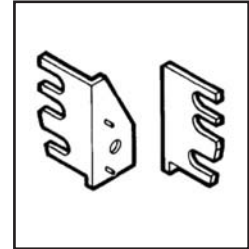
Chevrolet Venture/ Oldsmobile Silhouette 1997-1999, Pontiac Montana 1999/Transport 1997-1998

1. Quite el cenicero y (1) tornillo Phillips expuesto en la cavidad del cenicero.
2. Quite (1) tornillo Phillips del compartimiento del encendedor.
3. Quite los (2) tornillos Phillips que sujetan la unidad central de fábrica y desconecte el cableado.
4. Localice el juego de soportes #10. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

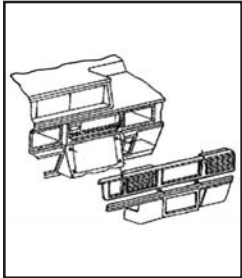


Desmontaje del tablero 99-4544

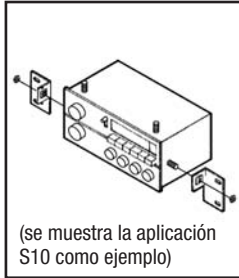
Oldsmobile 98 1984-1990 Delta 88 1986-1988

1. Coloque la palanca de velocidades en baja y quite el recubrimiento de caucho de la columna de dirección.
2. Quite los (2) tornillos Phillips del bisel de la moldura del radio.
3. Desenganche la terminal de cableado del cenicero/la luz y quite el bisel de la moldura. (Figura A)
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)

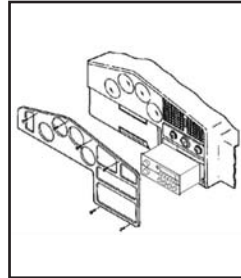


(Figura B)

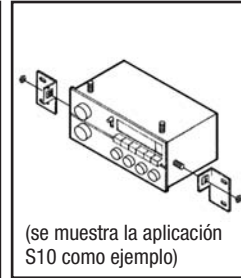
Oldsmobile Achieva 1992-1995

1. Quite los (4) tornillos del borde superior del bisel de la moldura del tablero. (Figura A)
2. Quite los (2) tornillos del borde inferior del bisel. (Figura A)
3. Suelte a presión los ductos del aire acondicionado, desconecte el interruptor de la luz y quite el bisel.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

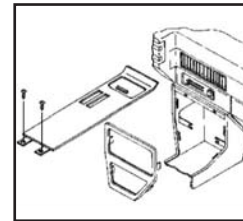


(Figura B)

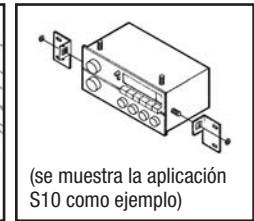
Oldsmobile Cutlass Calais 1984-1991

1. Quite el conjunto de consola/guantera y los (3) tornillos debajo de la guantera.
2. Levante la moldura del freno de mano y quite los (2) tornillos de la moldura de la palanca de velocidades. (Figura A)
3. Quite el cenicero del área de la palanca de velocidades y los (2) tornillos de 7mm expuestos.
4. Con un destornillador, presione las pestañas de retención del cenicero del tablero, jale el cenicero hacia afuera y quite los (2) tornillos de 7mm de cabeza hexagonal del soporte del cenicero.
5. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

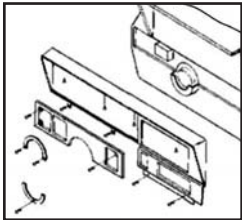


Desmontaje del tablero 99-4544

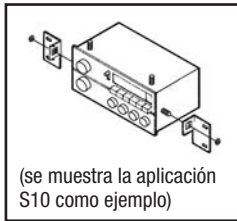
Oldsmobile Cutlass Ciera 1982-1996

1. Quite el cenicero y los (2) tornillos del lugar donde se encuentra el cenicero. (Figura A)
2. Quite (1) tornillo de abajo y los (2) tornillos de arriba de la columna de dirección. (Figura A)
3. Haga palanca en las rejillas del aire acondicionado y quite los tornillos expuestos en las cavidades de ventilación.
4. Quite los (6) tornillos del borde del bisel de la moldura del tablero y quite el bisel. (Figura A)
5. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
6. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

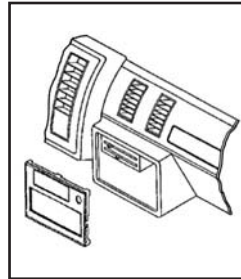


(Figura B)

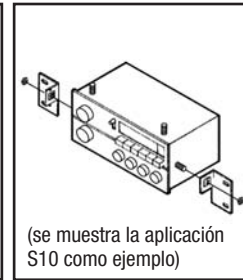
Oldsmobile Cutlass Supreme 1984-1988

1. Quite el encendedor y las perillas del radio y suelte a presión el bisel de la moldura del radio. (Figura A)
2. Quite (1) tornillo del lado derecho de la carcasa del cenicero.
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



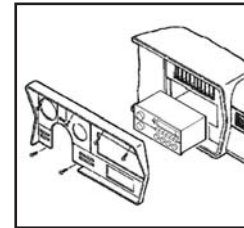
(Figura B)

Oldsmobile Omega 1983-1984

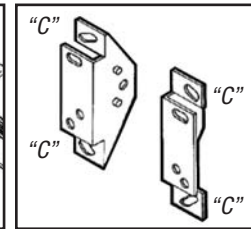
1. Quite los (4) tornillos de arandela de cabeza hexagonal del panel de la moldura de la columna de dirección, jale hacia abajo el borde trasero del panel y quítelo.
2. Quite los (4) tornillos Phillips del borde superior del bisel de la moldura del tablero. (Figura A)
3. Quite los (2) tornillos de arandela de cabeza hexagonal de la parte inferior del bisel de la moldura del tablero y quite el bisel. (Figura A)
4. Corte y quite todas las pestañas de montaje del soporte #2, EXCEPTO las pestañas "C".

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)



(Figura B)

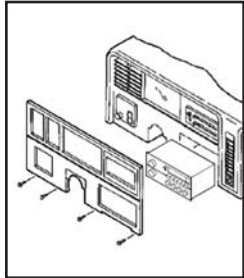


Desmontaje del tablero 99-4544

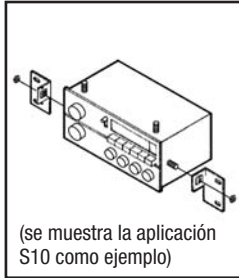
Oldsmobile Toronado 1982-1985

1. Presione el gancho localizado detrás de la perilla de los faros y quite la perilla.
2. Quite los (3) tornillos que sujetan la moldura de la columna de dirección y quítelo.
3. Quite los (4) tornillos del borde inferior del bisel de la moldura del tablero y quítelo. (Figura A)
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
5. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



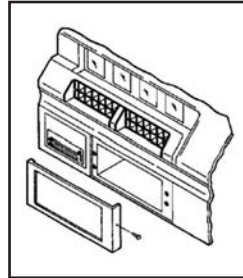
(Figura B)

Pontiac 6000 1982-1991

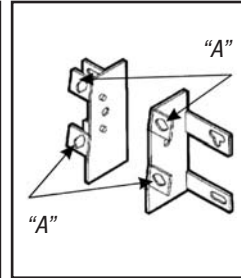
1. Abra la guantera y quite (1) tornillo del costado del bisel de la moldura del tablero. (Figura A)
2. Con cuidado, quite el bisel del tablero y la placa simuladora del bisel.
3. Corte y quite todas las pestañas de montaje del soporte #5, EXCEPTO las pestañas "A". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

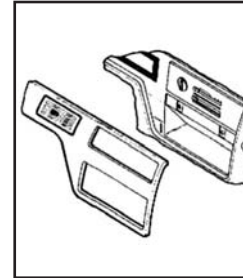


(Figura B)

Pontiac Bonneville 1987-1993

1. Con cuidado suelte a presión y quite el bisel de la moldura del tablero. (Figura A)
2. Quite los tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)



(Figura B)

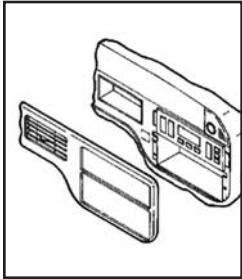


Desmontaje del tablero 99-4544

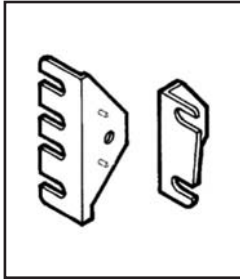
Pontiac Bonneville 1994-1999

1. Desenganche el lado derecho del bisel de la moldura del tablero. (Figura A)
2. Desenganche el lado izquierdo del bisel y quítelo. (Figura A)
3. Quite los (3) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
4. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura A)

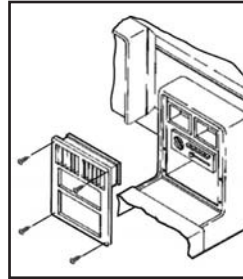


(Figura B)

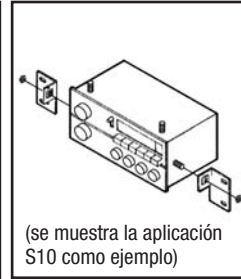
Pontiac Fiero 1984-1988

1. Quite los (4) tornillos de estrella del bisel de la moldura del tablero. (Figura A)
2. Con cuidado jale hacia afuera el bisel de la moldura y quítelo.
3. Quite los (4) tornillos de cabeza hexagonal de la unidad central de fábrica y desconecte el cableado.
4. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)

Continuará al ensamble del kit



(Figura A)

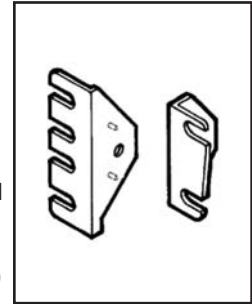


(Figura B)

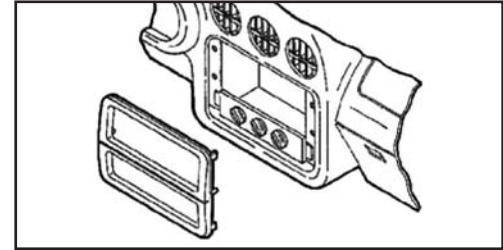
Pontiac Firebird 1993-2002

1. Desenganche el bisel de la moldura del radio. (Figura A)
2. Quite los (4) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
3. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura B)



(Figura A)

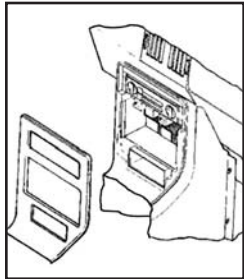


Desmontaje del tablero 99-4544

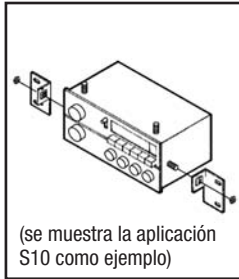
Pontiac Grand Am 1985-1991

1. Con cuidado suelte a presión el borde delantero del panel de la consola de la palanca de velocidades.
2. Suelte a presión y quite con cuidado el bisel de la moldura del tablero. (Figura A)
3. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
4. Quite y conserve los soportes.

Continuará al ensamble del kit



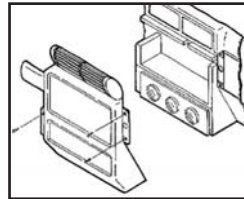
(Figura A)



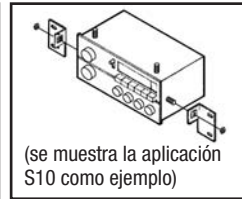
(Figura B)

Pontiac Grand Am 1992-1995

1. Quite los (6) tornillos de cabeza hexagonal del panel del protector de rodillas del lado del conductor y baje el panel.
 2. Quite los (4) tornillos Phillips del conjunto de la guantera/portavasos.
 3. Quite (1) tornillo de 7mm de cabeza hexagonal de la esquina izquierda del bisel de la moldura del tablero. (Figura A)
 4. Afloje las (2) tuercas de 10mm de la parte superior de la unidad central de fábrica, deslice la unidad hacia fuera y desconecte el cableado. (Figura A)
 5. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
 6. Quite y conserve los soportes.
- Continuará al ensamble del kit*



(Figura A)

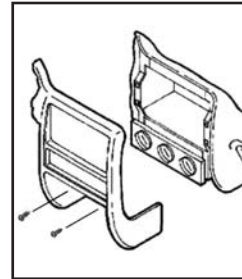


(Figura B)

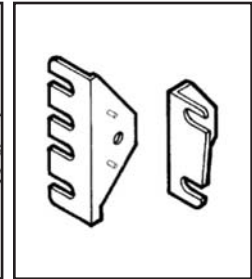
Pontiac Grand Am 1996-1998

1. Quite los (2) tornillos Phillips de la cavidad.
2. Quite los (2) tornillos Phillips de arriba del conjunto de instrumentos. (Figura A)
3. Desenganche el bisel de la moldura del tablero y quite.
4. Quite los (3) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
5. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

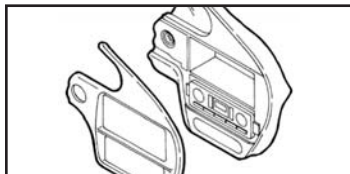


Desmontaje del tablero 99-4544

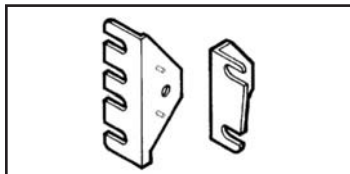
Pontiac Grand Am 1999-2000

1. Desenganche el bisel de la moldura del radio. (Figura A)
2. Quite los (3) tornillos de 9/32" que sujetan la unidad central de fábrica y desconecte el cableado.
3. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura A)



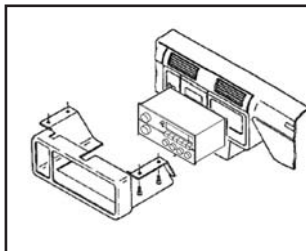
(Figura B)

Pontiac Grand Prix 1990-1993

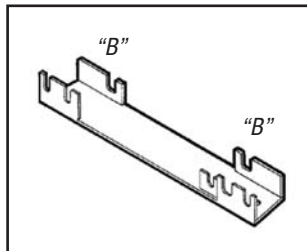
1. Quite (1) tornillo de cabeza hexagonal de 9/32" de la conexión de diagnóstico por computadora y gire para tener acceso a (1) tornillo de 9/32" en el panel de la moldura.
2. Quite los (3) tornillos de 9/32" del borde inferior del panel y quitelo.
3. Abra la guantera y quite los (4) tornillos de 9/32" del bisel de la moldura del tablero. (Figura A)
4. Corte y quite todas las pestañas de montaje del soporte #6, EXCEPTO las pestañas "B". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit



(Figura A)

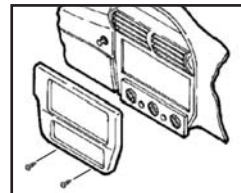


(Figura B)

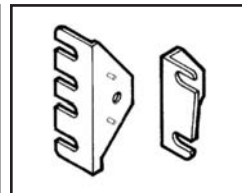
Pontiac Grand Prix 1994-1996

1. Con un pequeño juego de pinzas, sujete el gancho retenedor de la parte trasera de la manija de la palanca de velocidades y quite el gancho.
2. Quite la manija de la palanca de velocidades. Desenganche la consola central y quitela.
3. Quite los (2) tornillos de 7mm de cabeza hexagonal expuestos debajo de los controles de clima. (Figura A)
4. Desenganche el bisel de la moldura del radio y quite. (Figura A)
5. Quite los (2) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
6. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura A)



(Figura B)

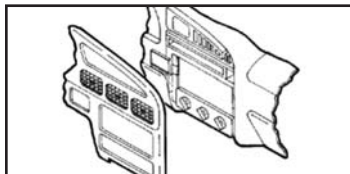


Desmontaje del tablero 99-4544

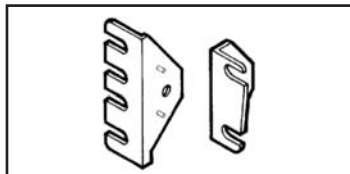
Pontiac Grand Prix 1997-2003

1. Desenganche todo el bisel de la moldura del tablero. (Figura A)
2. Quite los tornillos que sujetan la unidad central de fábrica y desconecte el cableado.
3. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura A)

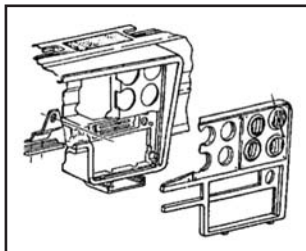


(Figura B)

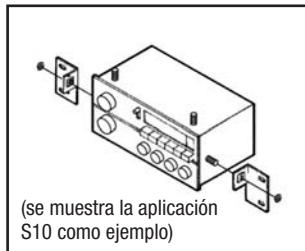
Pontiac Grand Prix 1985-1987 Bonneville 1982-1986

1. Quite los (3) tornillos del borde superior del bisel de la moldura del tablero.
2. Quite los (4) tornillos de la moldura de la columna de dirección y quite la moldura.
3. Quite los (4) tornillos expuestos del borde inferior del bisel de la moldura del radio.
4. Quite el encendedor y las el anillo retenedor y quite el bisel de la moldura del radio. (Figura A)
5. Quite los tornillos que sujetan los soportes de montaje de fábrica a la unidad central de fábrica. (Figura B)
6. Quite y conserve los soportes.

Continuará al ensamble del kit



(Figura A)

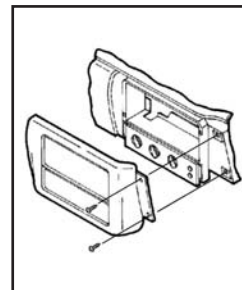


(Figura B)

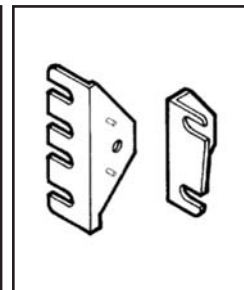
Pontiac Sunfire 1995-1999

1. Abra la guantera y quite (2) tornillos Phillips expuestos en el borde superior derecho del bisel de la moldura del radio. (Figura A)
2. Desenganche el bisel y quite.
3. Quite los (2) tornillos de cabeza hexagonal de 7 mm que sujetan la unidad central de fábrica y desconecte el cableado.
4. Localice el juego de soportes #9. (Figura B)

Continuará al ensamble del kit



(Figura A)



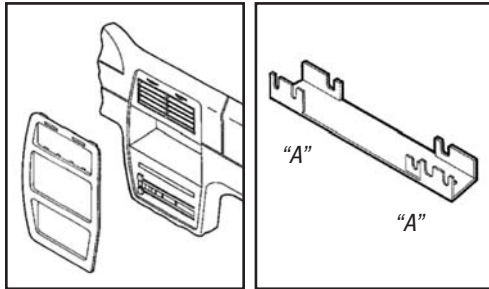
(Figura B)

**Saturn (todos los modelos)
1991-1994**

1. Desenganche con cuidado el bisel de la moldura del tablero. (Figura A)
2. Quite los (2) tornillos de la unidad central de fábrica y desconecte el cableado. (Figura B)
3. Corte y quite todas las pestañas de montaje del soporte #6, EXCEPTO las pestañas "A". (Figura B)

Nota: Identifique las pestañas de montaje con la letra estampada atrás de cada pestaña.

Continuará al ensamble del kit

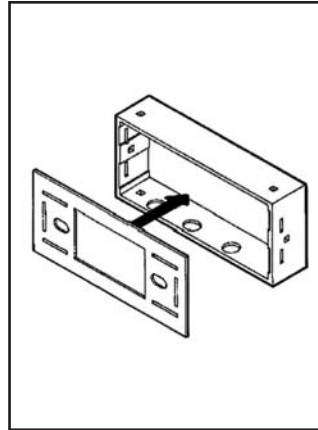


(Figura A)

(Figura B)

1. Elija una placa frontal (según la profundidad deseada de instalación) y colóquela a presión al frente de la carcasa del radio. (Figura A)

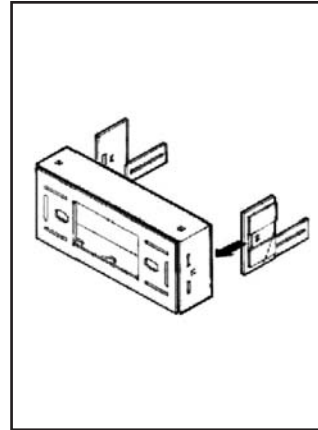
Nota: Si se incluirá un ecualizador en la instalación,



(Figura A)

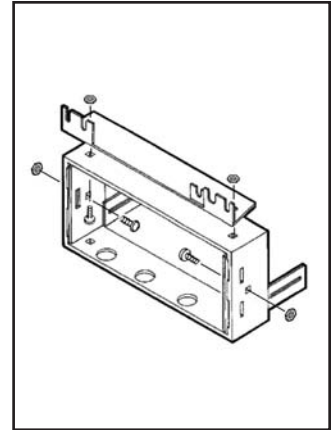
debe usarse la placa frontal del ecualizador.

2. Deslice los soportes del ecualizador en las ranuras a lo largo de las paredes interiores de la carcasa del radio. (Figura B)



(Figura B)

3. **Soportes de montaje superior y/o inferior:** Sujete los soportes de montaje a la carcasa con pernos de cabeza redonda y tuercas keps o remaches y tuercas. (Figura C)



(Figura C)

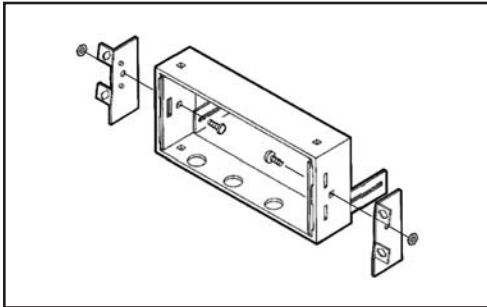


Ensamble del kit 99-4544

Todos los vehículos

Soportes de montaje lateral:

Sujete los soportes de montaje a la carcasa del radio (mediante los agujeros centrales) con (2) pernos de cabeza redonda y (2) tuercas keps o remaches y tuercas. (Figura D)



(Figura D)

4. Para unidades centrales de 2 ejes:

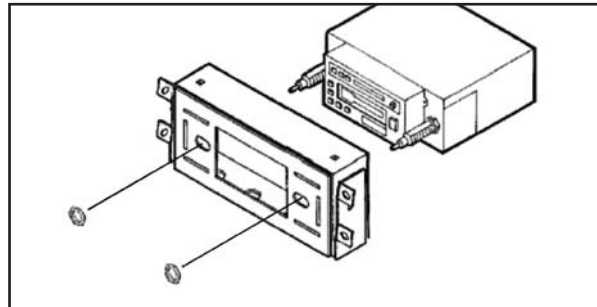
(1) Deslice la unidad central de mercado secundario en el kit y sujétela con las tuercas de eje. (Figura E)

Para unidades centrales DIN:

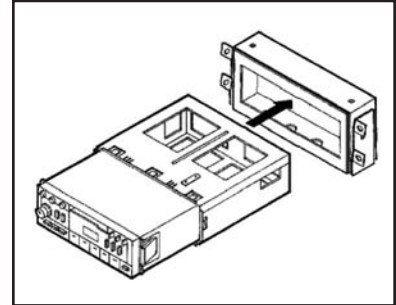
(1) Corte y quite los soportes del eje. (2) Deslice la

reja DIN en la carcasa del radio y sujétela doblando hacia abajo las pestañas de metal. (3) Deslice la unidad central de mercado secundario en la reja hasta que quede firme. (Figura F)

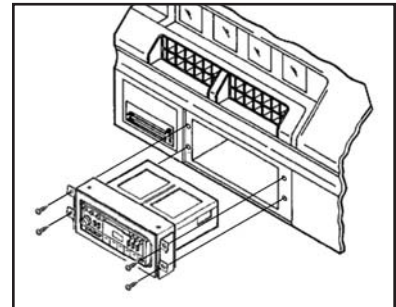
5. Ubique el arnés de cableado de fábrica en el tablero. Metra recomienda el uso de un adaptador adecuado de acoplamiento de Metra o de AXCESS. Vuelva a conectar la terminal negativa de la batería y pruebe la unidad para verificar que funcione correctamente.
6. Vuelva a ensamblar el tablero en orden inverso al desensamble usando los tornillos que quitó previamente. (Figura G)



(Figura E)



(Figura F)



(Figura G)



INSTRUCCIONES DE INSTALACIÓN PARA LA PIEZA 99-4544



REV.9/20/2013 INST-4544



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Metra recomienda técnicos con certificación del Programa de Certificación en Electrónica Móvil (Mobile Electronics Certification Program, MECP).