



INSTALLATION INSTRUCTIONS FOR PART 95-2005B

APPLICATIONS

See application list inside

Cadillac 1996-2005 95-2005B

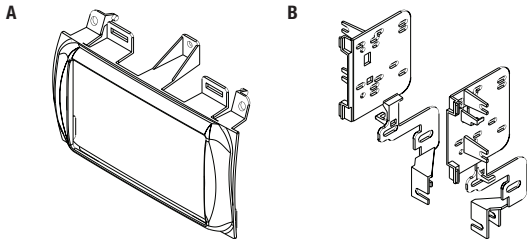
KIT FEATURES

- Double DIN radio provision



KIT COMPONENTS

- A) Double DIN housing • B) Double DIN brackets



WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness:

- GMRC-03
- GMOS-06

Antenna Adapter:

- 40-GM10

TOOLS REQUIRED

- Small flade blade screwdriver/Panel removal tool
- Phillips screwdriver • Socket set • Cutting tool

CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

NOTE: Refer to the instructions included with the aftermarket radio.

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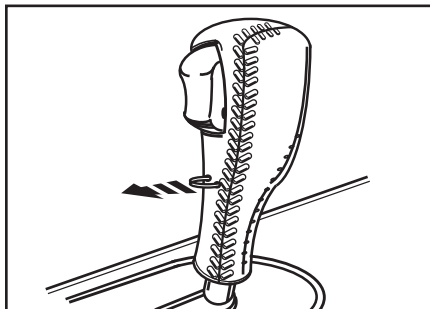
Kit Assembly

- Double DIN radio provision 8

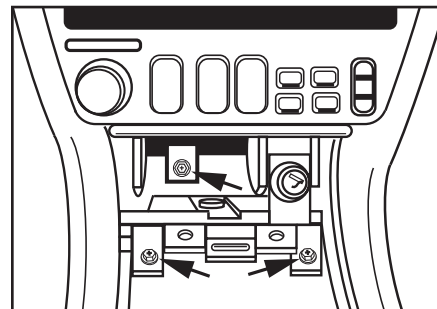
Cadillac Eldorado 1996-2002/Seville 1996-1997

1. Remove C-clip on forward facing side of shift knob and pull and remove knob. (Figure A)
2. Remove (2) 9/32 screws on each side of the ashtray assembly and (1) in the middle underneath ashtray insert. (Figure B)
3. Insert a small flat blade screwdriver in between the radio and the switch panel at top of radio and pry up and out to remove switch panel. (Figure C)

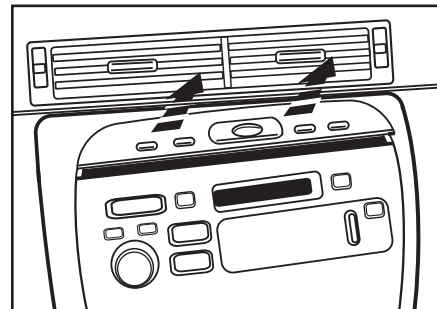
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(Figure A)



(Figure B)

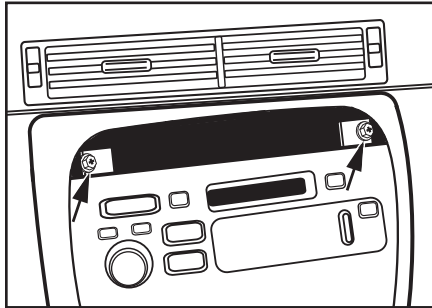


(Figure C)

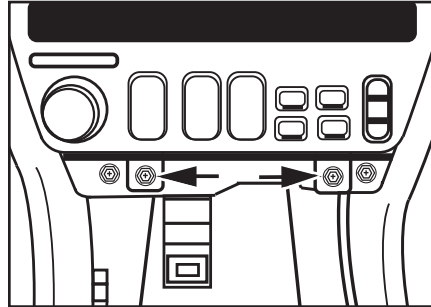
Cadillac Eldorado 1996-2002/Seville 1996-1997

4. Remove (4) 9/32 screws:
 - (2) from the top (Figure D) and
 - (2) from the bottom to remove radio.
5. Remove the (2) retaining nuts securing the radio and climate control to the factory bracket assembly and slide the climate control outward.

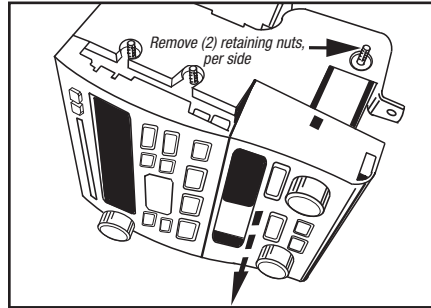
Continue to kit assembly



(Figure D)



(Figure E)

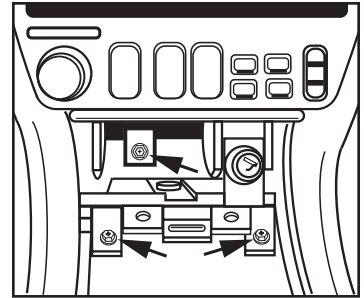


(Figure F)

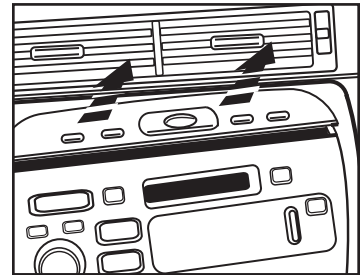
Cadillac Seville 1998-2005/ Deville (console shift) 1996-1999

1. Remove (2) 9/32 screws on each side of the ashtray and (1) in the middle underneath ashtray insert. (Figure A)
2. Insert a small flat blade screwdriver in between the radio and the switch panel at top of radio and pry up and out to remove switch panel. (Figure B)

Continue on next page



(Figure A)



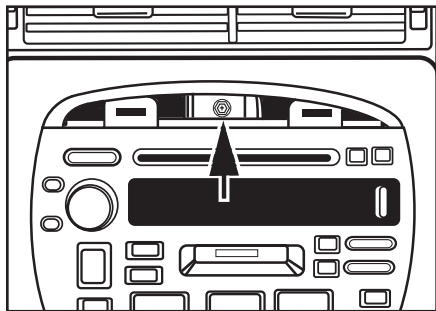
(Figure B)

Cadillac Seville 1998-2005/Deville

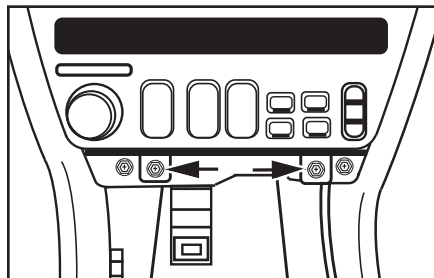
(console shift) **1996-1999**

- Remove (3) 9/32 screws:
 - (1) from the top (Figure C) and
 - (2) from the bottom to remove radio. (Figure D)
- Remove the (2) retaining nuts securing the radio and climate control to the factory bracket assembly and slide the climate control outward. (Figure E)

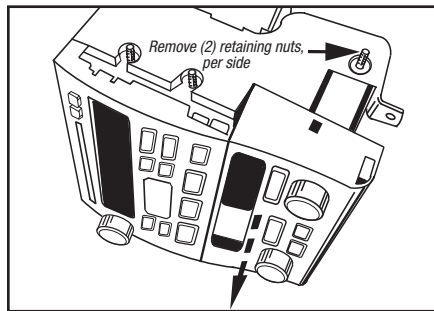
Continue to kit assembly



(Figure C)



(Figure D)



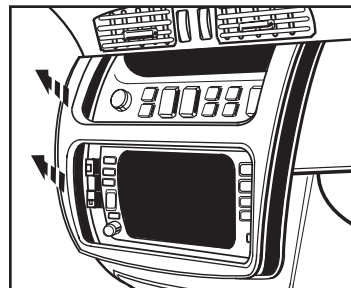
(Figure E)

Cadillac Deville

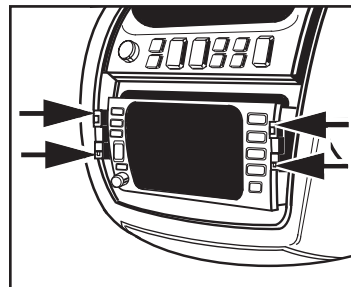
(DHS, DTS) **2000-2005**

- Unsnap and remove panel surrounding climate controls and radio. (Figure A)
- Depress clips on both sides of radio and pull out to remove. (Figure B)

Continue to kit preparation



(Figure A)

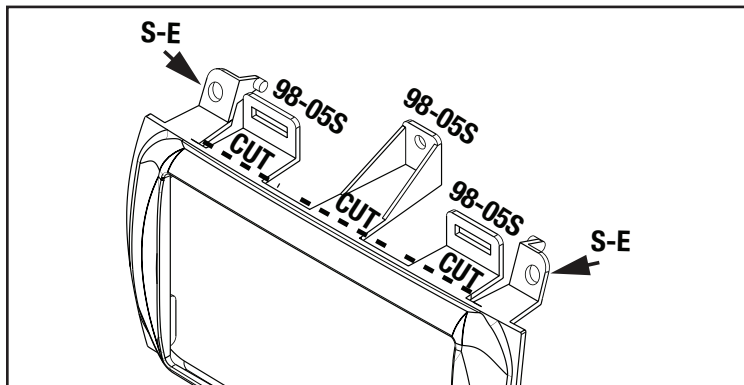


(Figure B)

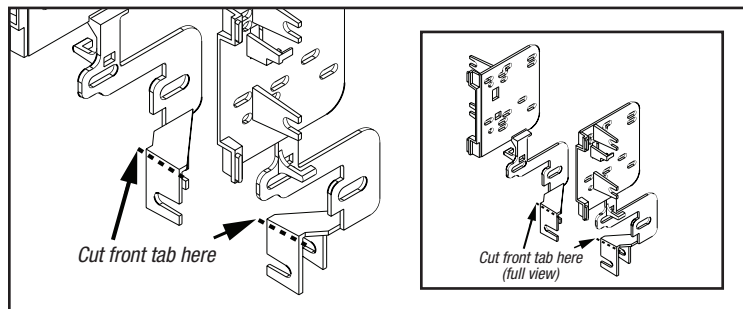
Cadillac Eldorado 1996-2002/Seville 1996-1997

1. **Cadillac Eldorado 1996-2002/Seville 1996-1997:**
Remove all tabs except the ones marked **S-E** from the radio housing. (Figure A)
2. Cut front tab from bottom of the double DIN armature on both sides. (Figure B)
3. Attach the double DIN brackets to the double DIN radio housing. (Figure C)
4. Slide the climate control assembly into the bracket/housing assembly and attach with the factory hardware. (Figure C)

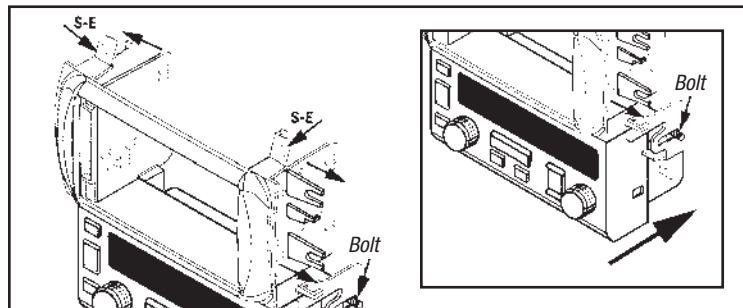
Continue to kit assembly



(Figure A)



(Figure B)

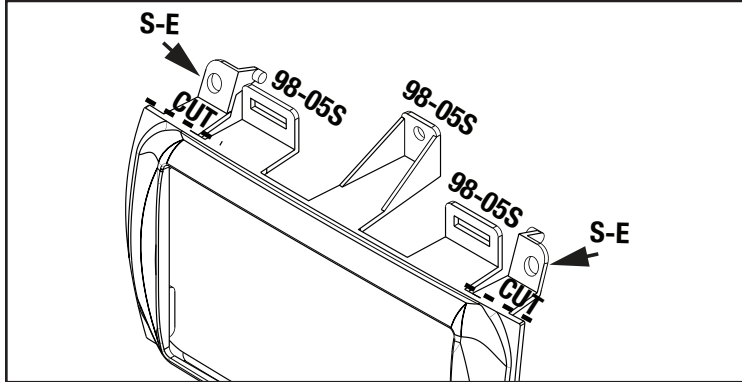


(Figure C)

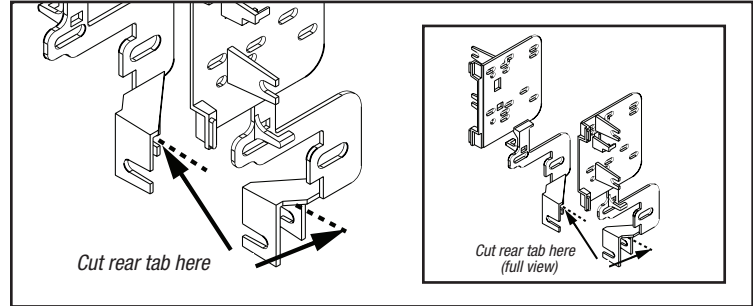
Cadillac Seville 1998-2005/Deville (console shift) 1996-1999

- Cadillac Seville 1998-2005/Deville (console shift) 1996-1999:** Remove all tabs except the ones marked 98-05S from the radio housing. (Figure A)
- Cut rear tab from bottom of the double DIN armature on both sides. (Figure B)
- Attach the double DIN brackets to the double DIN radio housing. (Figure C)
- Slide the climate control assembly into the bracket/housing assembly and attach with the factory hardware. (Figure C)

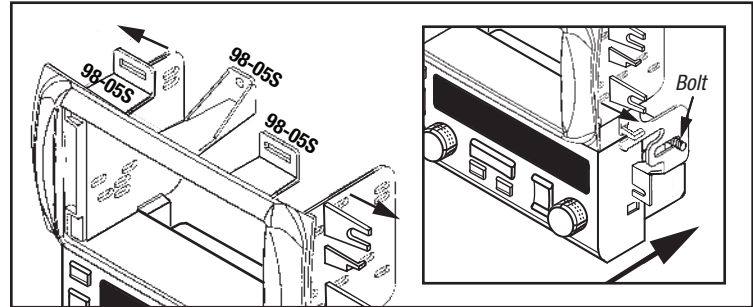
Continue to kit assembly



(Figure A)



(Figure B)

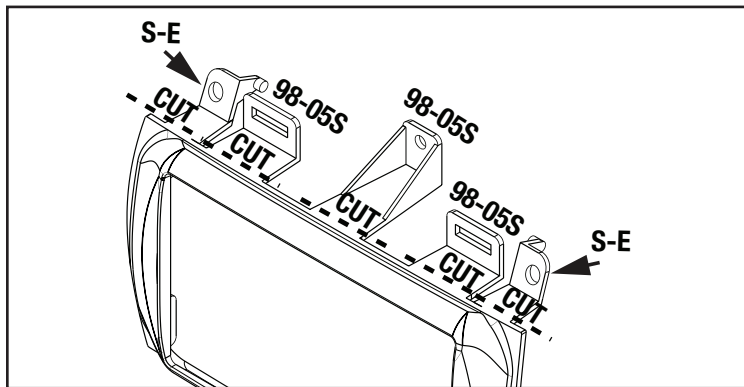


(Figure C)

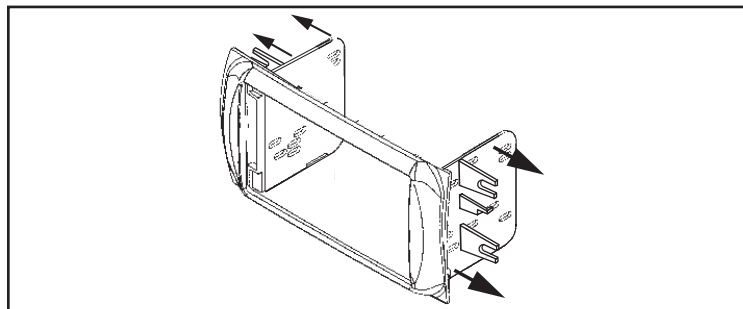
Cadillac Deville (DHS, DTS) 2000-2005

1. **Cadillac Deville (DHS, DTS) 2000-2005:**
Remove all tabs from the radio housing top. (Figure A)
2. Attach the double DIN brackets to radio housing. Leave all side tabs on the double DIN brackets attached, but cut plastic armature off below on each bracket at bottom, both sides.. (Figure B)
3. When installing the 95-2005 assembly into the sub dash use the supplied (4) Phillips screws and mount in the locations shown.. (Figure C)

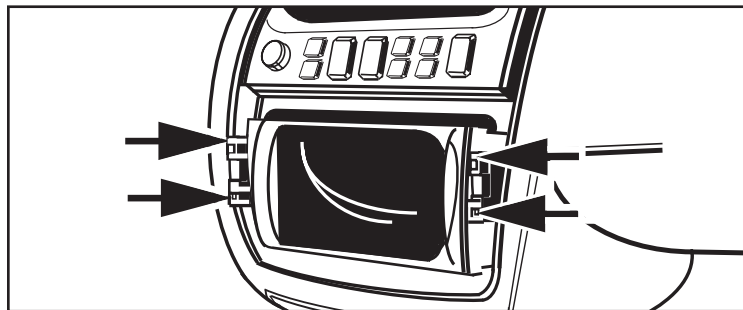
Continue to kit assembly



(Figure A)



(Figure B)



(Figure C)



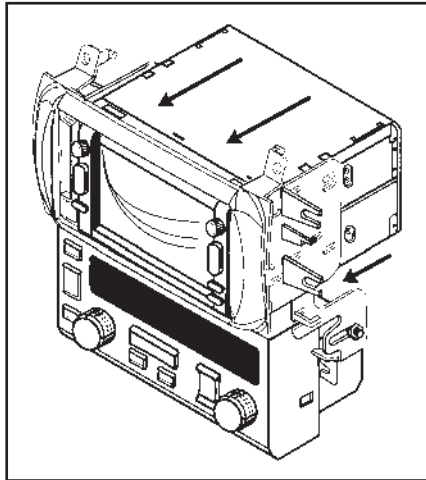
INSTALLATION INSTRUCTIONS FOR PART 95-2005B



Kit Assembly 95-2005B

Double DIN radio provision

1. Slide the radio into the bracket/radio housing assembly and secure radio to the assembly using the screws supplied. (Figure A)
2. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
3. Reassemble dash in reverse order of disassembly.



(Figure A)



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