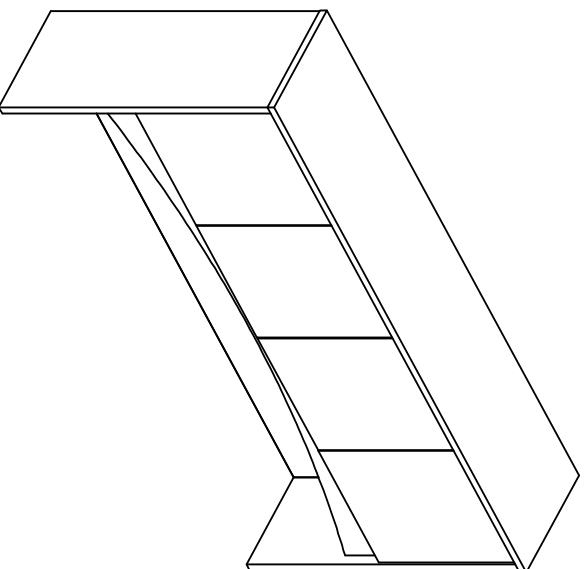


## Brighton Series™

Hutch w/Wood Doors

Model No. BTHW72, BTHW66, BTHW60











## ASSEMBLY INSTRUCTIONS

CALL 1-800-822-8037 FOR ASSISTANCE

P/N **BTHW** Rev. 2 02/18/09


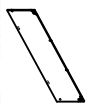

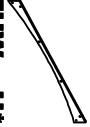




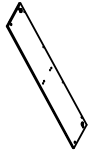
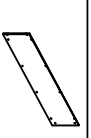
## PARTS LIST

Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
<b>A</b>	 <b>REALS004</b> Wood Dowel HB	<b>24</b>	<b>1</b>	<b>E</b>	 <b>REALBY016</b> Grommet 35mm HB	<b>4</b>	
<b>B</b>	 <b>REALS001</b> Cam Lock HB	<b>40</b>	<b>1</b>	<b>F</b>	 <b>REALBY009</b> M3.5 x 14mm Black HB	<b>8</b>	<b>1</b>
<b>C</b>	 <b>REALS003</b> Cam Post HB	<b>40</b>	<b>1</b>	<b>G</b>	 <b>REALBY025</b> Z Bracket HB	<b>2</b>	
<b>D</b>	 <b>REALBY005**</b> Cam Sticker HB	<b>40</b>	<b>1</b>		 <b>BTHWHB</b>		

Items with HB are in hardware box.

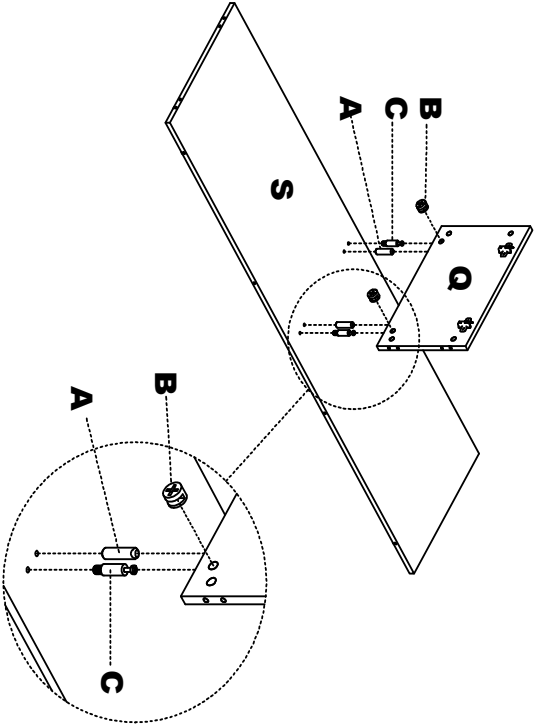
\*\*Denotes Color Code

# PARTS LIST

Name	Part	Qty.	Name	Part	Qty.
<b>M</b>	 <b>BTBW~M**</b> Top	<b>1</b>	<b>T</b>	 <b>BTBW~T**</b> Lower Back Panel	<b>1</b>
<b>N</b>	 <b>BTHWN**</b> Left Side Panel	<b>1</b>	<b>U</b>	 <b>BTBW~U**</b> Front Fascia	<b>1</b>
<b>P</b>	 <b>BTHWP**</b> Right Side Panel	<b>1</b>	<b>V1*</b>	 <b>BTBW~DS**</b> Left Doors	<b>2</b>
<b>Q</b>	 <b>BTHWQ**</b> Center Divider	<b>1</b>	<b>V2*</b>	 <b>BTBW~DS**</b> Right Doors	<b>2</b>
<b>R</b>	 <b>BTBW~R**</b> Bottom	<b>1</b>	<b>*NOTE:</b> When ordering replacement doors (BTBW~DS) you will get a set of 4 Doors (2 R.H. & 2 L.H.)		
<b>S</b>	 <b>BTBW~S**</b> Upper Back Panel	<b>1</b>			

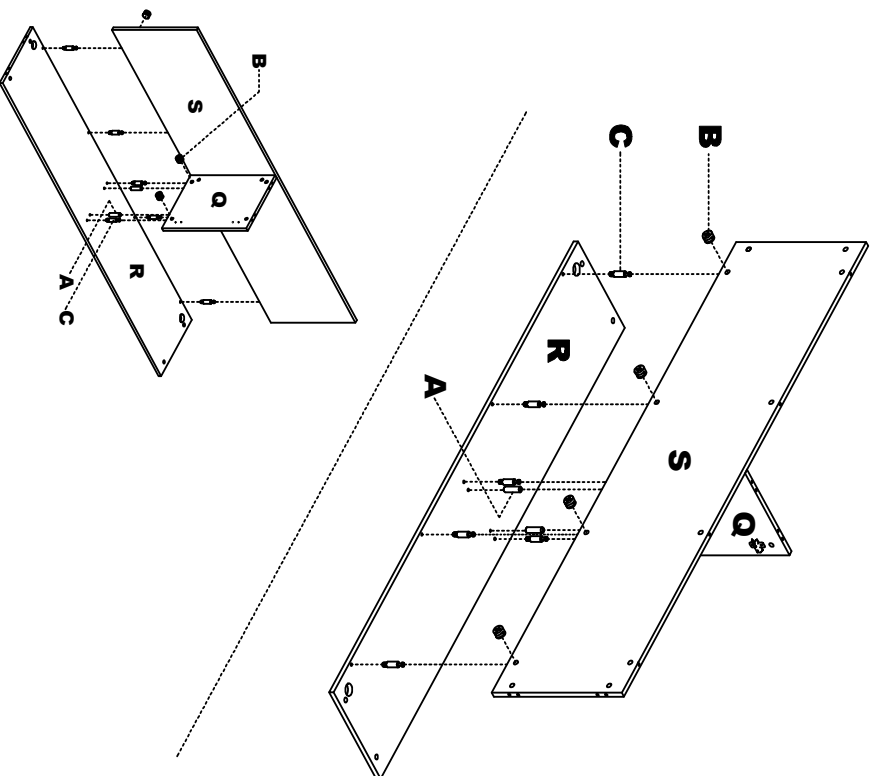
\*\*Denotes Color Code  
~~Denotes Size (72, 66, 60)

- 1** Insert Wood Dowels (A) into the Center Divider (Q) . Insert Cams (B) into the Center Divider (Q) . Install Cam Posts (C) into threaded inserts in Upper Back Panel (S) . Attach Center Divider (D) to Upper Back Panel (S) by turning Cams (B) .



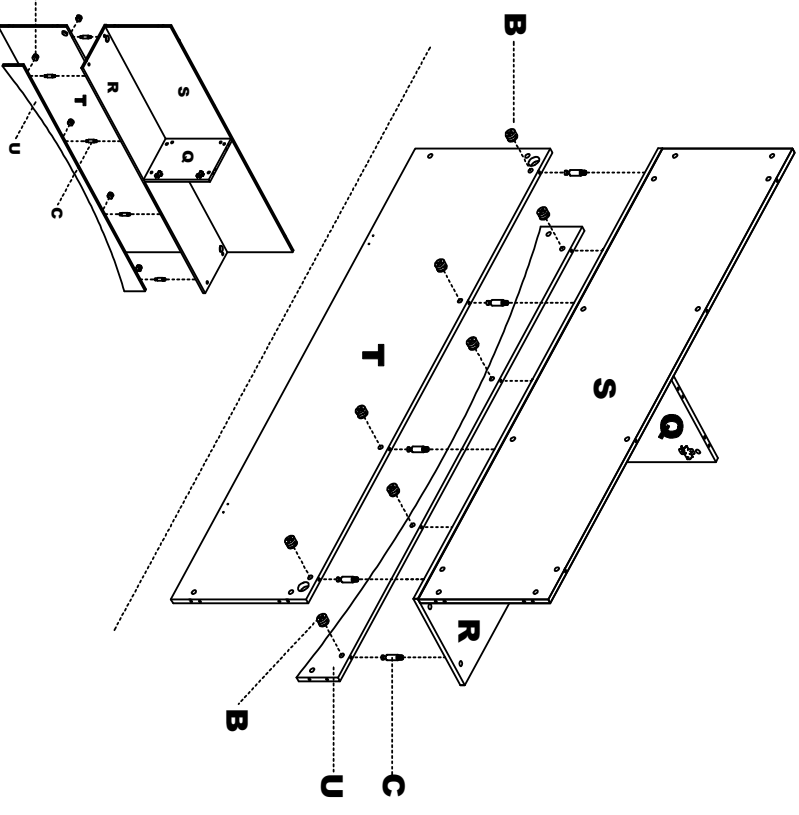
**NOTE:** The arrow on the face of the Cam (B) should point towards the Cam Post (C) for proper alignment.

- 2** Insert Wood Dowels (A) into Center Divider (Q). Install Cam Posts (C) into threaded inserts in Bottom (R). Insert Cambs (B) into the Upper Back Panel (S). Attach assembled Upper Back Panel and Center Divider (S & Q) to Bottom (R) by turning Cambs (B).



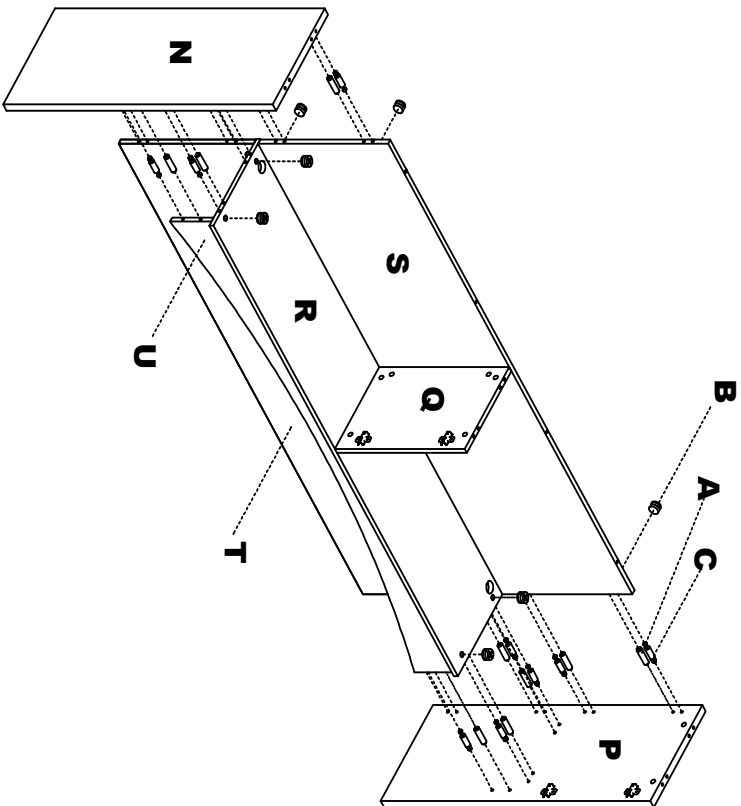
**4**

- 3** Install Cam Posts (C) into threaded inserts in Bottom (R). Insert Cambs (B) into the Lower Back Panel (T). Attach Lower Back Panel (T) by turning Cambs (B).



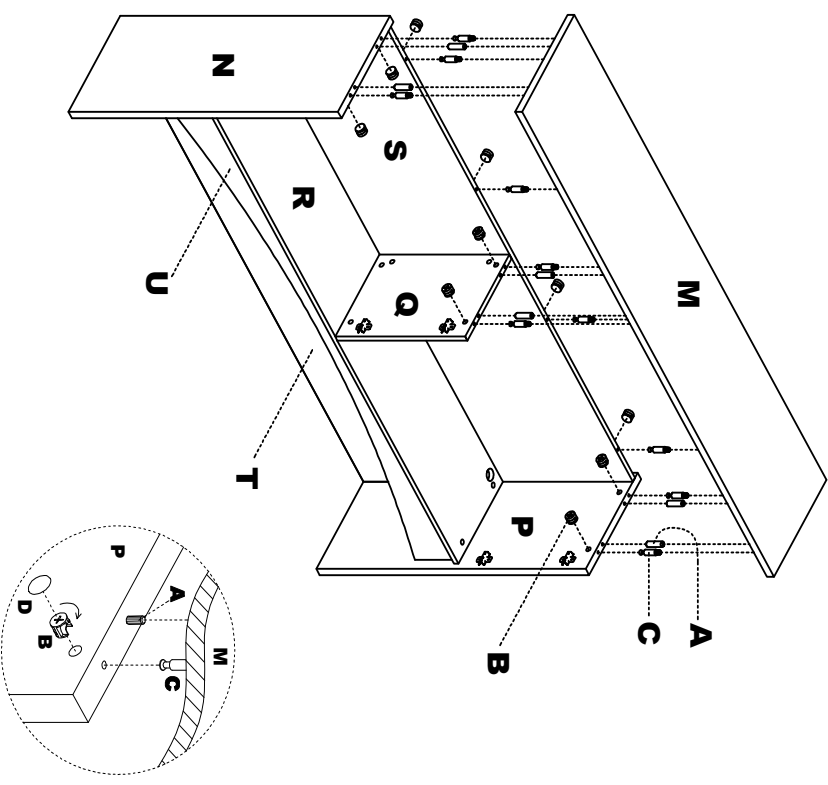
**5**

- 4** Install Cam Posts (C) into threaded inserts in Side Panels (N & P). Insert Wood Dowels (A) into Upper Back Panel (S), Lower Back Panel (T), Bottom (R), and Front Fascia (U). Insert Cambs (B) into Upper Back Panel (S), Lower Back Panel (T), Bottom (R), and Front Fascia (U). Attach Side Panels (N & P) by turning Cambs (B).



6

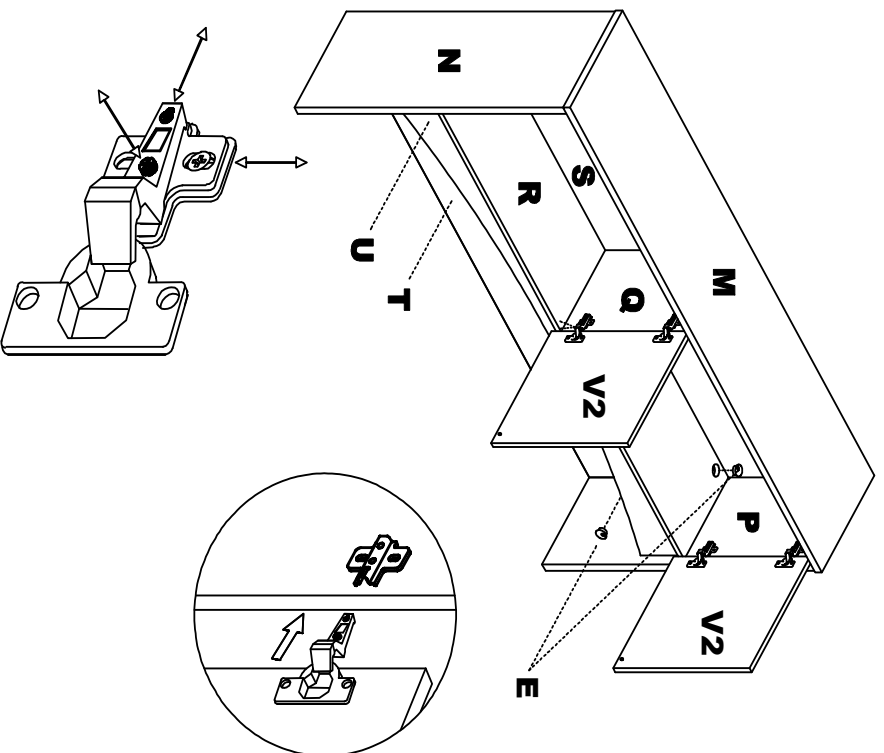
- 5** Install Cam Posts (C) into threaded inserts in Top (M). Insert Wood Dowels (A) into Upper Back Panel (S) and Side Panels (N & P). Insert Cambs (B) into Upper Back Panel (S) and Side Panels (N & P). Attach Top (M) by turning Cambs (B). Apply Cam Slickers (D) over Cambs (B).



7

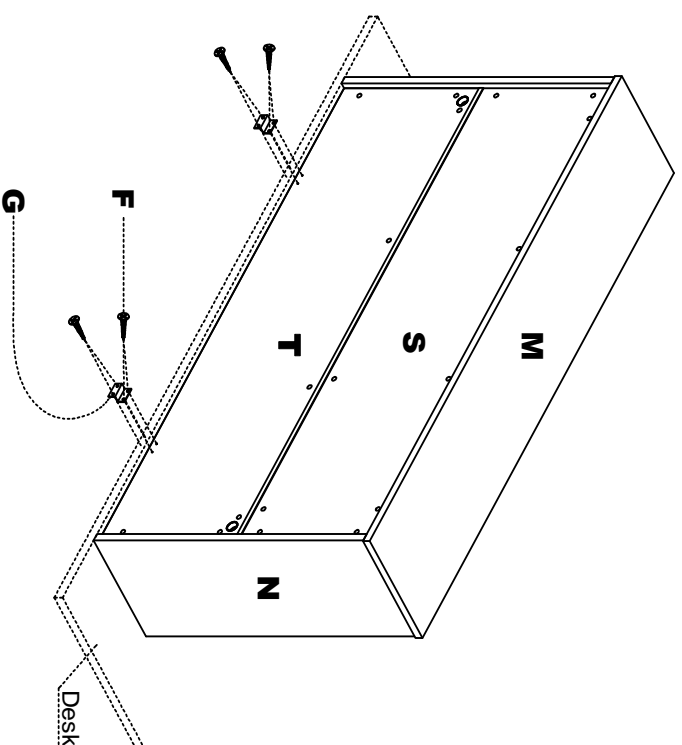
- 6** Insert Grommets (E) into Bottom (R) and Lower Back Panel (T). Install Doors (V1 & V2) onto cabinet.

Adjust door alignment as necessary by using the adjustment screws on the hinges. DO NOT use a power driver for adjusting hinges.



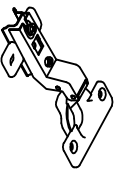
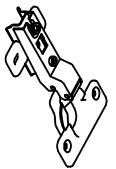


**8**

- 7** Place assembled Hutch onto Desk at desired location. Attach Z Bracket (G) to Lower Back Panel (T) and Desk using Screws (F).



**9**

# Pre-installed Replacement Parts List

Part	Included Qty.	Part	Included Qty.
 <b>REALBY037</b> Hinge Tail	4	 <b>REALBY036</b> Hinge Short	4
 <b>REALBY034</b> Bumper	4	 <b>REALBY010</b> M4 x 14mm Silver	32